Managing Engineered Consistencies: Reconciling Semantics of Confirmation Frameworks



Encouraging A Conversation Across Technical Societies

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Purpose and scope

- The following material summarizes a growing challenge to disciplined engineering outcomes, and a recommended strategy for addressing it.
- This perspective is based upon a number of years of effort across several disciplines and the work of several technical societies.
- The current draft is limited to a summary level argument and strategy, for consideration by groups in several societies weighing a more active recommended collaboration.
- This is a limited summary, but includes references.

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The problem, and why it seems hard



- Across the life cycles manufactured products, computer programs, information artifacts, and other planned, engineered, scientific, or otherwise developed products . . .
- Technical communities have established formal "frameworks for checking" that various intermediate-stage artifacts created during early and later life cycle stages are "consistent" with each other or with various externalities. [6] [7] [10]
- Examples:
 - Is the performance of an engineered product consistent with the specified product technical requirements?
 - Are the predictions a scientific model consistent with the real phenomenon it describes?
 - Are the capabilities of a generated product consistent with the product user's intended utilization of it?
 - Is the actual in-service use and maintenance of a system consistent with what its specification assumed?
 - Are the specified requirements for a consumer product consistent with what the product's stakeholders want or need?
 - Are components being fabricated by a contractor consistent with design specified by the integrator purchasing them?
 - Are the tests performed by a component or subsystem supplier consistent with the specifications of the integrator?
 - Is the plan for testing a subsystem consistent with the specification for that subsystem?
 - Are the analyzed risks of a specific use for a product consistent with the understanding of those who are at risk?
 - Many other types of consistencies
- In practice, these are not called "consistencies"--they have individual specific names . . .

The problem, and why it seems hard



- Examples of more specific consistencies names—for different communities of practice:
 - <u>Computational modeling community</u>: An implemented computational model is <u>verified</u> by comparing its output to the conceptual model that guided its implementation. A computational model is <u>validated</u> by comparing its predictions to the real system it simulates.
 - <u>Systems engineering community</u>: System requirements are <u>validated</u> as to their consistency with the stakeholder needs and requirements they support. An implemented system is <u>verified</u> as to it satisfying the requirements for that system. An implemented system is <u>validated</u> as to it satisfying the stakeholders.
 - <u>Acquisition community</u>: A newly developed system is subject to <u>acceptance testing</u> to determine its satisfaction of system requirements. Incoming purchased parts and materials are subject to <u>incoming</u> <u>inspection</u> to release them into product integration.
 - <u>A program-specific supply chain community</u>: Acme Parts Fabrication Corp. performs <u>product quality</u> <u>inspection</u> on parts it produces for Quality System Integrators, Inc., which applies <u>part testing</u>.
- These and other examples, the result of decades of practice and experience, are formally described by industry and international consensus standards, from standards bodies and technical societies, and regularly updated. [6] [7] [10]
- They are also the subject of extensive company-specific policies and procedures.
- They "hold together" the integrity of the work products of our technical world.
- So what is the problem?

So what is the problem?

- The communities of practice using these different frameworks are not isolated from each other.
- The ultimate things they create manufactured products, computational models, computer programs, information products, etc.– cause these communities' roles to not just connect, but <u>overlap</u>.
- The overlap is because the different disciplines/organizations must be able to refer to what they are exchanging—so the artifacts they exchange are the subject of the "semantics" of those interfaces.
- A diagram like this <u>understates</u> the problem:



Some artifacts are <u>common to different disciplines</u>, so their disciplines need to refer to them and related processes— but they have <u>different names</u> in those disciplines. In other cases, they use the <u>same name</u> to refer to <u>different</u> things:

Problem Example: A new production parts machining system is being developed to include an embedded <u>computational model</u> to predict tool wear, based on duty cycle and raw material types. The <u>systems engineering</u> organization has allocated certain <u>requirements</u> to the computational model and other requirements to the machine tool, control system, and operator, in its overall integrated system design. The computational modeling organization does not use the term "requirements" for what the computational model should do, but has trustworthy methods for <u>validating</u> that a computational model is fit for such use. The systems engineering department has established methods for <u>validating</u> the requirements it allocates to the computational model, and for <u>validating</u> the machine tool after its integration with the computational model. The computational modeling department has established methods for <u>verifying</u> that the implemented computational model is consistent enough with the conceptual model of machine tool wear, for this application. The systems engineering department has established methods for <u>verifying</u> that the integrated machine tool meets requirements. During the development process, some of these processes for checking may signal problems not yet solved, and later they may show acceptability. How shall the two disciplines communicate with each other and manage things effectively during development?

The facts that (1) we have different names for the same things, (2) the same names for different things, and (3) formal standards procedures, and learned disciplines that firmly entrench them across large communities may seem to make this a "hard" problem across the disciplines.



Why this problem must be addressed

- Smart professional teams have been "working around" these issues—so why do we need to do anything different than the status quo?
- Because:
 - Increasingly large, complex and safety-critical systems are being created every year.
 - The need is growing to formalize trust in the integrity of the systems we create and depend on.
 - The ability to move faster in system development and update is a funded imperative demanded by defense establishments.
 - It would be irresponsible to wait for disasters to occur before acting.
 - All these disciplines are highly accomplished, but we hear corrosive disrespect expressed for each other because of different frameworks.
 - The rise of the digital thread, such as described by AIAA and INCOSE thread reference models [1], demands a formal understanding of the semantics of these frameworks.
 - Safe and effective introduction of machine learning systems likewise presses for a solid understanding.
- While the above helps make the case for action, it does not tell us a solution.

Consistency management as a bridging framework for understanding

- "Consistency management" is a description of the core need that can make the problem easier and suggests practical solutions for only modest effort. [3] [11]
- There does not seem to be significant disagreement that disciplined checks for consistency are essential for trustable systems.
- We have different naming schemes for the artifacts being checked, represented by the colors of the nodes in the diagram.
- The consistency checks themselves are represented by the lines (links) between the nodes:
 - In the diagram, R1 and R2 represent differently named checks for substantially the same consistency relationships between differently named (colored) nodes.
 - We don't have to change any names to have a "mapping".
 - Appendix A provides a simple example



For <u>each</u> discipline (e.g., computational modeling, systems engineering, etc.), an N² artifact matrix (a form of "adjacency matrix" for the related graph) of artifact types can be used to display (in the center cells) what consistency check types apply in that discipline, and what they are called:

		Upstream Artifacts						
		Artifact 1	Artifact 2	Artifact 3	Artifact 4	Artifact 5	Artifact 6	Artifact 7
	Artifact 1							
facts	Artifact 2	Consistency Type A						
Downstream Artfif	Artifact 3		Consistency Type B					
	Artifact 4			Consistency Type C				
	Artifact 5			Consistency Type D	Consistency Type E			
	Artifact 6					Consistency Type F		
	Artifact 7						Consistency Type G	



Merged multiple discipline mapping

- Multiple matrices for same artifacts provide "Rosetta Stone" mapping on inter-disciplinary consistency checks.
- Related to Credibility Assessment Frameworks (CAFs) [12].
- See Appendix A for examples.

Recommended social strategy for a cross-society conversation

- Not so hard: This approach does not require any changes to discipline nomenclatures!
- It simply captures them in a common, shared (matrix) representation(s) that makes their coverages and relationships evident.
- So, it need not be extremely difficult.
- But it does imply a conversation between the disciplines.
- Accordingly, the recommended "social strategy" is to carry this out as a collaboration between the technical societies associated with the disciplines.
- For example: ASME, NAFEMS, INCOSE, AIAA, others.

Broader related work already underway in the technical societies

- <u>AIAA/INCOSE/NAFEMS collaboration on Digital Thread reference model</u> [1] [9]: Emphasizes consistency management as the digital thread holds the history of the artifacts and their consistencies.
- <u>ASME VV50 guideline</u>: On the interaction of the model life cycle with the management of model VVUQ, in advanced manufacturing et al. [8]
- <u>INCOSE Innovation Ecosystem (ASELCM) Pattern</u>: Patterns Working Group collaborations with the above groups and others, providing a model-base representation of consistency management as the core of the life cycle. [2]

Discussion and next steps

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Related author technical society activities

- The author is a member of INCOSE, ASME, AIAA, and ASEE, with historical publications in all four.
- INCOSE: Founding chair of INCOSE Patterns Working Group; INCOSE Fellow.
- ASME: Active member of ASME VV50 working group on advanced manufacturing models credibility management across the model life cycle.
- AIAA: Member of authoring teams for AIAA reference models for Aerospace Digital Threads and Aerospace Digital Twins.
- ASEE: Publications on systems engineering education for undergraduates.

Appendix: A simple example of "mapping" without any changes in nomenclature

- Computational Modeling V&V
- Systems Engineering V&V

One perspective from the computational modeling community



Diagram: The role of V&V in the development of simulation models [(Schlesinger, 1979) [5].

- This diagram is somewhat dated by subsequent developments, but offers a simple example using ideas that continue to apply.
- An informative discussion of this diagram and subsequent history is in Oberkampf and Roy (2010) [4], pp 22 and its following sections.

In the language of "managed consistencies"





		Upstream Artifacts							
		Madal		Computatinal	Concentual	Model Non-	Computational	Realized	
		woder	Real Wodeled	woder	Conceptual	Accuracy	Computational	Computational	
		Stakeholders	System	Requirements	Model	Requirements	Model Design	Model System	
	Model								
	Stakeholders								
	Real Modeled								
S	System								
am Artfifact	Computational								
	Model								
	Requirements								
	Conceptual Model		Conceptual Model Qualification						
Ľ.	Model Non-								
US [†]	Accuracy								
Ī	Requirements								
00	Computational								
	Model Design								
	Realized		Model		Model				
	Computational		Validation		Verification				
	Model System		(Accuracy)		(Accuracy)				

Systems Engineering "Vee" Perspective on Engineering of Systems (as in ISO15288 [6], INCOSE Handbook [10], etc.)













		Upstream Artifacts							
				Computatinal		Model Non-		Realized	
		Model	Real Modeled	Model	Conceptual	Accuracy	Computational	Computational	
		Stakeholders	System	Requirements	Model	Requirements	Model Design	Model System	
	Model								
	Stakeholders								
	Real Modeled								
Artfifacts	System								
	Computational	Model							
	Model	Requirements							
	Requirements	Validation							
	Conceptual								
3	Model								
ea	Model Non-								
tr	Accuracy								
wns	Requirements								
	Computational			Model					
õ	Model Design			Verification by					
_	Woder Design			Analysis					
	Realized	Model					Construction		
	Computational	Validation					Consistency		
	Model System	(Overall)					Checks		

A small subset of the many consistency checks that can apply across the ISO15288 engineered product life cycle

ISO 15288 V&V	Shown on Left Side of Vee	Shown on Right Side of Vee	Solution Validation	Stakeholders	Requirements Validation
<u>Validation</u> : Checking consistency with <u>Stakeholder</u> <u>interests</u>	Requirements Validation	Solution Validation	Realized	Verification by Test	System
<u>Verification</u> : Checking consistency with <u>System</u> <u>Requirements</u>	Verification by Analyzing, Simulating, inspecting, reviewing planned design against System Requirements	Verification by Testing real built or acquired system, subsystems, parts against their System Requirements	Construction Consistency Checks	System Design	Verification by Analysis & Simulation

(Vee left and right sides reversed in above circle to ease later alignment with historical <u>computational modeling</u> V&V "circle".)

