



*Patterns
Working Group*

Attachment 1:



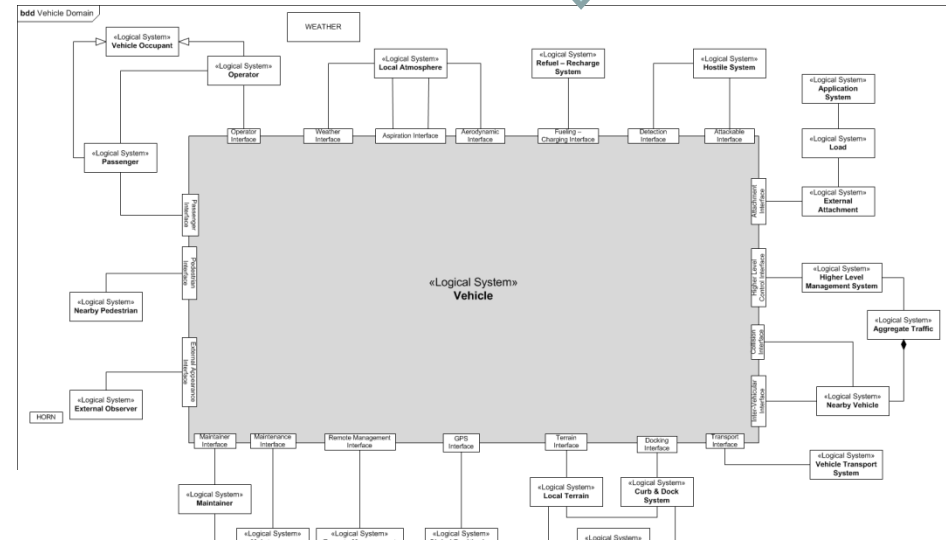
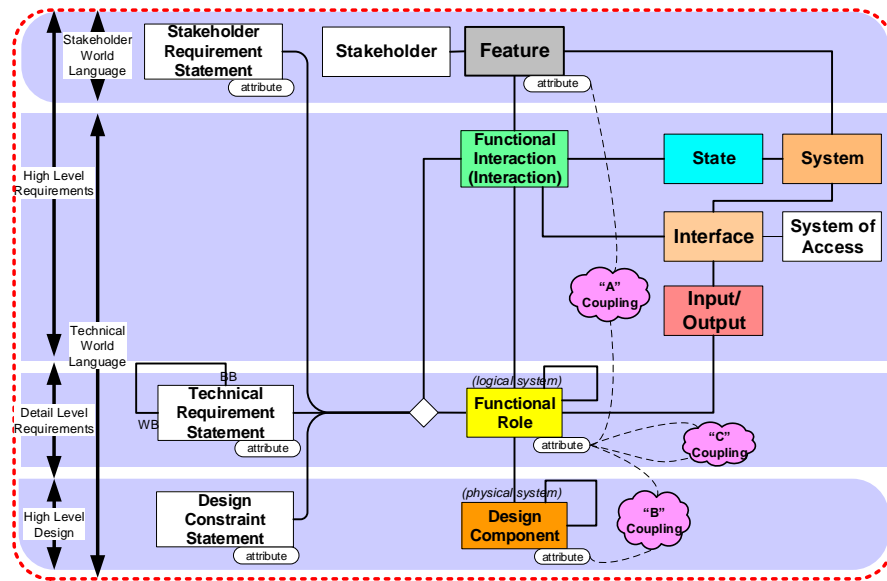
*Virtual Verification, Validation,
and Visualization Institute*

Example Extracts from S*Patterns--

- General Land Vehicle Pattern (Slide 2+)
- Generic Bracket S*Pattern (Slide 58+)
- Oil Filter S*Pattern (Slide 61+)
- Embedded Intelligence (EI) S*Pattern (Slide 82+)
- General Manufacturing Pattern (Slide 97+)
- Trusted Model Repository Reference S*Pattern (Slide 140+)

Representing system patterns: An example

- S*Metamodel framework
- A Vehicle Pattern in SysML



Representing System Patterns: The S* Metamodel Framework

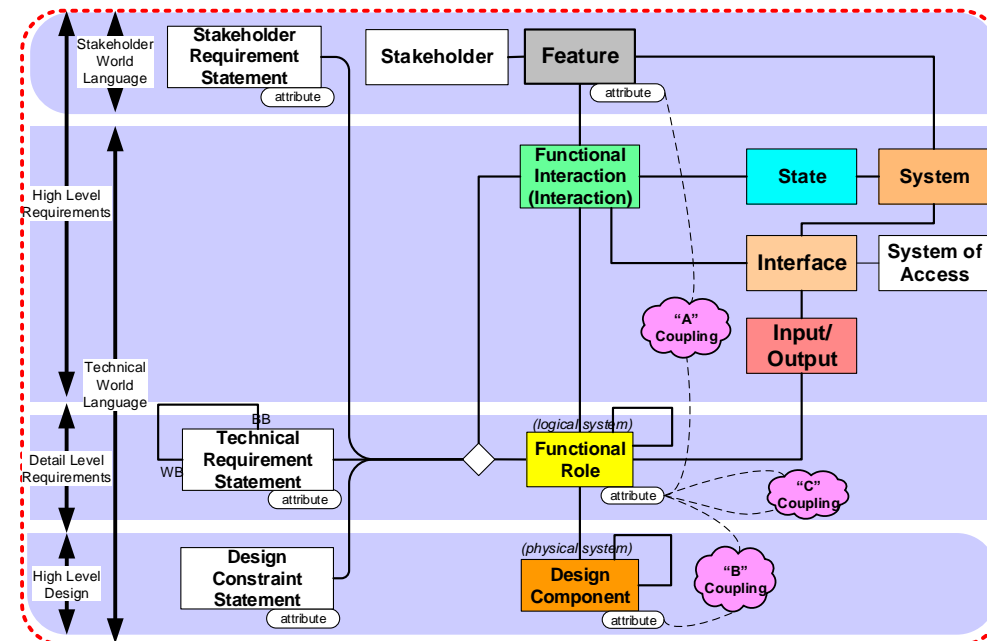
- What is the smallest amount of information we need to represent pattern regularities?
 - Some people have used prose to describe system regularities.
 - This is better than nothing, but usually not enough to deal with the spectrum of issues in complex systems.
- We use S* Models, which are the minimum model-based information necessary:
 - This is not a matter of modeling language—your current favorite language and tools can readily be used for S* Models.
 - The minimum underlying information classes are summarized in the S* Metamodel, for use in any modeling language.
- The resulting system model is made configurable and reusable, thereby becoming an S* Pattern.

Representing System Patterns: The S* Metamodel Framework

- A metamodel is a model of other models;
 - Sets forth how we will represent Requirements, Designs, Verification, Failure Analysis, Trade-offs, etc.;
 - We utilize the (language independent) S* Metamodel from Systematica™ Methodology:

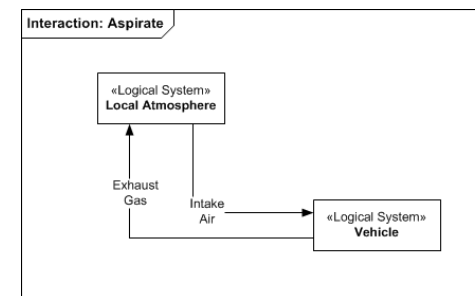
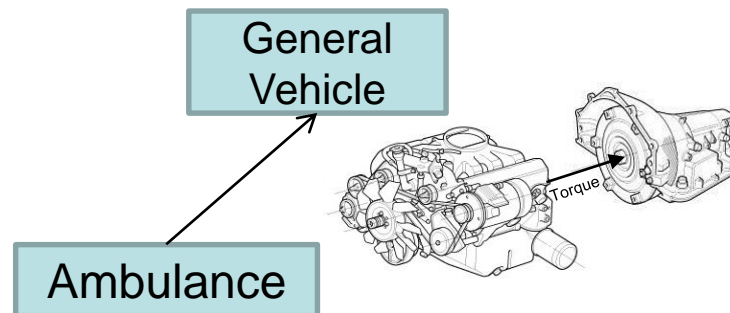
- The resulting system models may be expressed in a wide variety of third party COTS and enterprise information systems, based on S*Metamodel mappings to those environments.
- Has been applied to systems engineering in aerospace, transportation, medical, advanced manufacturing, communication, construction, other domains.

Simple summary of detailed S* Metamodel.



Definitions of some S* Metamodel Classes

- **System**: A collection of interacting components. Example: Vehicle; Vehicle Domain System.
- **Stakeholder**: A person or other entity with something at stake in the life cycle of a system. Example: Vehicle Operator; Vehicle Owner; Pedestrian
- **Feature**: A behavior of a system that carries stakeholder value. Example: Automatic Braking System Feature; Passenger Comfort Feature Group
- **Functional Interaction (Interaction)**: An exchange of energy, force, mass, or information by two entities, in which one changes the state of the other. Example: Refuel Vehicle; Travel Over Terrain
- **Functional Role (Role)**: The behavior performed by one of the interacting entities during an Interaction. Example: Vehicle Operator; Vehicle Passenger Environment Subsystem
- **Input-Output**: That which is exchanged during an interaction (generally associated with energy, force, mass, or information). Example: Fuel, Propulsion Force, Exhaust Gas

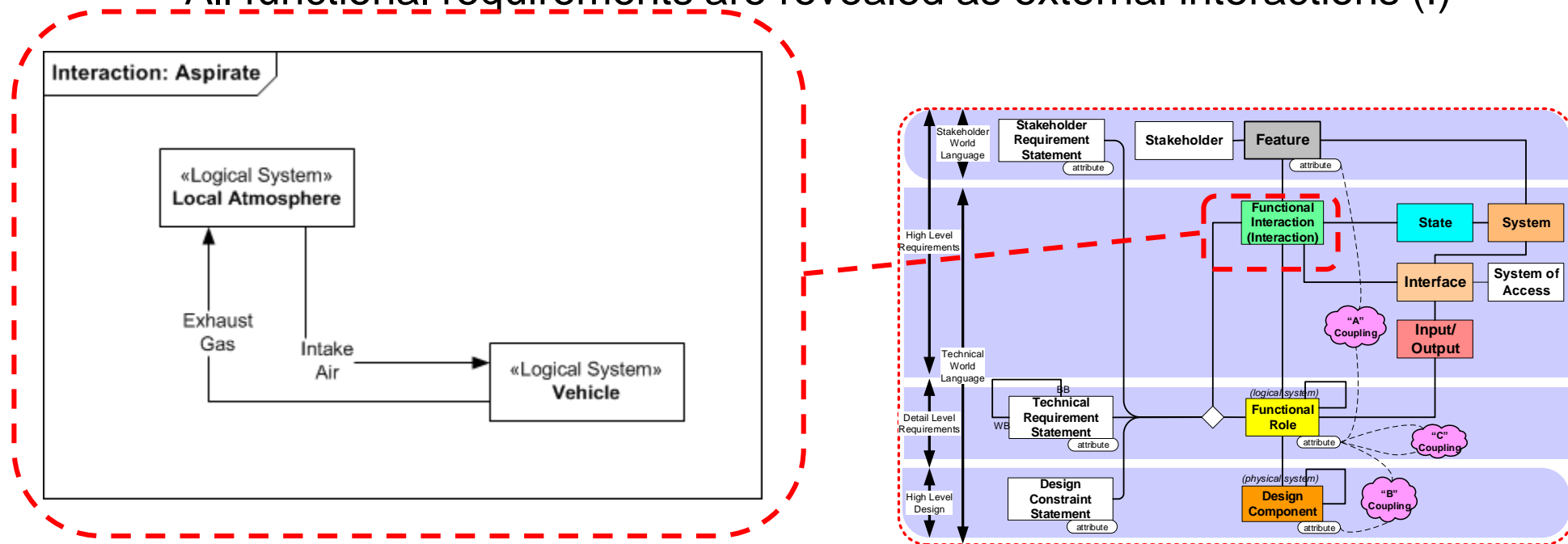


Definitions of some S* Metamodel Classes

- **System of Access:** A system which provides the means for physical interaction between two interacting entities. Examples: Fueling Nozzle-Receptacle; Grease Gun Fitting; Steering Wheel; Dashboard; Brake Peddle
- **Interface:** The association of a System (which “has” the interface), one or more Interactions (which describe behavior at the interface), the Input-Outputs (which pass through the interface), and a System of Access (which provides the means of the interaction). Examples: Operator Interface; GPS Interface
- **State:** A mode, situation, or condition that describes a System’s condition at some moment or period of time. Example: Starting; Cruising; Performing Maneuvers
- **Design Component:** A physical entity that has identity, whose behavior is described by Functional Role(s) allocated to it. Examples: Garmin Model 332 GPS Receiver; Michelin Model 155 Tire
- **Requirement Statement:** A (usually prose) description of the behavior expected of (at least part of) a Functional Role. Example: “The System will accept inflow of fuel at up to 10 gallons per minute without overflow or spillage.”

Physical Interactions: At the heart of S* models

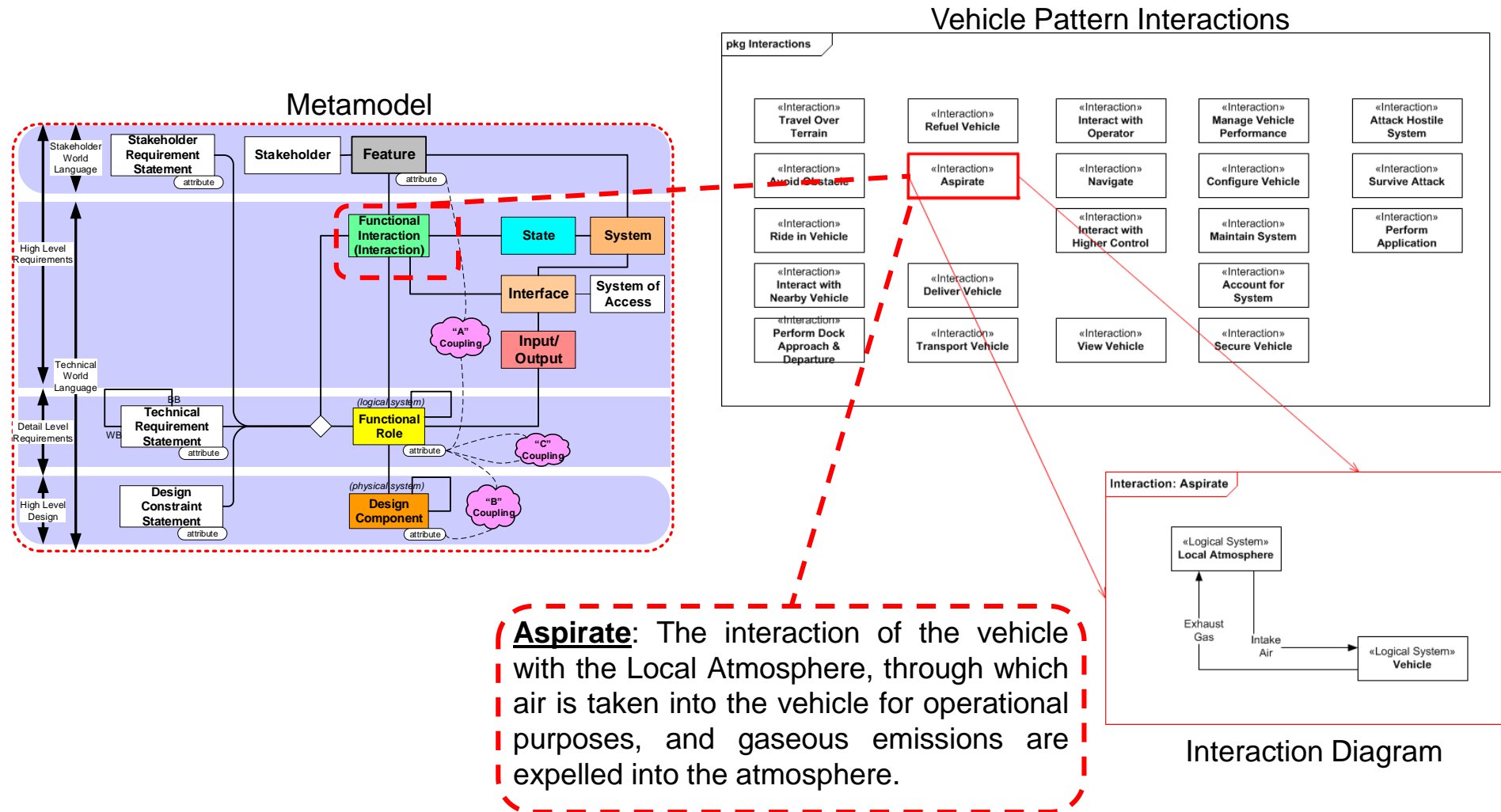
- S* models represent Interactions as explicit objects:
 - Goes to the heart of 300 years of natural science of systems as a foundation for engineering, including emergence.
 - All physical laws of science are about interactions in some way.
 - All functional requirements are revealed as external interactions (!)



- Other Metamodel parts: See the Pattern example .

Physical Interactions: At the heart of S* models

- S* models represent Physical Interactions as explicit objects:

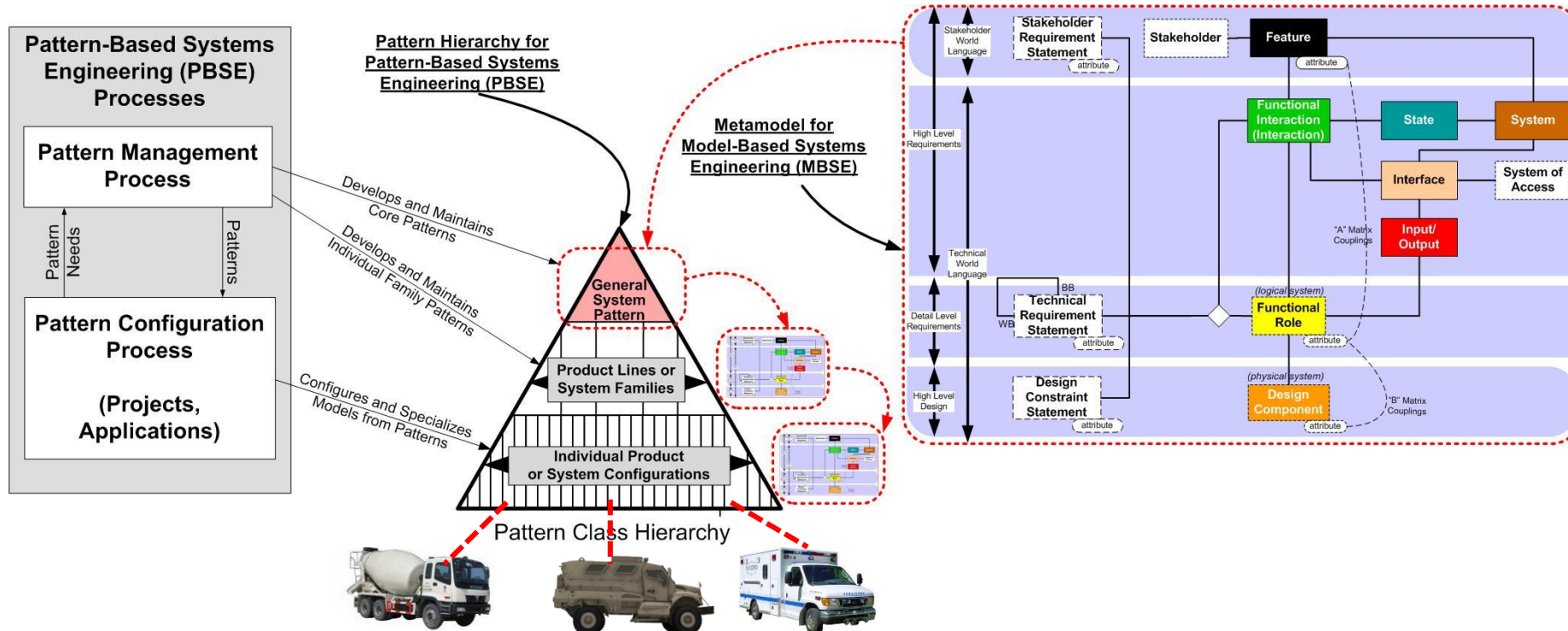


Pattern-based systems engineering (PBSE)

- Model-based Patterns:
 - In this approach, Patterns are reusable, configurable S* models of families (product lines, sets, ensembles) of systems.
 - A Pattern is not just the physical product family—it includes its behavior, decomposition structure, failure modes, and other aspects of its model.
- These Patterns are ready to be configured to serve as Models of individual systems in projects.
- Configured here is specifically limited to mean that:
 - Pattern model components are populated / de-populated, and
 - Pattern model attribute (parameter) values are set
 - both based on Configuration Rules that are part of the Pattern.
- Patterns based on the same Metamodel as “ordinary” Models

Pattern-based systems engineering (PBSE)

- Pattern-Based Systems Engineering (PBSE) has two overall processes:
 - **Pattern Management Process**: Creates the general pattern, and periodically updates it based on application project discovery and learning;
 - **Pattern Configuration Process**: Configures the pattern into a specific model configuration (e.g., a new product) for application in a project.

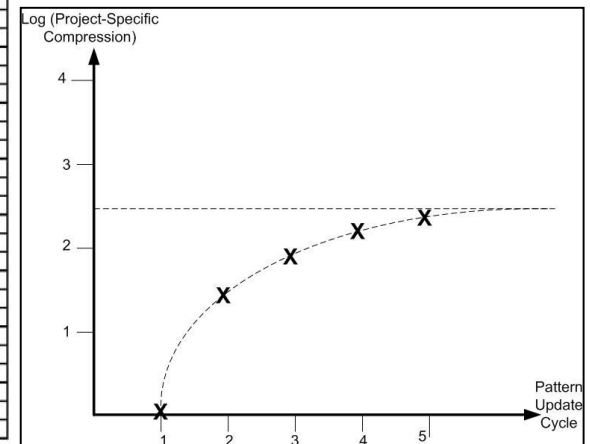
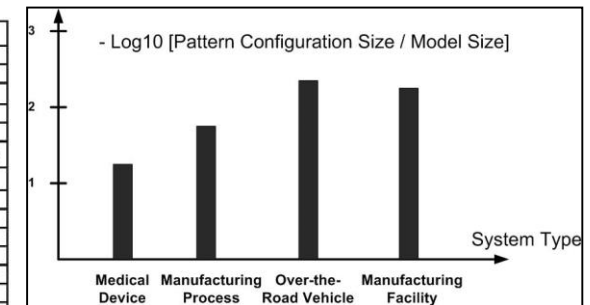


We'll discuss examples from both processes in this tutorial.

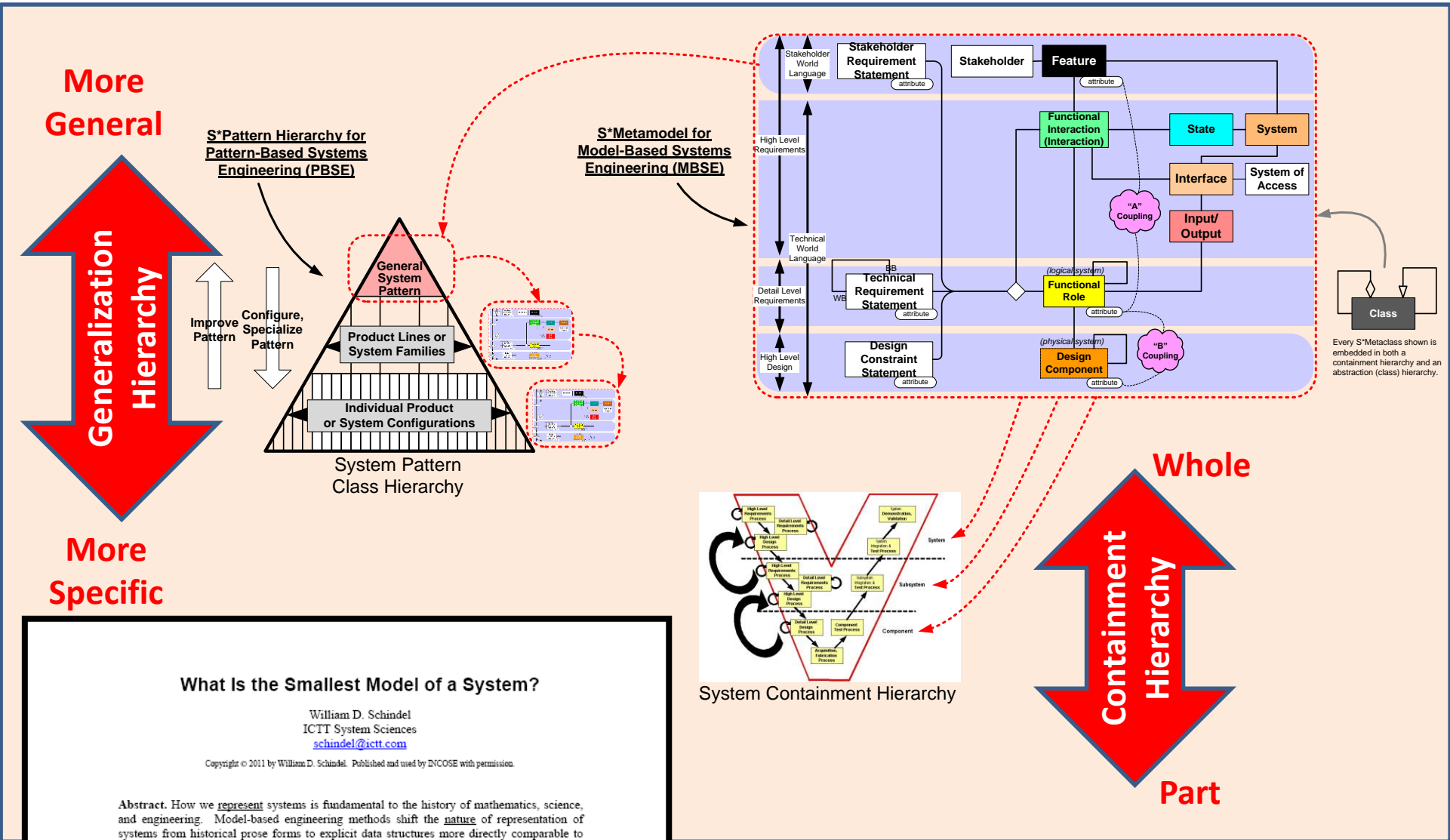
Pattern configurations

- A table of configurations illustrates how patterns facilitate compression;
- Each column in the table is a compressed system representation with respect to (“modulo”) the pattern;
- The compression is typically very large;
- The compression ratio tells us how much of the pattern is variable and how much fixed, across the family of potential configurations.

Lawnmower Product Line: Configurations Table									
		Units	Walk-Behind Push Mower	Walk-Behind Mower	Walk-Behind Self-Propelled	Riding Rider	Riding Tractor	Riding Mower Tractor	Autonomous Autonomous
			M3	M5	M11	M17	M19	M23	M100
			Sm Resident	Med Resident	Med Resident	Lg Resident	Lg Resident	Home Garden	High End Suburban
Power	Engine Manufacturer		B&S	B&S	Tecumseh	Tecumseh	Kohler	Kohler	Elektroset
	Horsepower	HP	5	6.5	13	16	18.5	22	0.5
Production	Cutting Width	Inches	17	19	36	36	42	48	16
	Maximum Mowing Speed	MPH	3	3	4	8	10	12	2.5
	Maximum Mowing Productivity	Acres/Hr			1.6				
	Turning Radius	Inches	0	0	0	0	126	165	0
	Fuel Tank Capacity	Hours	1.5	1.7	2.5	2.8	3.2	3.5	2
	Towing Feature						x	x	
	Electric Starter Feature				x	x	x	x	
	Basic Mowing Feature Group		x	x	x	x	x	x	x
Mower	No. of Anti-Scalping Rollers		0	0	1	2	4	6	0
	Cutting Height Minimum	Inches	1	1.5	1.5	1.5	1	1.5	1.2
	Cutting Height Maximum	Inches	4	5	5	6	8	10	3.8
	Operator Riding Feature					x	x	x	
	Grass Bagging Feature		Optional	Optional	Optional	Optional	Optional	Optional	
	Mulching Feature		Standard	Factory Installed	Dealer Installed				
	Aerator Feature					Optional	Optional	Optional	
	Autonomous Mowing Feature								x
	Dethatching Feature					Optional	Optional	Optional	
Physical	Wheel Base	Inches	18	20	22	40	48	52	16
	Overall Length	Inches	18	20	23	58	56	68	28.3
	Overall Height	Inches	40	42	42	30	32	36	10.3
	Width	Inches	18	20	22	40	48	52	23.6
	Weight	Pounds	120	160	300	680	705	1020	15.6
	Self-Propelled Mowing Feature			x	x	x	x	x	x
	Automatic TransmFeature							x	
Financials	Retail Price	Dollars	360	460	1800	3300	6100	9990	1799
	Manufacturer Cost	Dollars	120	140	550	950	1800	3500	310
Maintenance	Warranty	Months	12	12	18	24	24	24	12
	Product Service Life	Hours	500	500	600	1100	1350	1500	300
	Time Between Service	Hours	100	100	150	200	200	250	100
Safety	Spark Arrest Feature		x	x	x	x	x	x	



Two entirely different hierarchies are involved:



What Is the Smallest Model of a System?

William D. Schindel
 ICTT System Sciences
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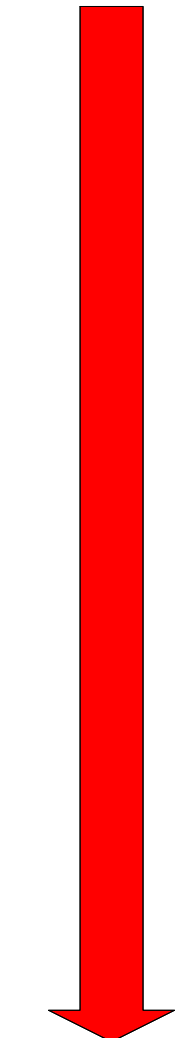
Abstract. How we represent systems is fundamental to the history of mathematics, science, and engineering. Model-based engineering methods shift the nature of representation of systems from historical prose forms to explicit data structures more directly comparable to those of science and mathematics. However, using models does not guarantee simpler representation--indeed a typical fear voiced about models is that they may be too complex.

Minimality of system representations is of both theoretical and practical interest. The mathematical and scientific interest is that the size of a system's "minimal representation" is one definition of its complexity. The practical engineering interest is that the size and redundancy of engineering specifications challenge the effectiveness of systems engineering processes. INCOSE thought leaders have asked how systems work can be made 10:1 simpler to attract a 10:1 larger global community of practitioners. And so, we ask: What is the smallest model of a system?

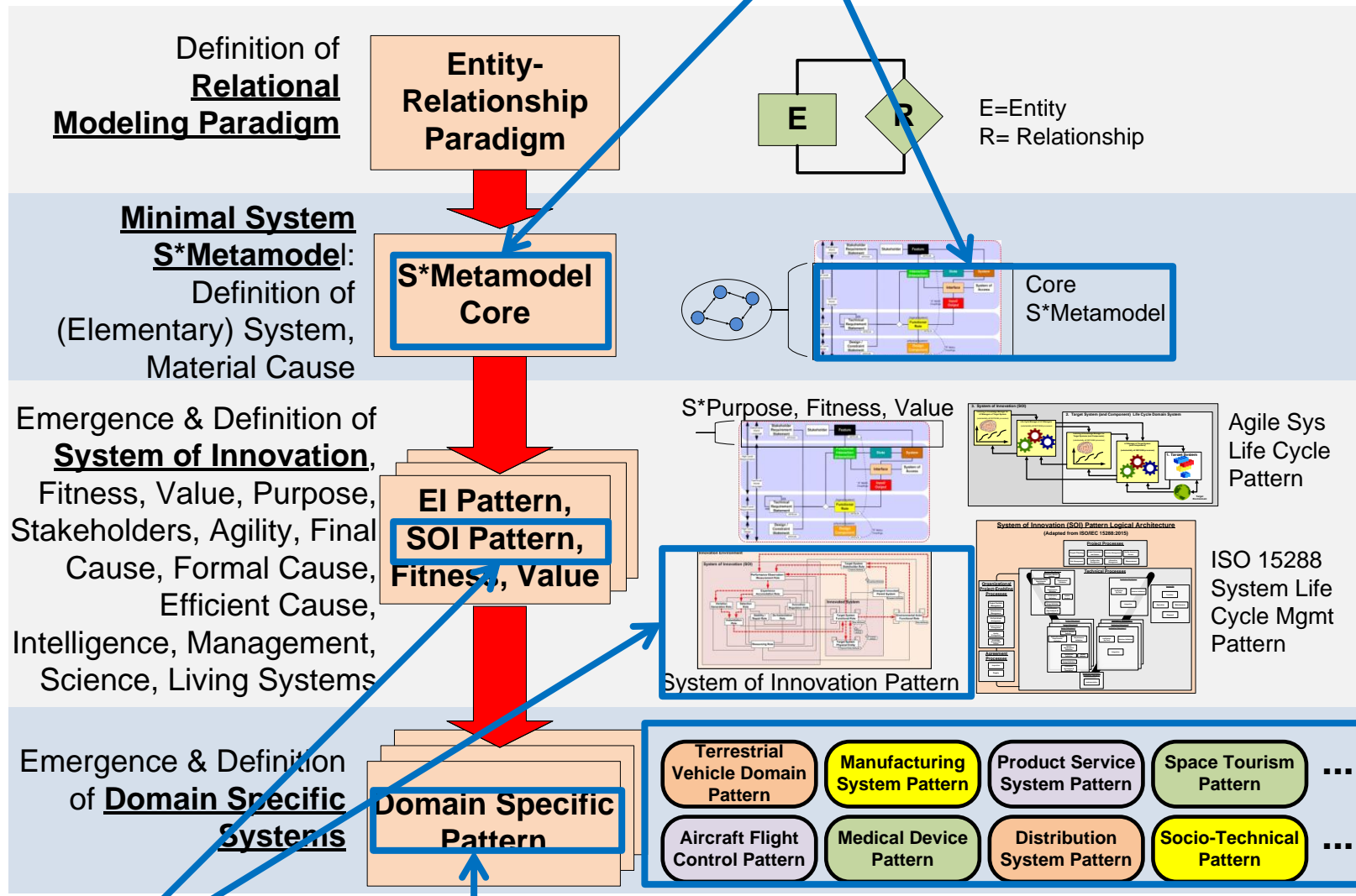
Universal systems nomenclature, domain-independent.

Emergence of Patterns from Patterns: S*Pattern Class Hierarchy

More General



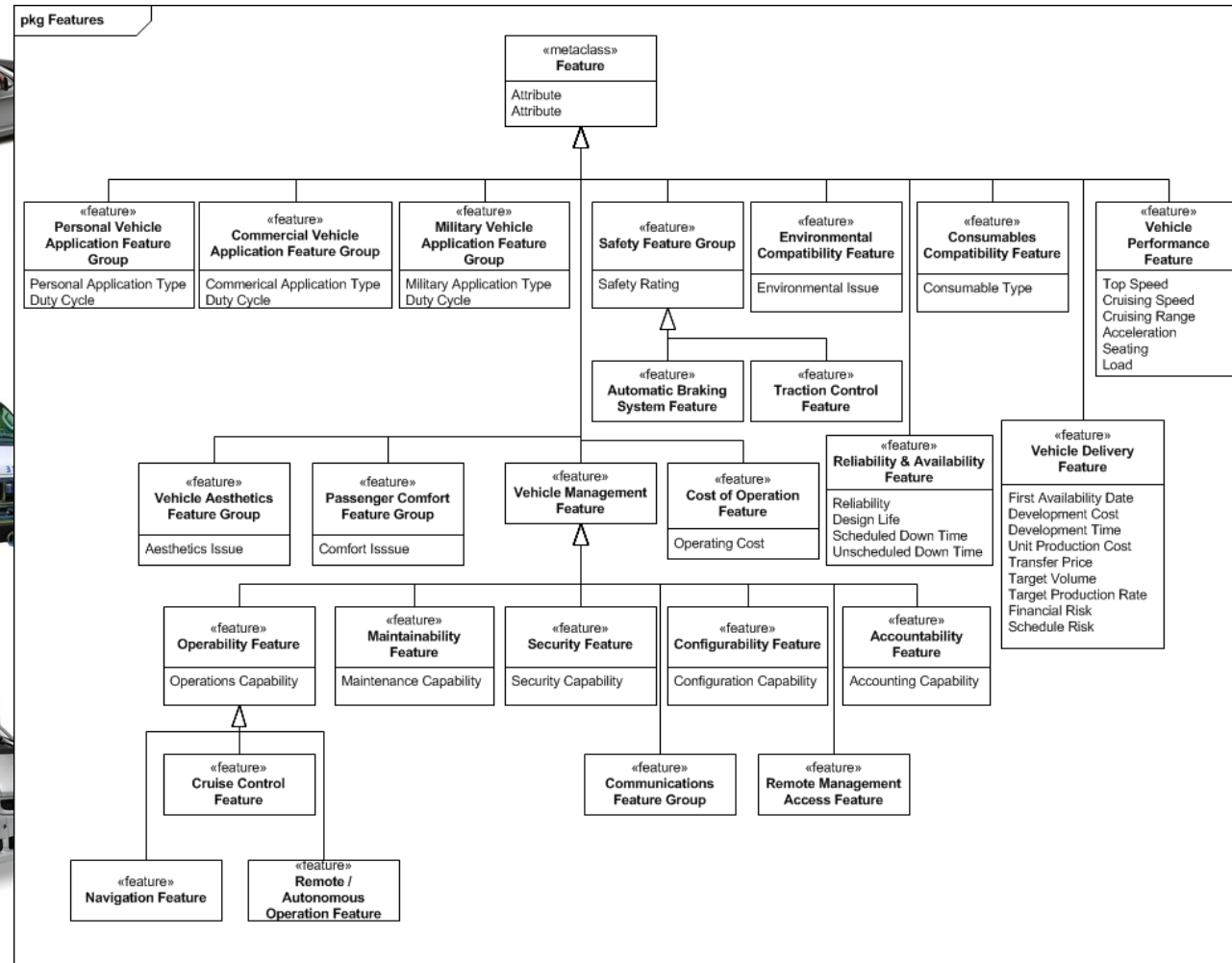
More Specific



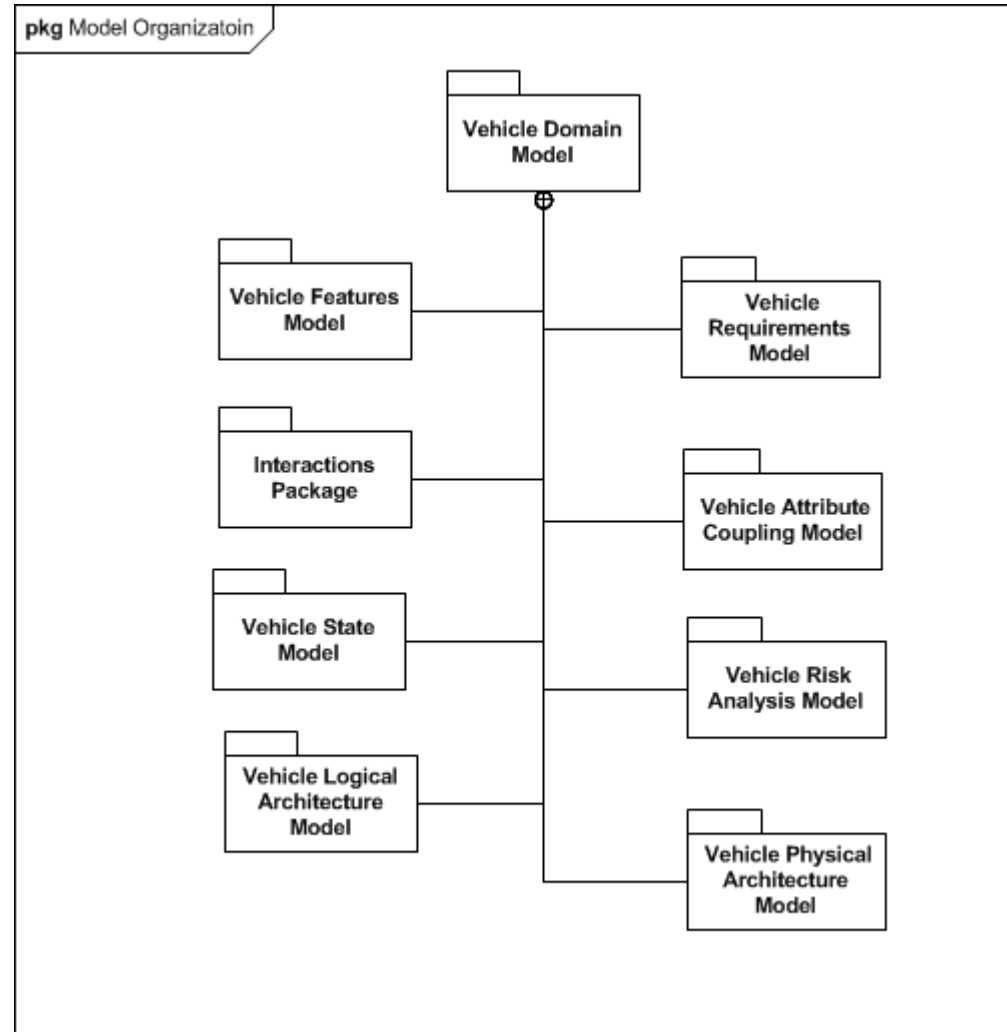
Domain-specific languages, frameworks, ontologies.

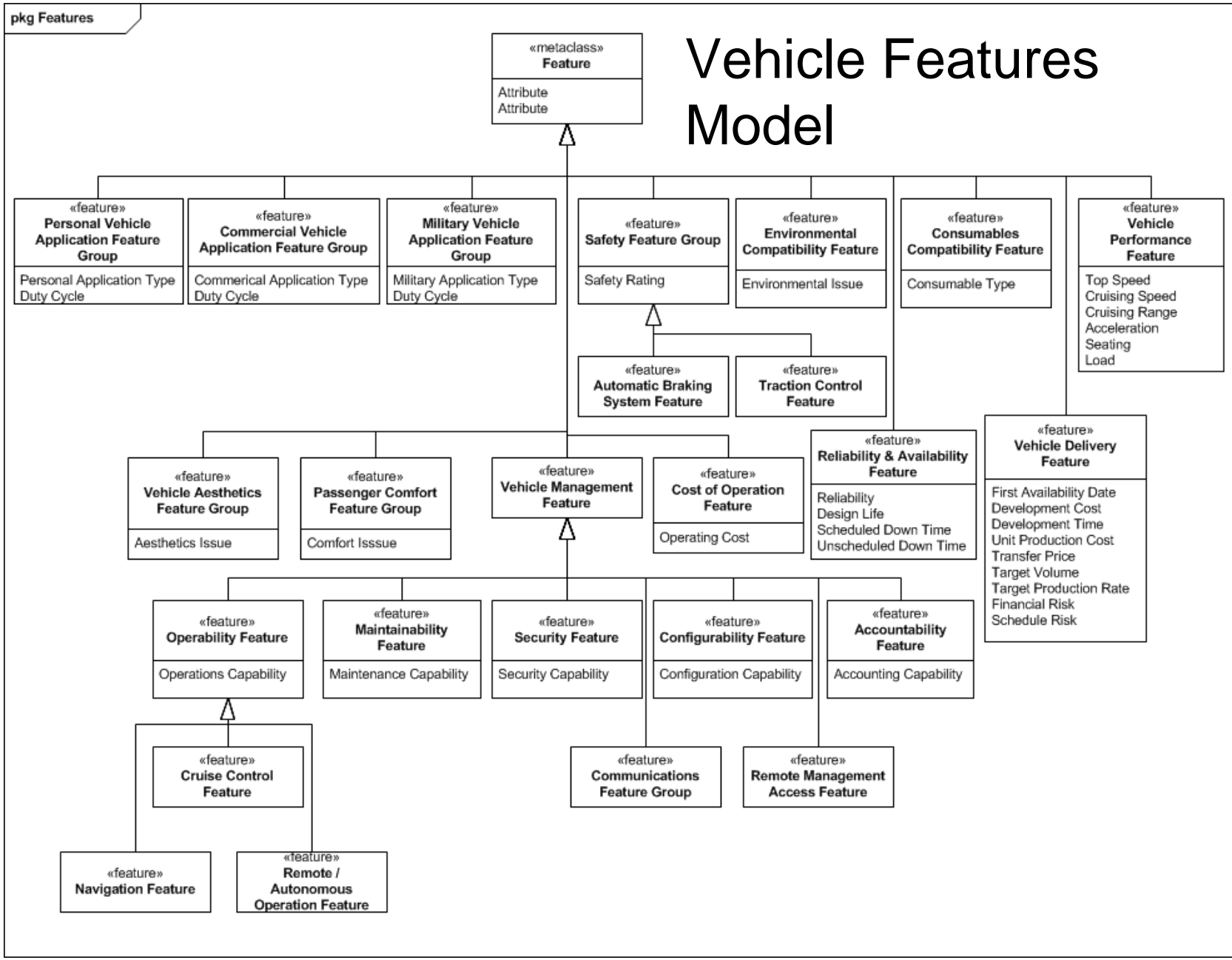
Generator of “new systems”; also maintainer, destroyer

A vehicle pattern in SysML

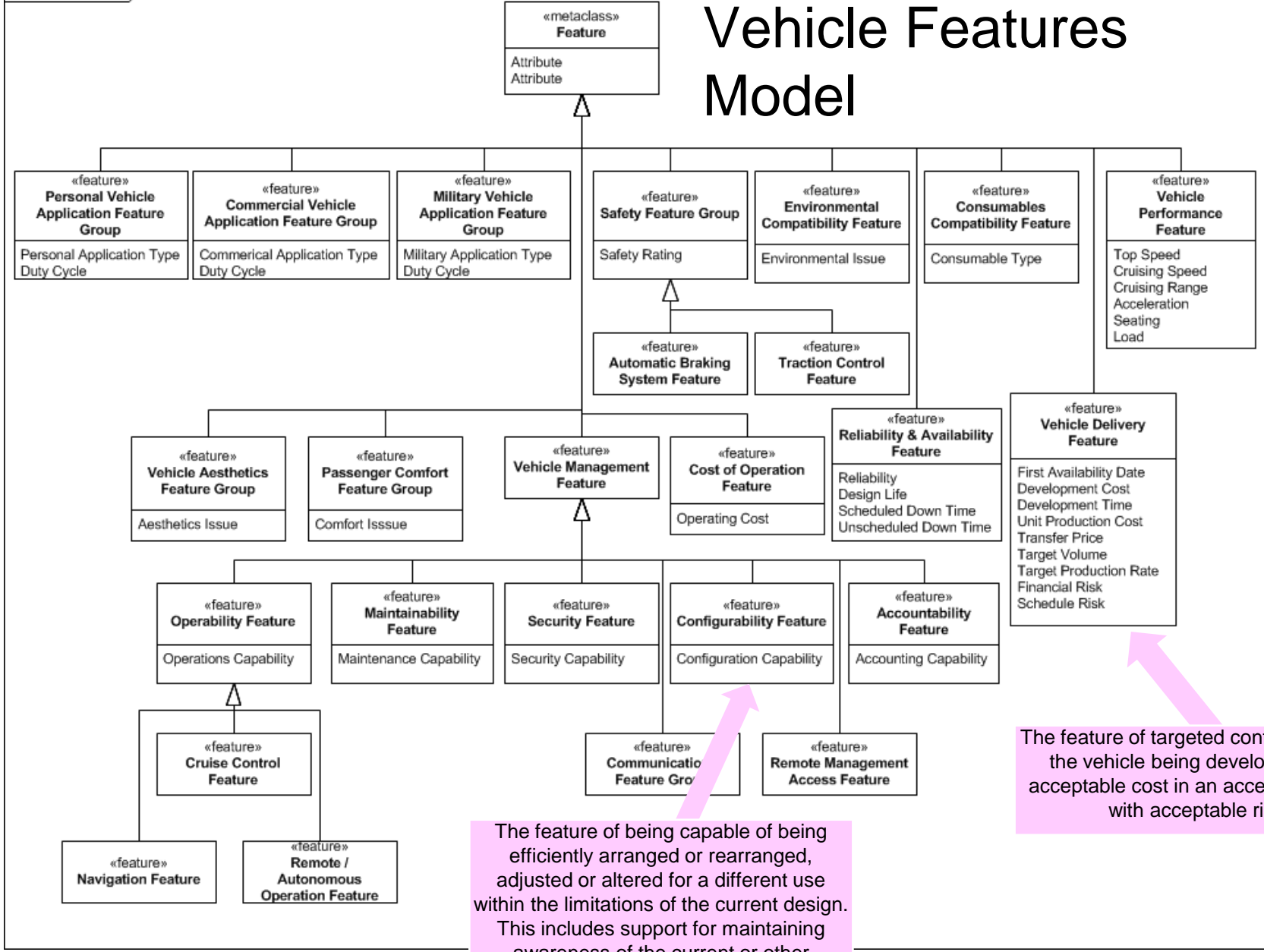


Vehicle Pattern: Model Organization (Packages)





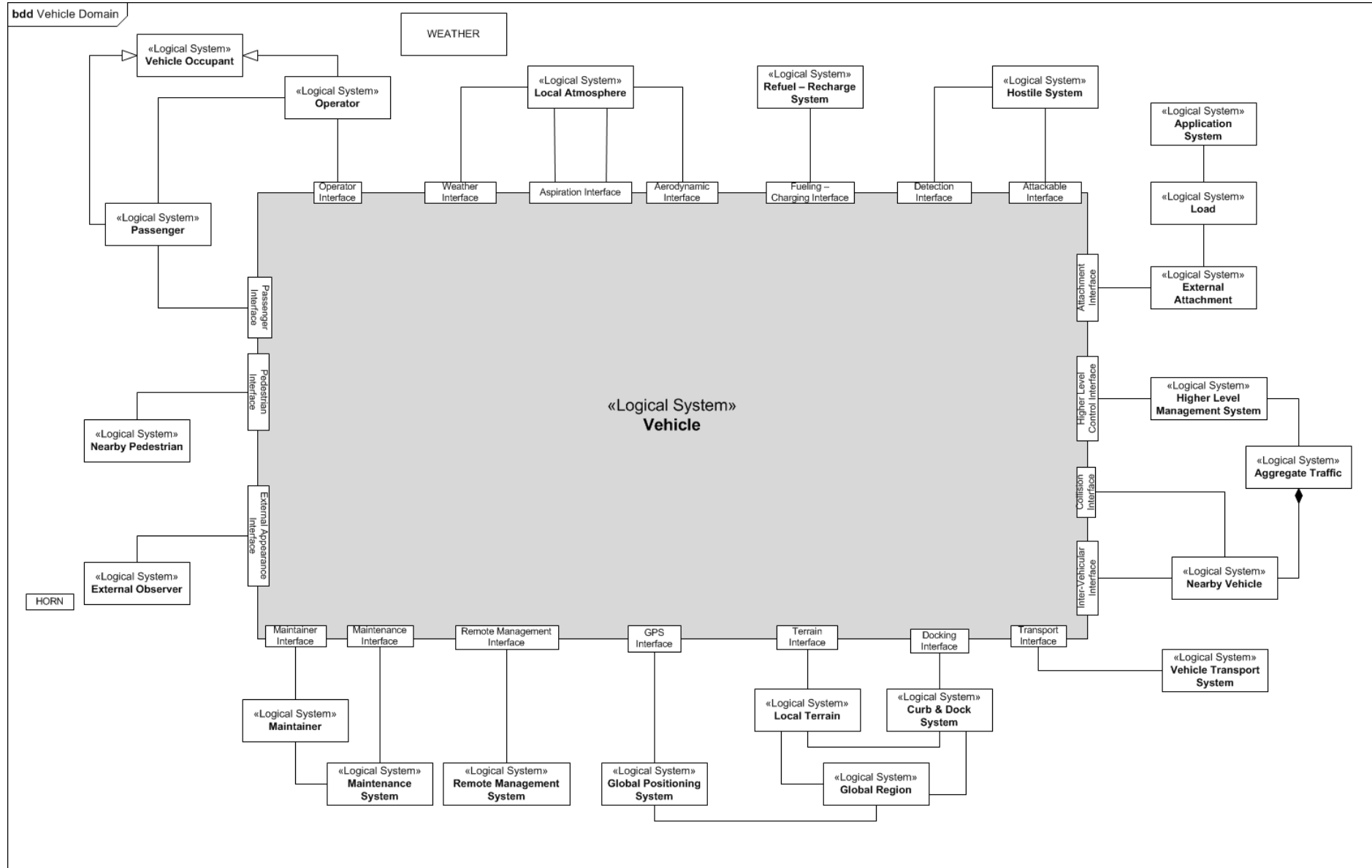
Vehicle Features Model



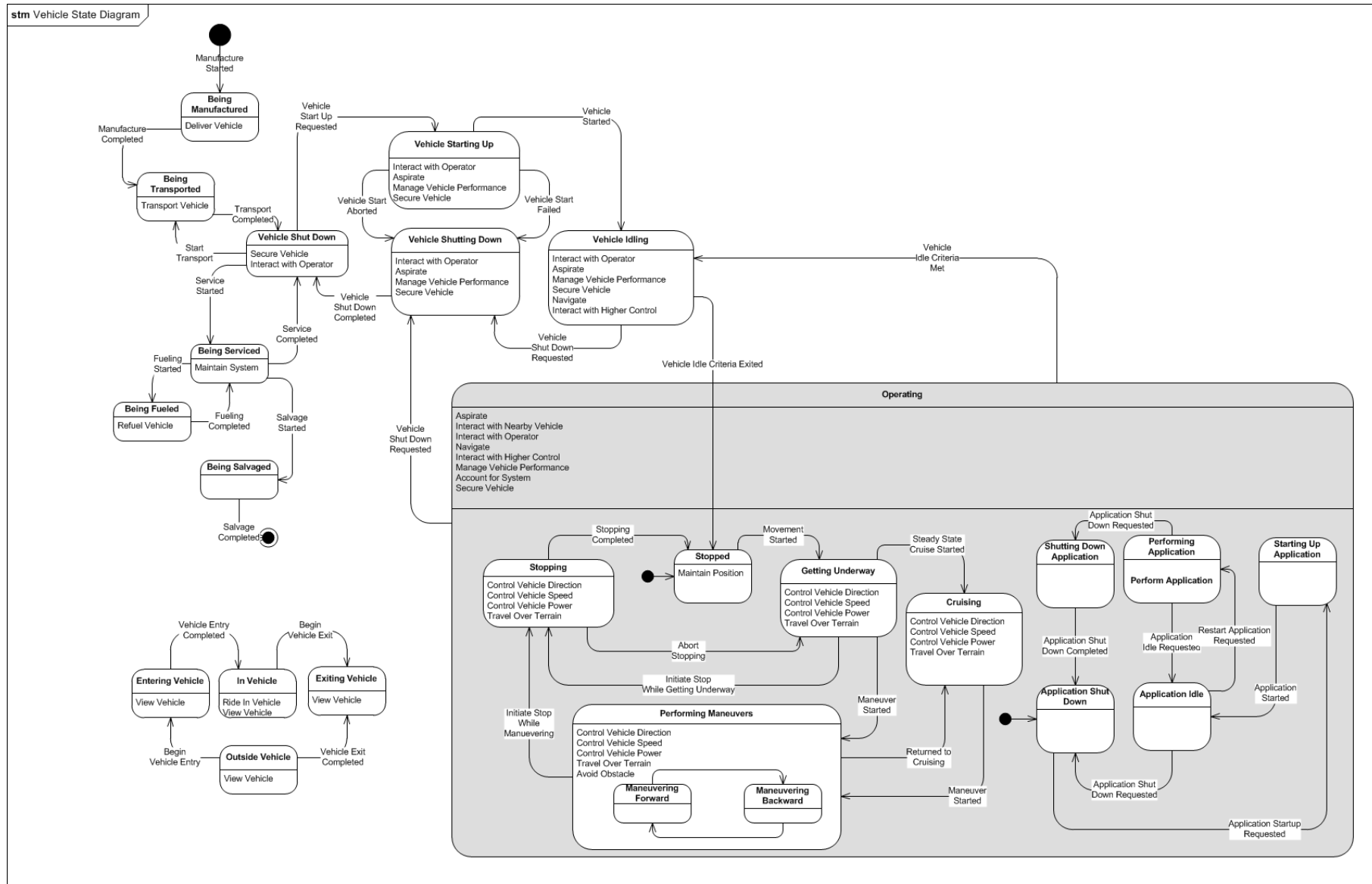
The feature of being capable of being efficiently arranged or rearranged, adjusted or altered for a different use within the limitations of the current design. This includes support for maintaining awareness of the current or other configurations of the system.

The feature of targeted configurations of the vehicle being developed at an acceptable cost in an acceptable time, with acceptable risk.

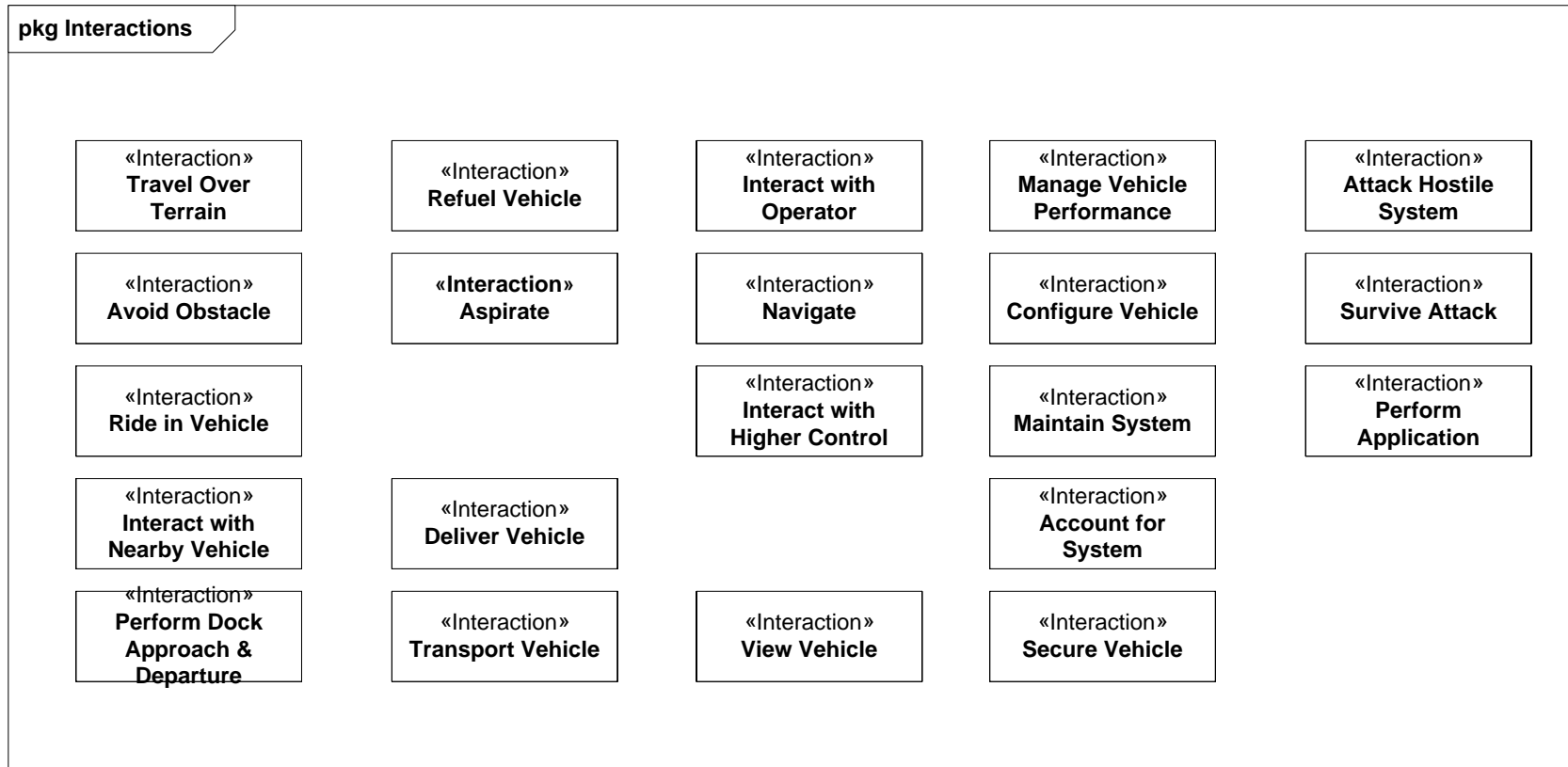
Vehicle Domain Model



Vehicle State Model



Vehicle Interaction Model



Vehicle Feature-Interaction Associations

PBSE Workbook V5.8 PBSE Vehicle Pattern V1.2.31 [Compatibility Mode] - Microsoft Excel

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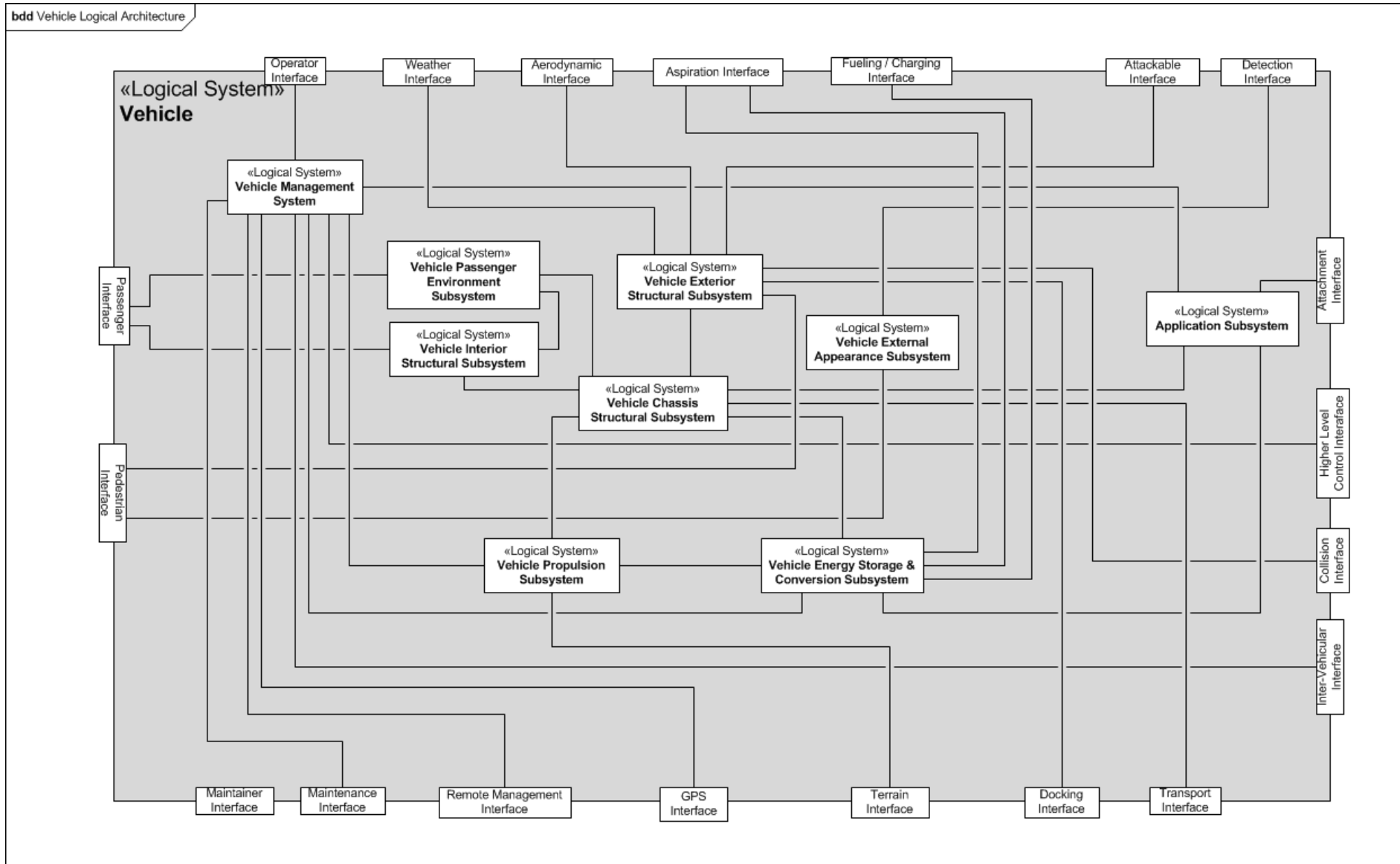
F8 Interact with Nearby Vehicle

	B	C	F	H	L	O	R	S	T	U	V	W	X	Y
	Features	Feature PK Value	Interaction Name	Duplicates w Above	Interaction PK Rule	Status	Comments							
1														
2	Accountability Feature / Accounting Management Capability	*ANY*	Account for System		FPK									
3	Automatic Braking System Feature		Travel Over Terrain											
4	Commercial Vehicle Application Feature Group / Commercial Application Type	*ANY*	Perform Application		FPK									
5	Communications Feature Group / Communication Capability	Local Cellular	Interact with Higher Control		FPK									
6	Communications Feature Group / Communication Capability	Secure Channel	Interact with Higher Control		FPK									
7	Communications Feature Group / Communication Capability	Wide Area Internet	Interact with Higher Control		FPK									
8	Communications Feature Group / Communication Capability	IFF	Interact with Nearby Vehicle		FPK									
9	Communications Feature Group / Communication Capability	Local Bluetooth Connectivity	Interact with Operator		FPK									
10	Configurability Feature / Configuration Management Capability	*ANY*	Configure Vehicle		FPK									
11	Consumables Compatibility Feature / Consumable Type	Engine Air Filter	Maintain System		FPK									
12	Consumables Compatibility Feature / Consumable Type	Engine Oil Filter	Maintain System		FPK									
13	Consumables Compatibility Feature / Consumable Type	Lubricating Oil	Maintain System		FPK									
	Consumables Compatibility Feature /	Fuel	Refuel Vehicle											

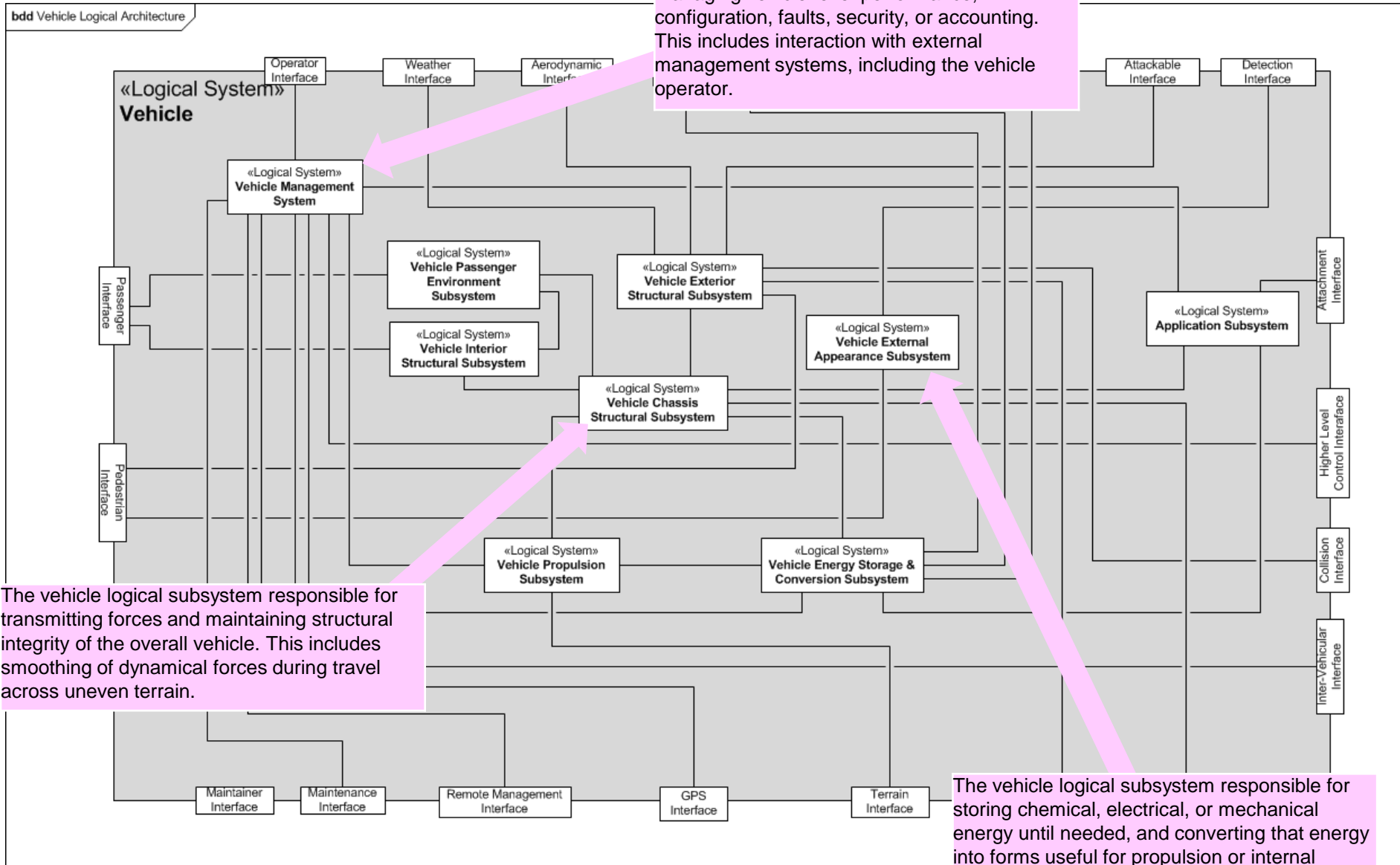
State Diagram States Events Functional Interactions Feature-Interaction Interaction-State LA Diagram Logical Systems Log Sys Atts Requirement Attribute Table

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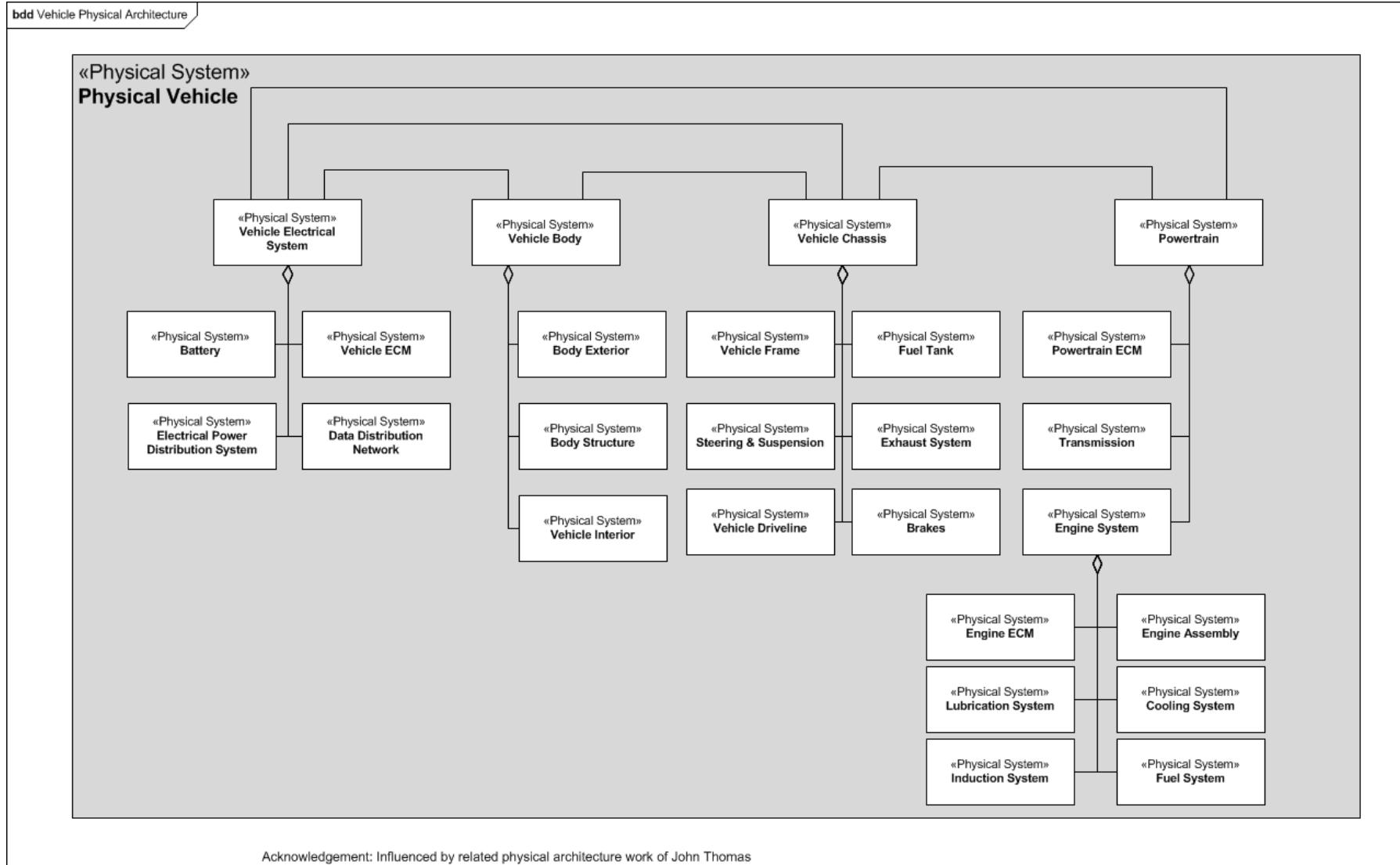
Logical Architecture Model



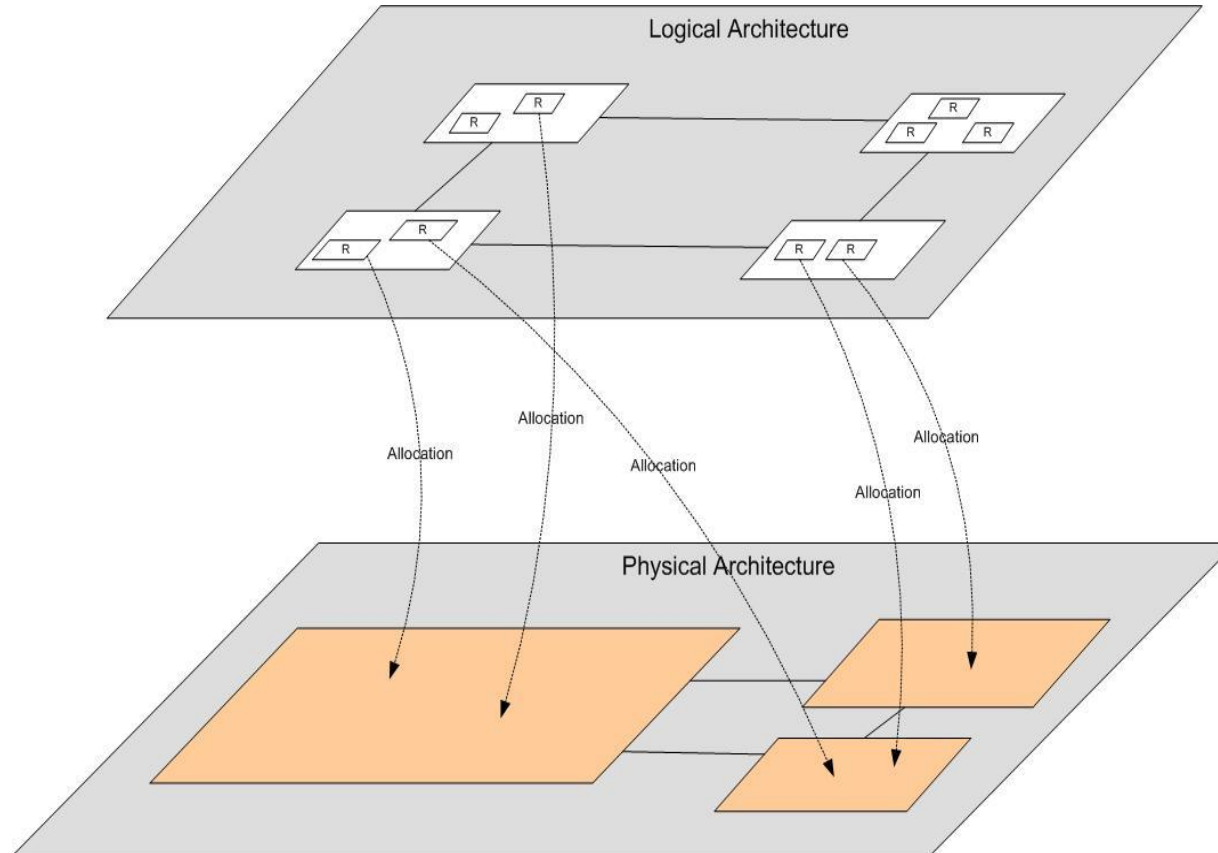
Logical Architecture Model



Physical Architecture Model

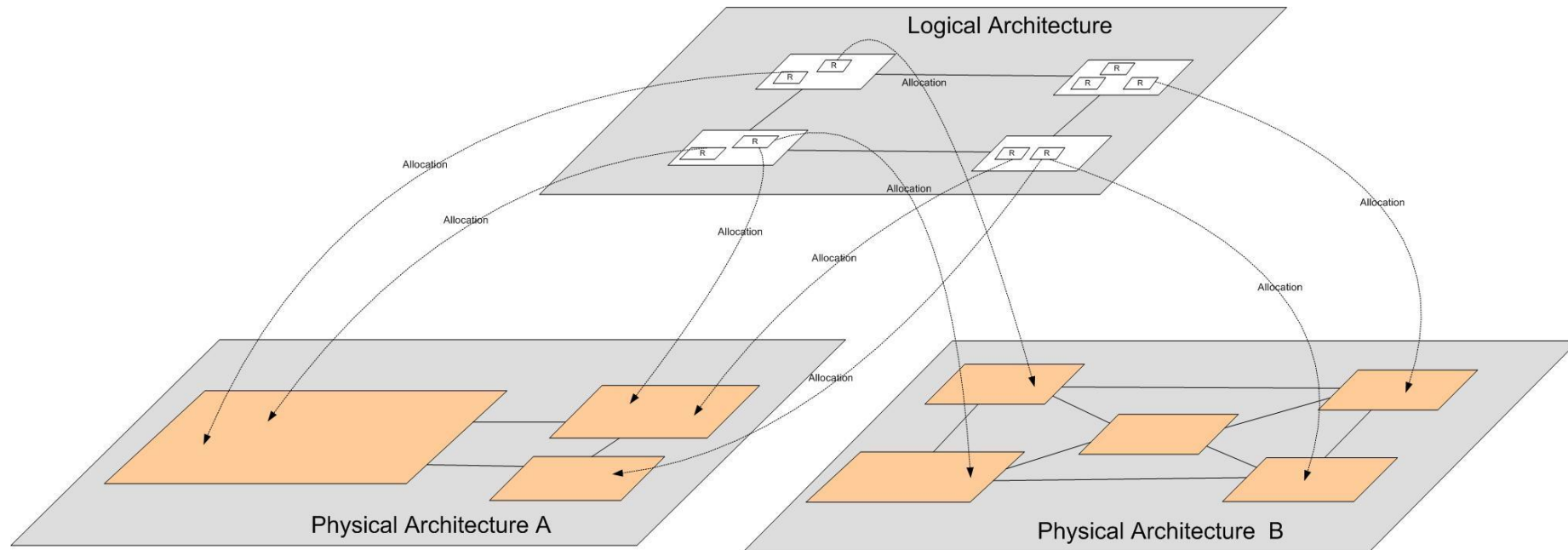


Allocation of Logical Roles to Physical Architecture

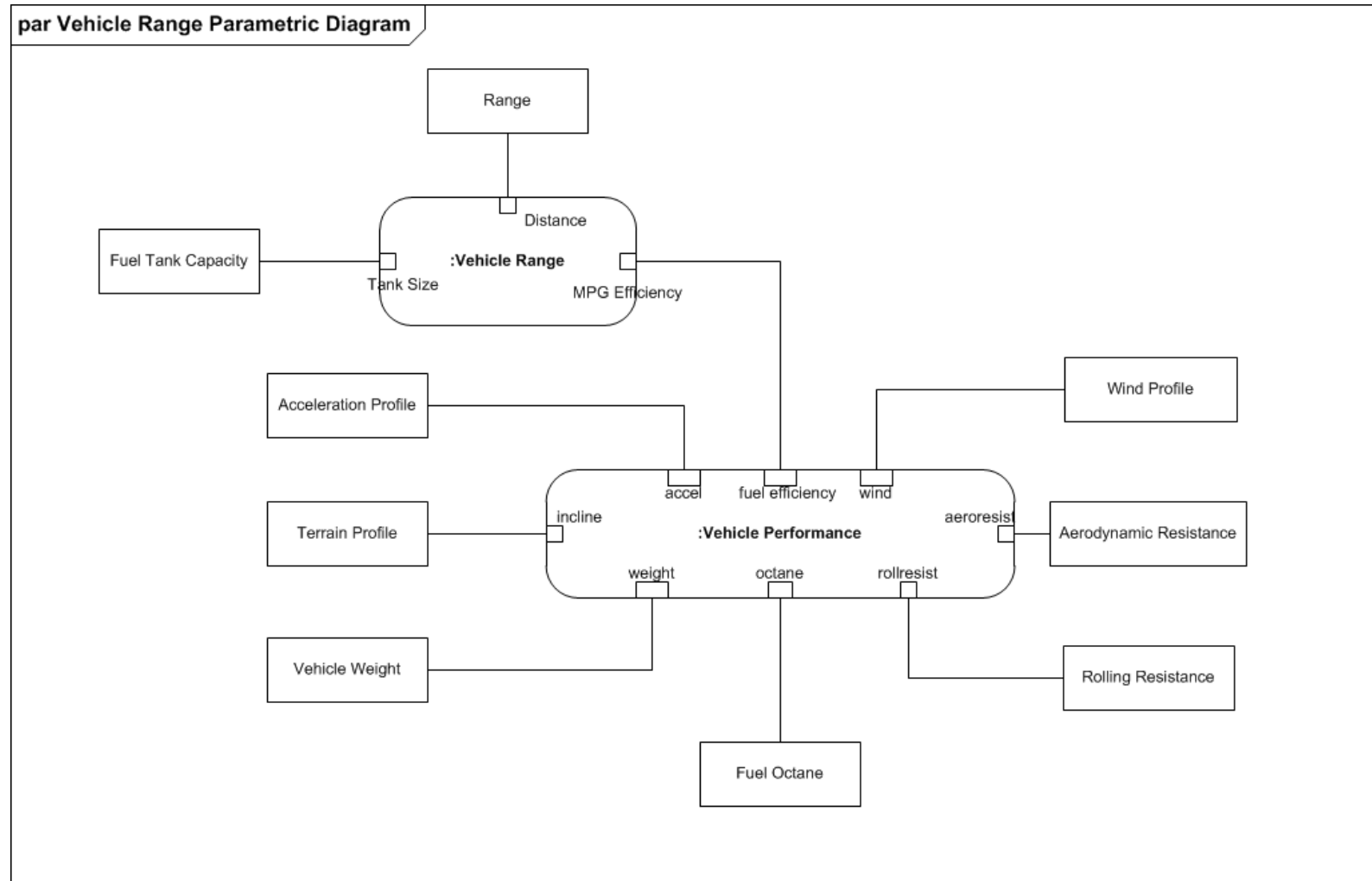


Allocation of Logical Roles to Physical Architecture

- Same Logical Architecture covers many Physical Architectures:



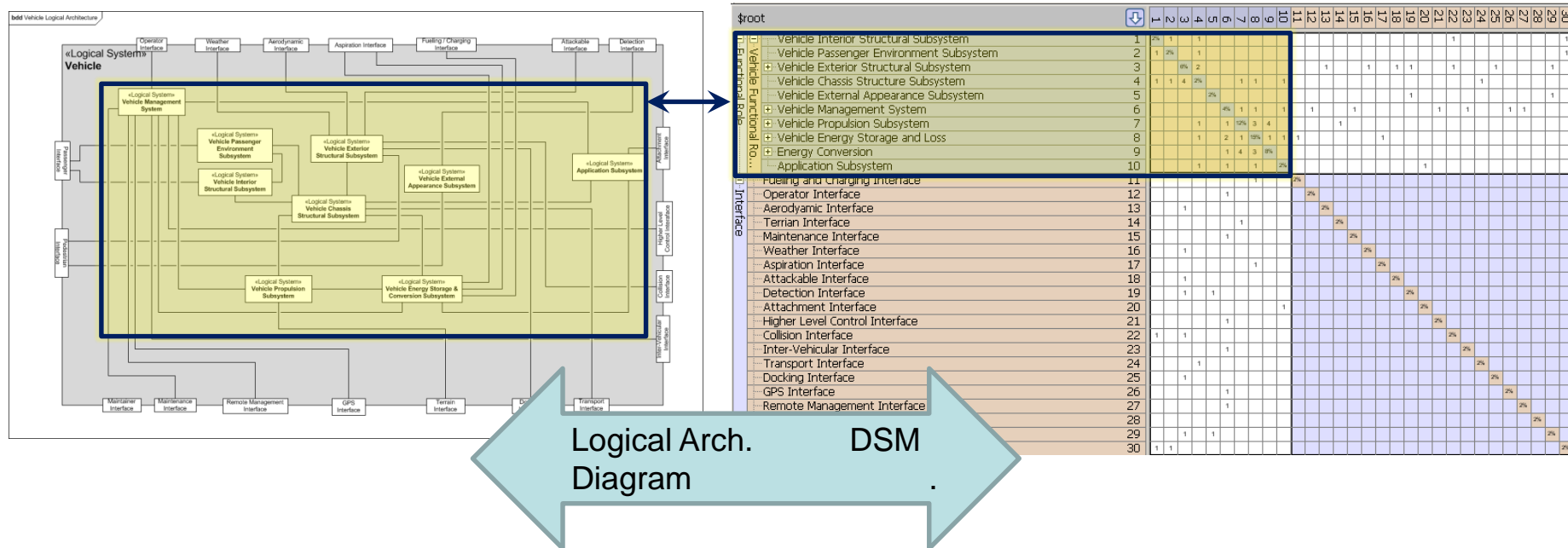
Attribute Coupling Model



Logical Architecture Views

Block Diagram and Design Structure Matrix (DSM)

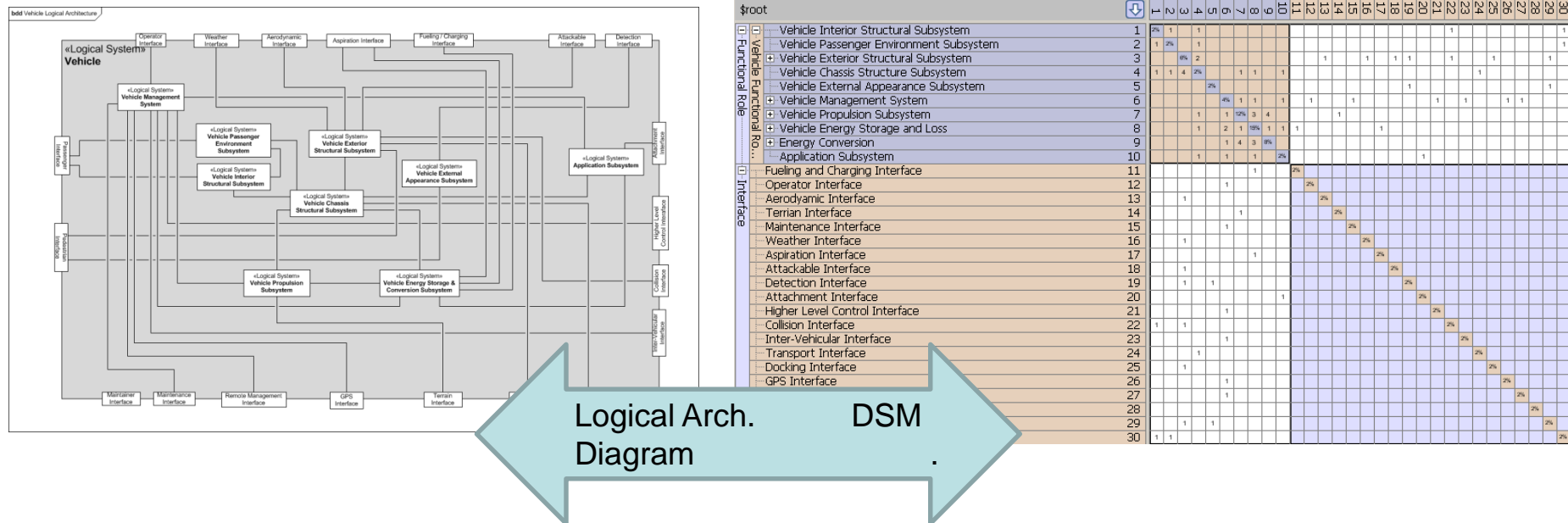
- The structure shown in these architectural diagrams can also be expressed in matrix form
 - These matrices are known as: N^2 matrices, Adjacency Matrices and Design or Dependency Structure Matrices (DSMs)
 - N^2 because their column and row headings are identical, with the matrix cells showing “marks” indicating relationships between components.



Logical Architecture Views

Block Diagram and Design Structure Matrix (DSM)

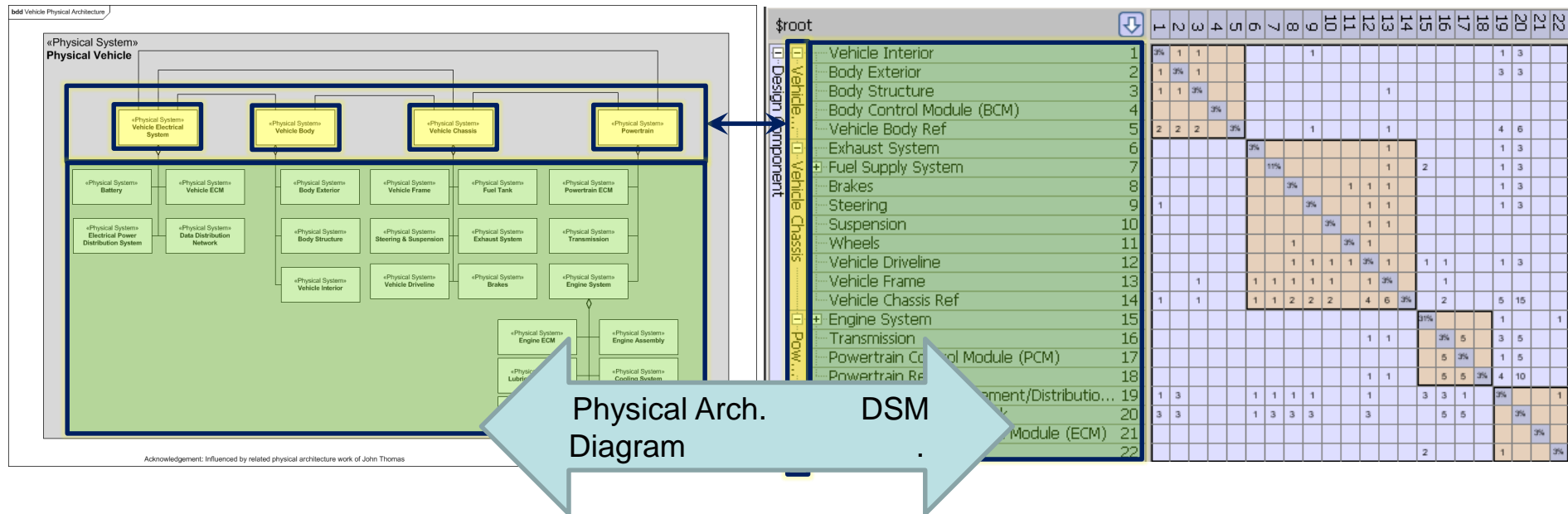
- In the case of Logical Architecture:
 - The blocks in the LA diagram become rows and columns of the DSM
 - The connection lines in the LA diagram become marks in the DSM
- Both views are visualizations of the same information:
 - However the functionality has been partitioned into interacting subsets – Vehicle Functional Roles and Interfaces in this case.



Physical Architecture Views

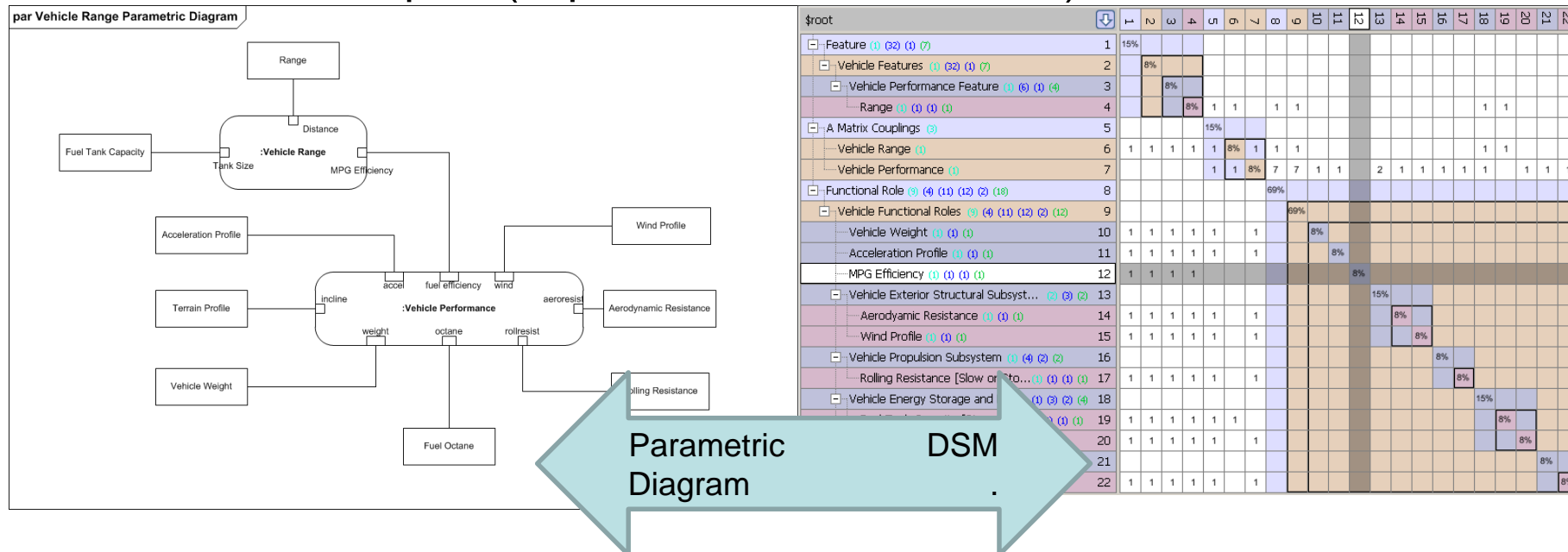
Block Diagram and Design Structure Matrix (DSM)

- In the case of Physical Architecture:
 - The blocks in the LA diagram become rows and columns of the DSM
 - The connection lines in the LA diagram become subsystems or components in the DSM shown in rows and columns
- Both views provide visualizations of hierarchy
 - How the physical system has been partitioned into physical sub-systems that are physically related (connected, contained, adjacent, etc.)
 - The DSM additionally shows the interactions of subsystems



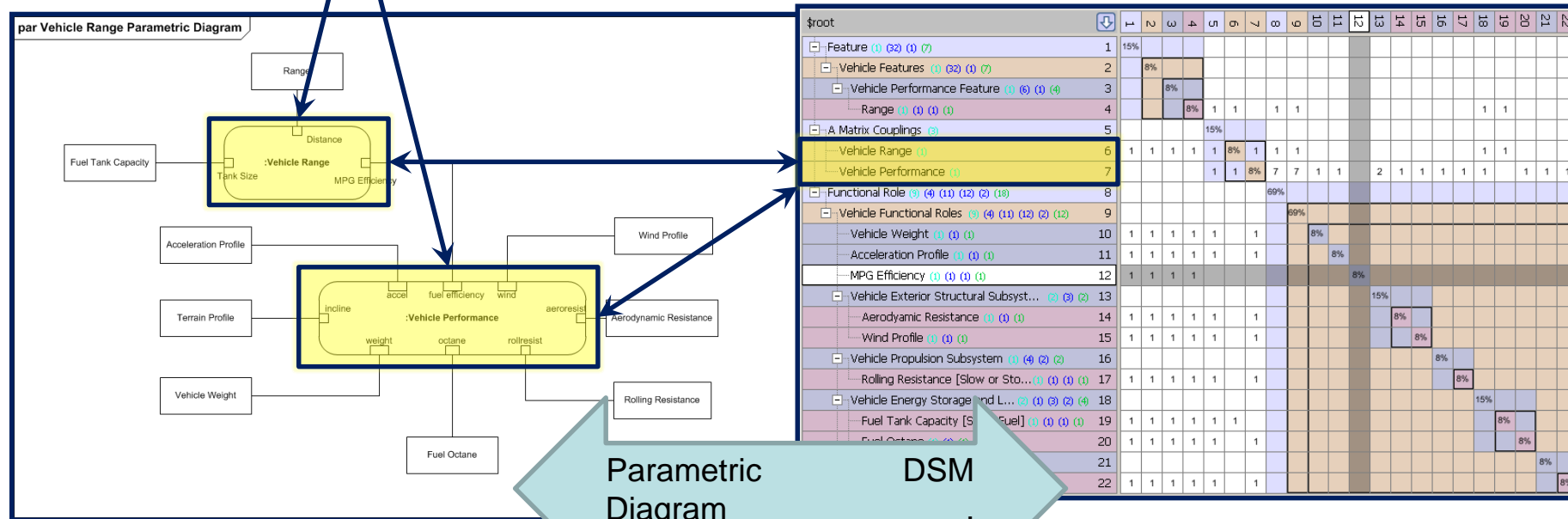
Domain Structure Matrix (DSM) View of Same

- In the case of Coupled Parameters (attributes):
 - Attributes become row and column headings in the DSM
 - This includes adding rows and columns to the Logical Architecture DSM, showing attributes of the Logical Subsystems
 - Connection lines in the drawing become marked cells in the DSM
- Both views convey the same information:
 - Which attributes are coupled (impact each others' values)



Domain Structure Matrix (DSM) View of Same

- Instead of just showing which attributes are coupled, the DSM (like the Parametric Diagram) can also symbolize the named Coupling that connects them:
 - This provides a reference to a (separately documented) quantitative coupling description.
- The **names of the couplings** can be introduced as row and column headings, separate from the rows and columns that list the attribute names:
 - This becomes a Multi-Domain Matrix (MDM):



Requirement Statements

PBSE Workbook V5.8 PBSE Vehicle Pattern V1.2.31 [Compatibility Mode] - Microsoft Excel

L	N	O	P	R	S	T	U	De
Reqs Container ID	Functional Interaction	IPK Value	Functional Role	Req. ID	Req PK Value Rule	Requirement Statement	Functional Failure (Reverse Requirement)	
1								
62	Travel Over Terrain		Vehicle	VEH-1135		The vehicle, loaded with its passenger and other load maximum, shall be capable of stopping from a speed of 60 miles per hour in 200 feet on dry pavement.		
63	Travel Over Terrain		Vehicle	VEH-1136		The vehicle shall be capable of operating 5,000 miles between oil changes		
64	Travel Over Terrain		Vehicle	VEH-1137		The vehicle shall be capable of operating 50,000 miles between tire changes.		
65	Travel Over Terrain		Vehicle	VEH-1138		The vehicle shall be capable of operating 25,000 miles between air filter changes.		
66	Travel Over Terrain		Vehicle	VEH-1139		The vehicle shall be capable of operating 5,000 miles between oil filter changes		
67	Travel Over Terrain	Reliability Availability	Vehicle	VEH-1168		The basic transport functions of the vehicle shall be available for use with scheduled down time not to exceed 60 hours per year, when subject to planned maintenance.		
68	Travel Over Terrain	Reliability Availability	Vehicle	VEH-1169		The basic transport functions of the vehicle shall be available for use with scheduled down time not to exceed 10 hours per year, when subject to planned maintenance.		
69	Travel Over Terrain	Reliability Availability	Vehicle	VEH-1170		The basic transport functions of the vehicle shall be deliverable by the system during a design life of 15 years, assuming planned maintenance is provided.		
70	Travel Over Terrain	Reliability Availability	Vehicle	VEH-1171		The basic transport functions of the vehicle shall be available with 97% reliability, over the design life of the system, assuming planned maintenance is provided.		

Ready | Log Sys Atts | Requirement Attribute Tables | Interaction Diagrams | Interaction-Role | Interaction-Role-Requirement | Requirements Coupling Matrix A | References | PA Dia | 100% | 8:53 PM 9/9/2012

Failure Modes Model

Physical Entity	Failure Mode
Vehicle ECM	Dead ECM
Vehicle ECM	Network Connector Open
Vehicle ECM	Network Connector Short
Vehicle ECM	Erratic ECM
Battery	Discharged Battery
Battery	Battery Cell Short
Battery	Battery Cell Open
Battery	Battery Leak
Panel Display	Fractured Display
Panel Display	Illuminator Fail
Bluetooth Module	Module Hard Fail
Bluetooth Module	Transmitter Fail
Bluetooth Module	Receiver Fail

Filling in the Feature Population Form—with Stakeholder Needs

PBSE Workbook V5.8 PBSE Vehicle Pattern V1.2.31 [Compatibility Mode] - Microsoft Excel

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R12 Tires

	D	E	H	K	N	O	P	Q	R	S	T	U	V
	Mandatory, Optional, or Other Configuration Rule	Populate? (YES/NO)	Feature Name	Feature Attribute Primary Key (PK) Attribute Name	Feature Attribute PK Value #1	Feature Attribute PK Value #2	Feature Attribute PK Value #3	Feature Attribute PK Value #4	Feature Attribute PK Value #5	Feature Attribute PK Value #6	Feature Attribute PK Value #7	Feature Attribute PK Value #8	Feature Attribute PK Value #9
5													
6	Optional	YES	Accountability Feature	Accounting Management Capability	Operating Hours Accounting	Vehicle Mileage Accounting							
7	Optional	YES	Automatic Braking System Feature	--									
8	Optional	NO	Commercial Vehicle Application Feature Group	Commercial Application Type									
9	Optional	YES	Communications Feature Group	Communication Capability	IFF	Local Bluetooth Connectivity	Secure Channel	Local Cellular	Wide Area Internet				
10	Optional	YES	Configurability Feature	Configuration Management Capability	Configuration Tracking	Automatic Reconfigurability							
11	Optional	YES	Consumables Compatibility Feature	Consumable Type	Engine Air Filter	Engine Oil Filter	Lubricating Oil	Fuel	Tires				
12	Mandatory	YES	Cost of Operation Feature	--									
13	Mandatory	YES	Cruise Control Feature	--									
14	Optional	YES	Environmental Compatibility Feature	Environmental Issue	Carbon Dioxide Emissions	Solid Waste							
15	Mandatory	YES	Maintainability Feature	Maintenance Capability	Inspection and Routine Servicing	Engine Diagnostics	Transmission Diagnostics						
16													

1. Feature Population 2. Feat Att Values Interaction Population Popd Roles, Atts 3. Reqs Att Values Phys Arch Pop Phys Allocs Phys Allocs (Old)

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Resulting Auto-Populated Requirements

PBSE Workbook V5.8 PBSE Vehicle Pattern V1.2.31 [Compatibility Mode] - Microsoft Excel

The vehicle shall be capable of operating 50,000 miles between tire changes.

	A	F	G	H	J	L	AE	AF	AG	AH	AI	AJ
	Features	Interaction	Interaction PK Value	Functional Role	Req ID	Requirement						
1	Accountability Feature[Operating Hours Accounting]	Account for System	Operating Hours Accounting	Vehicle	VEH-1002	The system shall record and make available for display the accumulated hours of vehicle operation.						
2	Accountability Feature[Vehicle Mileage Accounting]	Account for System	Vehicle Mileage Accounting	Vehicle	VEH-1147	The system shall record and make available for display the accumulated distance since vehicle manufacture.						
3	Automatic Braking System Feature[], Cost of Operation Feature[],	Travel Over Terrain		Vehicle	VEH-1132	The vehicle shall travel under the control of its operator, as to vehicle speed, acceleration, direction, and power.						
4	Automatic Braking System Feature[], Cost of Operation Feature[],	Travel Over Terrain		Vehicle	VEH-1133	The vehicle shall be capable of sustained cruising speed of 80 miles per hour over Class 7C terrain.						
5	Automatic Braking System Feature[], Cost of Operation Feature[],	Travel Over Terrain		Vehicle	VEH-1134	The vehicle shall be capable of accelerating from standing start to 60 miles per hour in not more than 12 seconds.						
6	Automatic Braking System Feature[], Cost of Operation Feature[],	Travel Over Terrain		Vehicle	VEH-1135	The vehicle, loaded with its passenger and other load maximum, shall be capable of stopping from a speed of 60 miles per hour in 200 feet on dry pavement.						
7	Automatic Braking System Feature[], Cost of Operation Feature[],	Travel Over Terrain		Vehicle	VEH-1136	The vehicle shall be capable of operating 5,000 miles between oil changes						
8	Automatic Braking System Feature[], Cost of Operation Feature[],	Travel Over Terrain		Vehicle	VEH-1137	The vehicle shall be capable of operating 50,000 miles between tire changes.						
9	Automatic Braking System Feature[], Cost of Operation Feature[],	Travel Over Terrain		Vehicle	VEH-1138	The vehicle shall be capable of operating 25,000 miles between air filter changes.						
10	Automatic Braking System Feature[], Cost of Operation Feature[],	Travel Over Terrain		Vehicle								

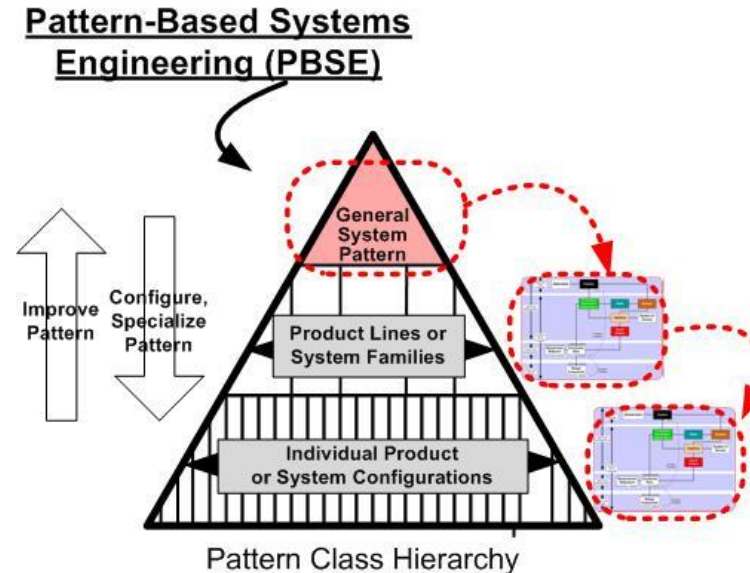
Ready | 1. Feature Population | 2. Feat Att Values | Interaction Population | Popd Roles, Atts | 3. Reqs Att Values | Phys Arch Pop | Phys Allocs | Phys Allocs (Old) | 100% | 9:06 PM 9/9/2012

1. Stakeholder Features and Scenarios: Better stakeholders alignment sooner

- Alignment with stakeholders is critical to program success.
- That alignment can be achieved earlier and maintained stronger using:
 - Stakeholder Feature Pattern: Aligns understanding of system capabilities (base as well as options) and the nature of their value to stakeholders
 - Scenario Pattern: Aligns understanding of the concepts of operations, support, manufacture, distribution, other life cycle situations; accelerates alignment of system documentation, training, and communication.
- Both of these are “pattern configurations” directly generated from the System Pattern—not separate and unsynchronized information.

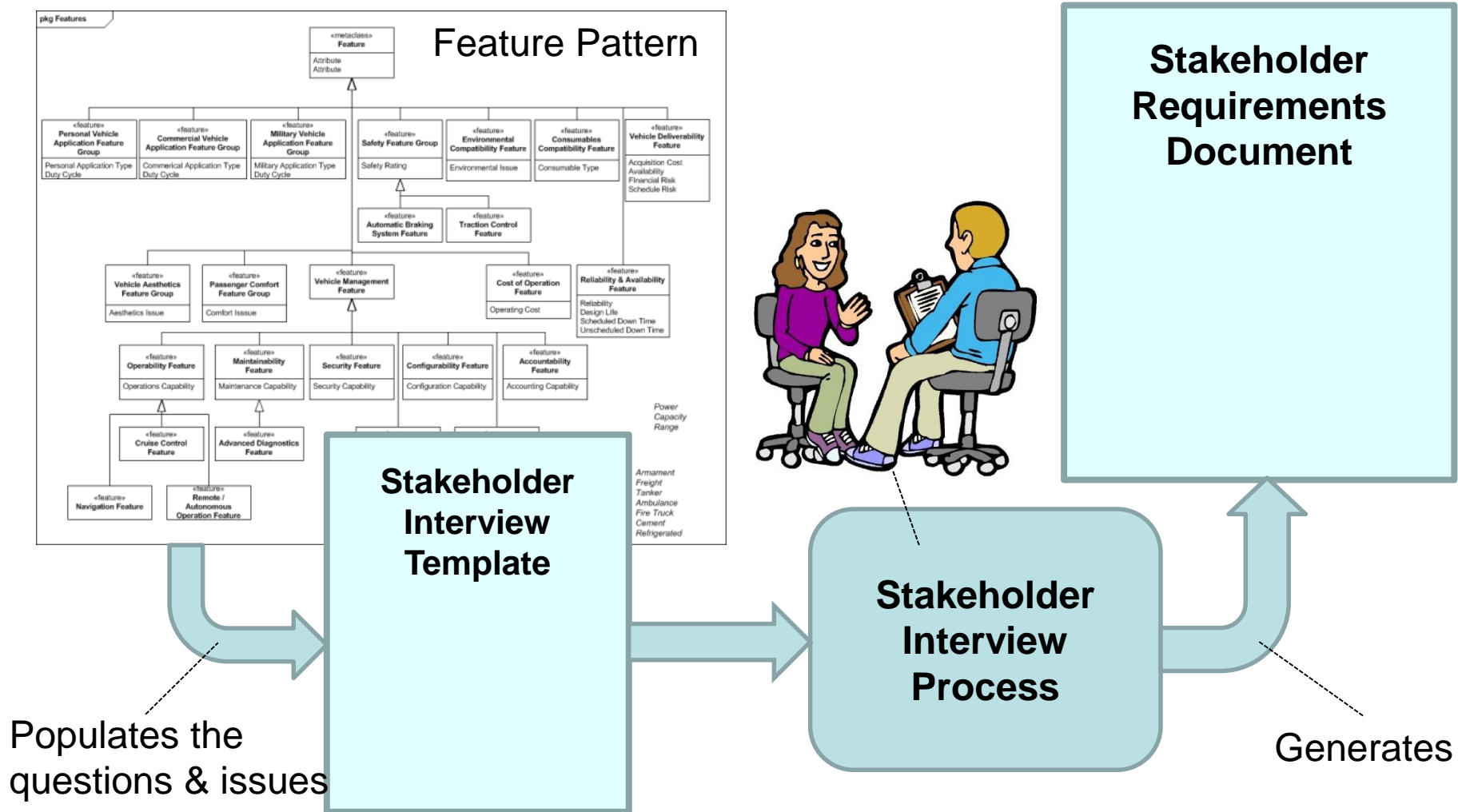
1. Using the Feature Pattern to Rapidly Capture & Validate Stakeholder Requirements: An Example

- Concept: The Feature Pattern is a powerful tool for establishing Stakeholder Requirements—as a “configuration” of Feature Pattern.
- By “configuration”, we mean that individual Features from the Pattern are (1) either populated or de-populated, and (2) their Feature Attributes (parameters) are given values:



- These can be expressed (1) as configured Feature objects and their attribute values or (2) as sentence-type statements if desired, but in any case the degrees of freedom (stakeholder choices) are brought into clear focus.

Using the Feature Pattern to Rapidly Capture & Validate Stakeholder Requirements: An Example



1. Using the Feature Pattern to Rapidly Capture & Validate Stakeholder Requirements: An Example

Microsoft Excel - PBSE Workbook V5.8 PBSE Vehicle Pattern V1.2.7

File Home Insert Page Layout Formulas Data Review View Acrobat

Clipboard Font Alignment Number Editing

Q18 Central Mission Route Download

	D	E	H	K	N	O	P	Q	U	V
13	Mandatory	YES	Cost of Operation Feature	--						
14	Mandatory	YES	Cruise Control Feature	--						
15	Optional	YES	Environmental Compatibility Feature	Environmental Issue	Carbon Dioxide Emissions	Solid Waste				
16	Mandatory	YES	Maintainability Feature	Maintenance Capability	Inspection and Routine Servicing	Engine Diagnostics	Transmission Diagnostics			
17	Optional	YES	Military Vehicle Application Feature Group	Military Application Type	Armored personnel transport	Gun Mount--7.62 mm	Exterior Camouflage	Low Radar Signature	Local Delivery	
18	Optional	YES	Navigation Feature	Navigation Capability	GPS-based Location Sensing	Map Location Display	Trip and Mission Route Display and Directions	Central Mission Route Download		
19	Mandatory	YES	Operability Feature	Operations Capability	Automatic Performance Data Logging	Automatic Performance Data Measurement and Display	Automatic Performance Threshold Detection and Reporting	Central Mission Route Download	Ability	Maneuverability
20	Optional	YES	Passenger Comfort Feature Group	Comfort Issue	Temperature	Humidity	Road & External Noise	Central Mission Route Download	at Comfort	
21	Optional	NO	Personal Vehicle Application Feature Group	Personal Application Type						
22	Mandatory	YES	Reliability & Availability Feature	--						
23	Optional	YES	Remote Management Access Feature	--						

1. Feature Population 2. Feat Att Values Interaction Population Popd Roles, Atts 3. Reqs Att Values Phys Arch Pop Phys Allocs Phys Allocs (Old)

Ready 100% 9:08 PM 9/9/2012

Configuring Features = Populating & Depopulating Features

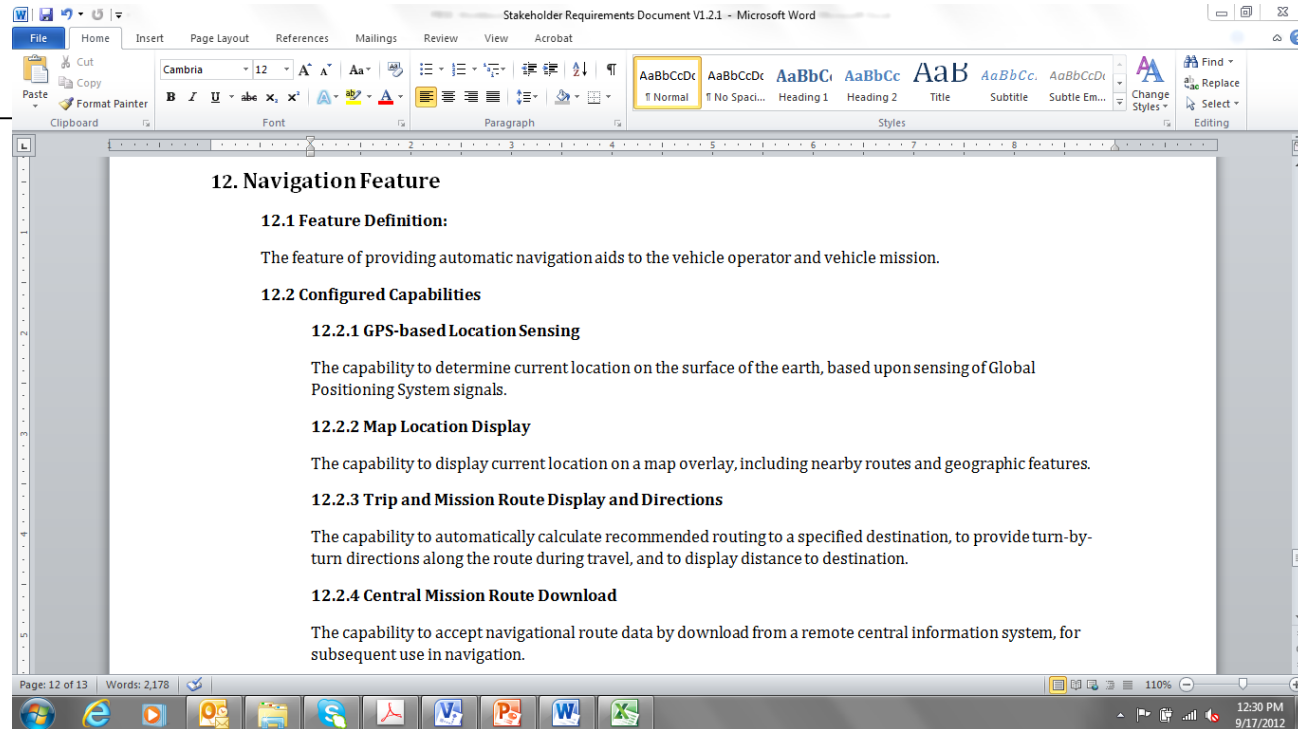
1. Using the Feature Pattern to Rapidly Capture & Validate Stakeholder Requirements: An Example

Stakeholder Requirements Document

Military Vehicle Configuration Baker

Version: 1.2.1

03 May 2012



1. Using the Feature Pattern to Rapidly Capture & Validate Stakeholder Requirements

- Benefits:
 - A more complete set of stakeholder requirements—reduce omissions;
 - Stronger alignment with stakeholders, sooner—surface issues earlier;
 - Pattern identifies classes of stakeholders that might have been missed;
 - Pattern makes very clear the difference between Stakeholder Requirements versus Design Constraints or Technical Requirements;
 - The Pattern provides a clear place to accumulate new learning (e.g., additional Features);
 - Sets up subsequent uses of Feature Pattern in support of Trade Space, Risk Management, FMEA “effects”, and other applications.
- No free lunch:
 - Interviewer needs to be knowledgeable about the Features;
 - Stakeholders won’t have all the answers—find the right representative;
 - Stakeholder representatives need know they are formal representatives;
 - The Feature Pattern needs to be relatively complete.

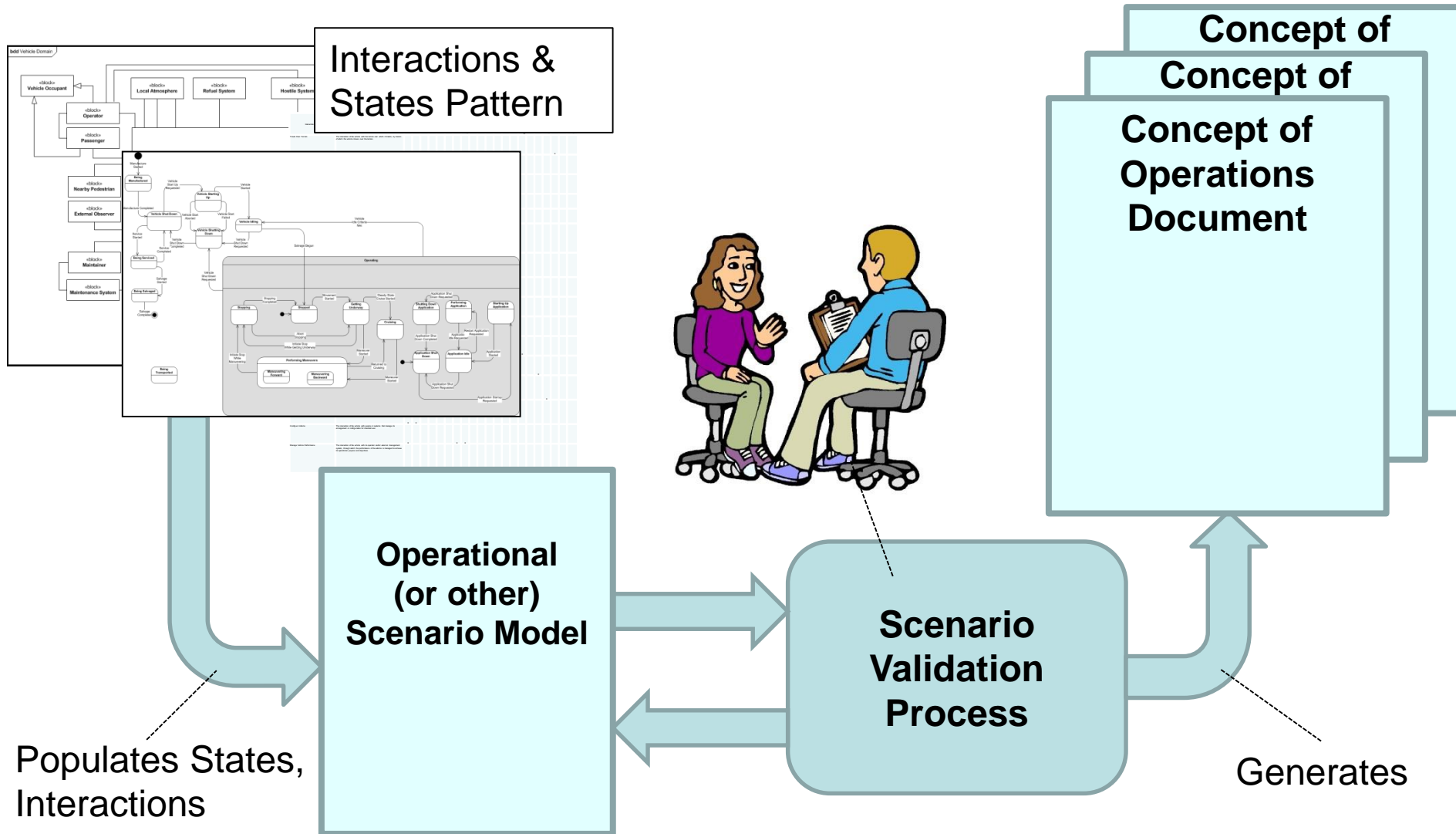
How do I know whether I have all the Features?

- This is why we use a Pattern!
 - Moves problem to the builder of the original pattern, plus maintainer.
- Related key points for the builder of the Feature Pattern:
 - First, identify all the Stakeholder classes
 - Then, all the Features for each Stakeholder class
 - Validate the Features with their Stakeholder Representatives
 - Then, make sure all the Interactions are reviewed for associated Feature value
 - There are well-known abstract Feature classes (e.g., Maintainability)
- Every time we discover another Feature, we add it to the Pattern; for example:
 - Every argument / decision should invoke trade space Features as its ultimate rationale – a new one might appear during an argument.
 - Every impactful Failure Mode should cause Feature impacting Effects – a new one might appear while discussing a Failure Mode.

1. Using the Interactions & States Pattern to Rapidly Generate & Validate Scenarios: An Example

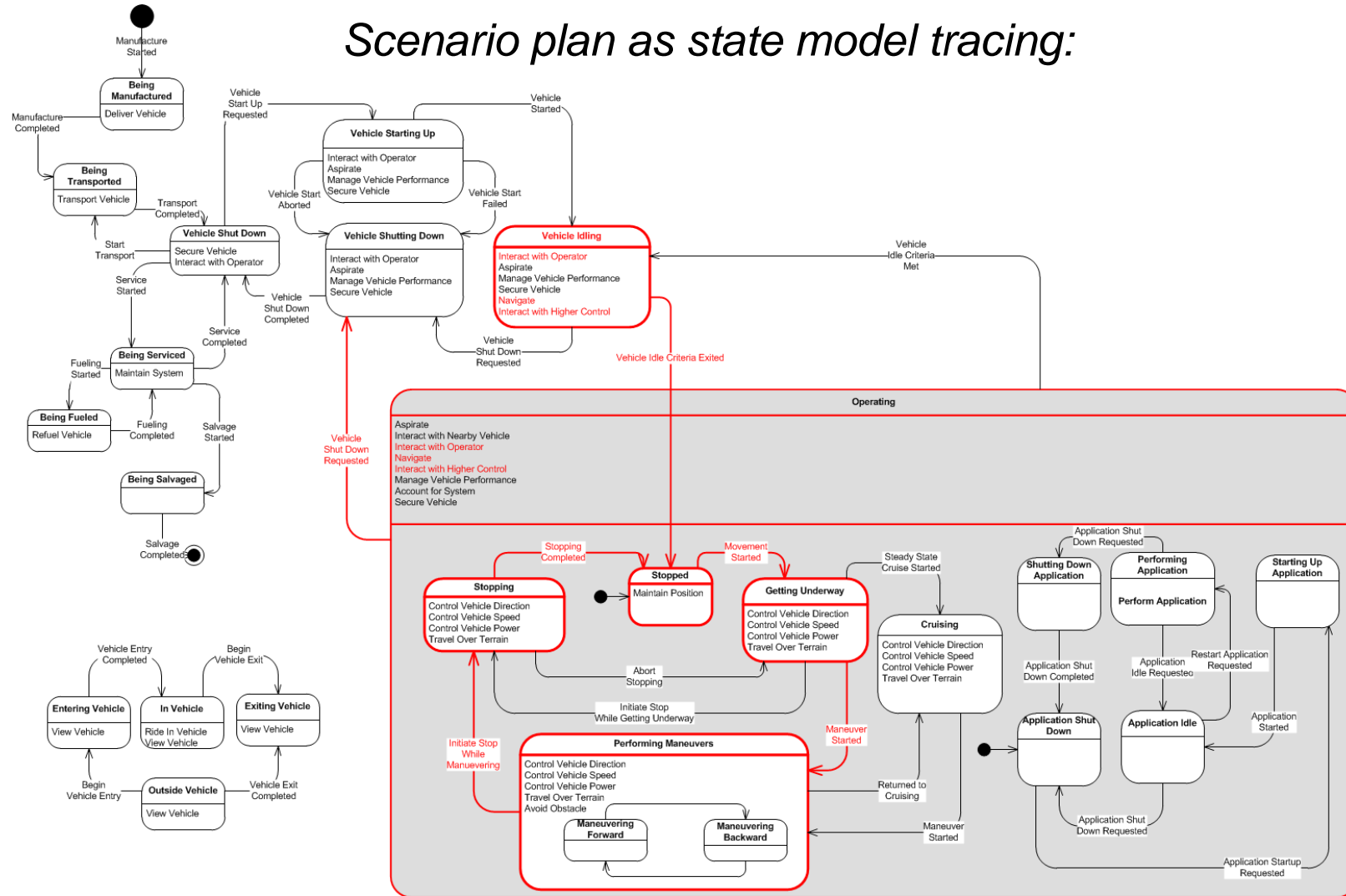
- Concept: Scenarios can be efficiently generated, as single thread tracings through the configured pattern State Model;
- Each scenario “tells a story” within the system’s life cycle—operations, maintenance, or other CONOPS type view;
- Early in life cycle: Stakeholders validate (or give feedback) scenario;
- Later in life cycle: Generates base data for training and documentation, as well as test plans;
- Akin to typical Use Case process, but easier maintained ongoing as a part of the configured pattern;
- Reference: Operational Views (OV)

1. Using the Interactions & States Pattern to Rapidly Generate & Validate Scenarios: An Example



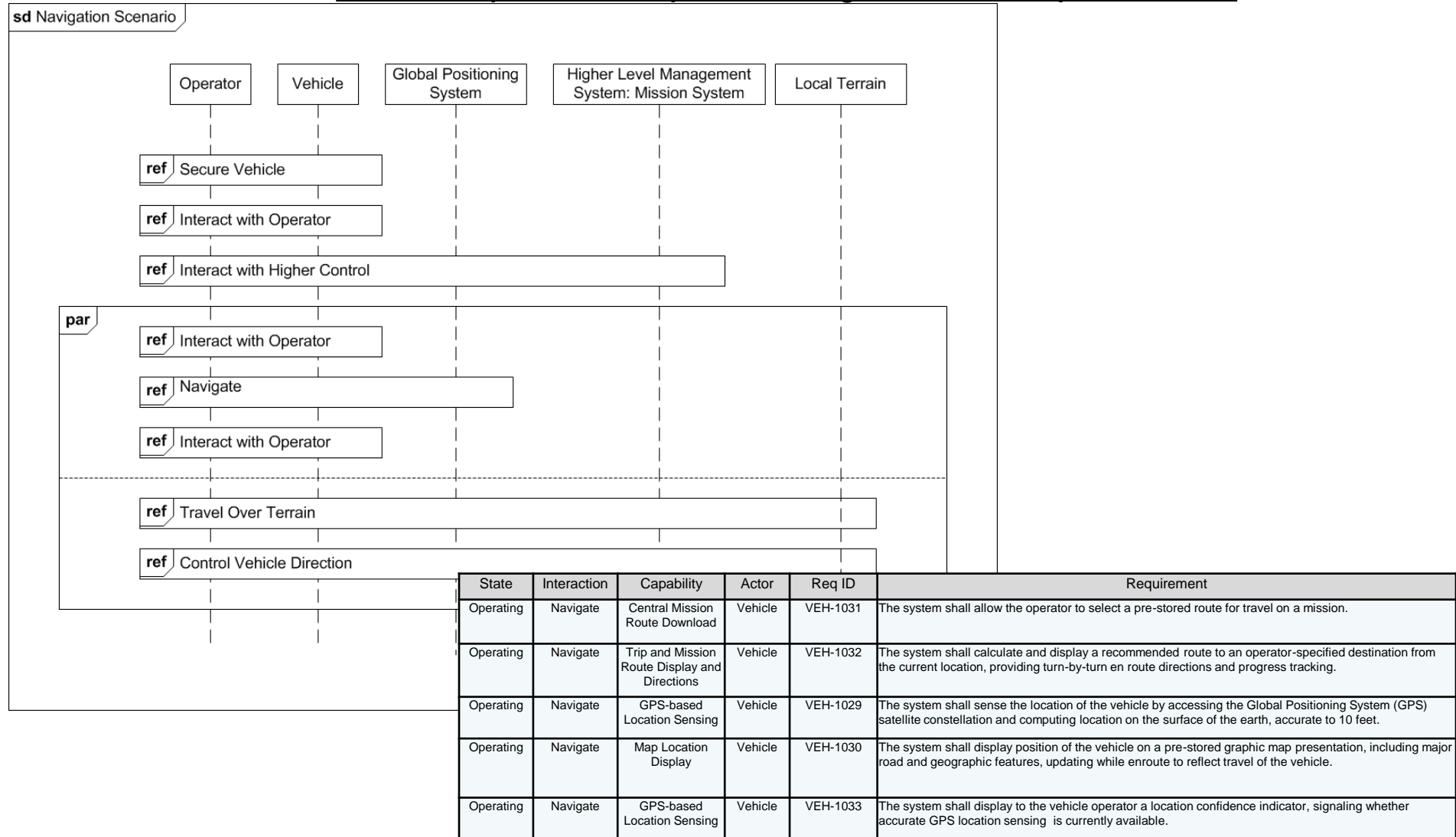
1. Using the Interactions & States Pattern to Rapidly Generate & Validate Scenarios: An Example

Scenario plan as state model tracing:



1. Using the Interactions & States Pattern to Rapidly Generate & Validate Scenarios: An Example

Scenario plan as sequence diagram and requirements:



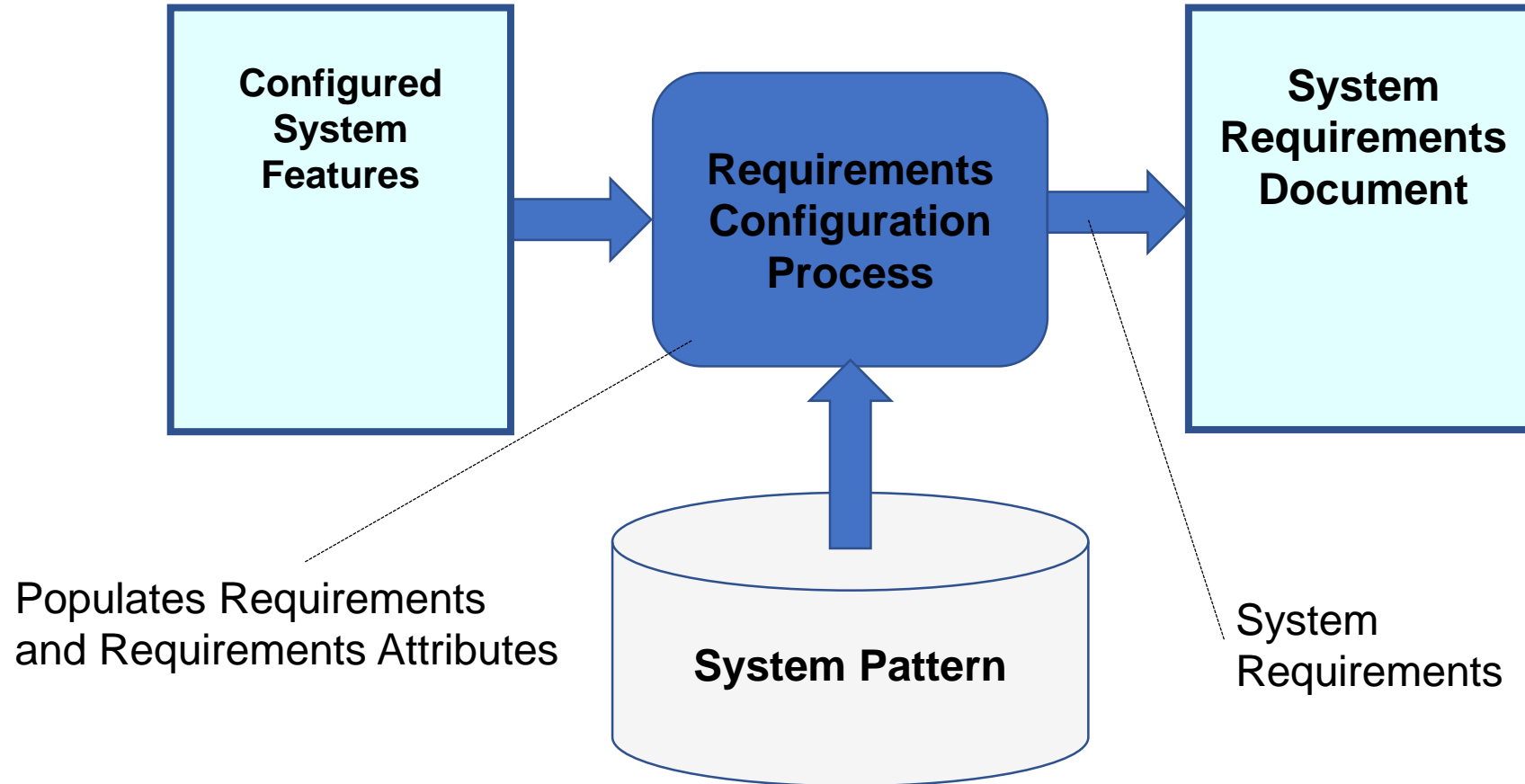
1. Using the Interactions & States Pattern to Rapidly Generate & Validate Scenarios

- Benefits:
 - A more complete set of scenarios—reduces omissions;
 - Easier to generate from pattern;
 - Easier to keep consistent with configured system model as it evolves over the delivery and life cycle;
 - Valuable not only for initial validation, but also as seed information for generation of system training, documentation, SOPs;
 - As system requirements are configured, becomes progressively more detailed;
 - The Pattern provides a clear place to accumulate new learning (e.g., additional Scenarios);
- No free lunch:
 - The State and Interaction Pattern needs to be relatively complete.

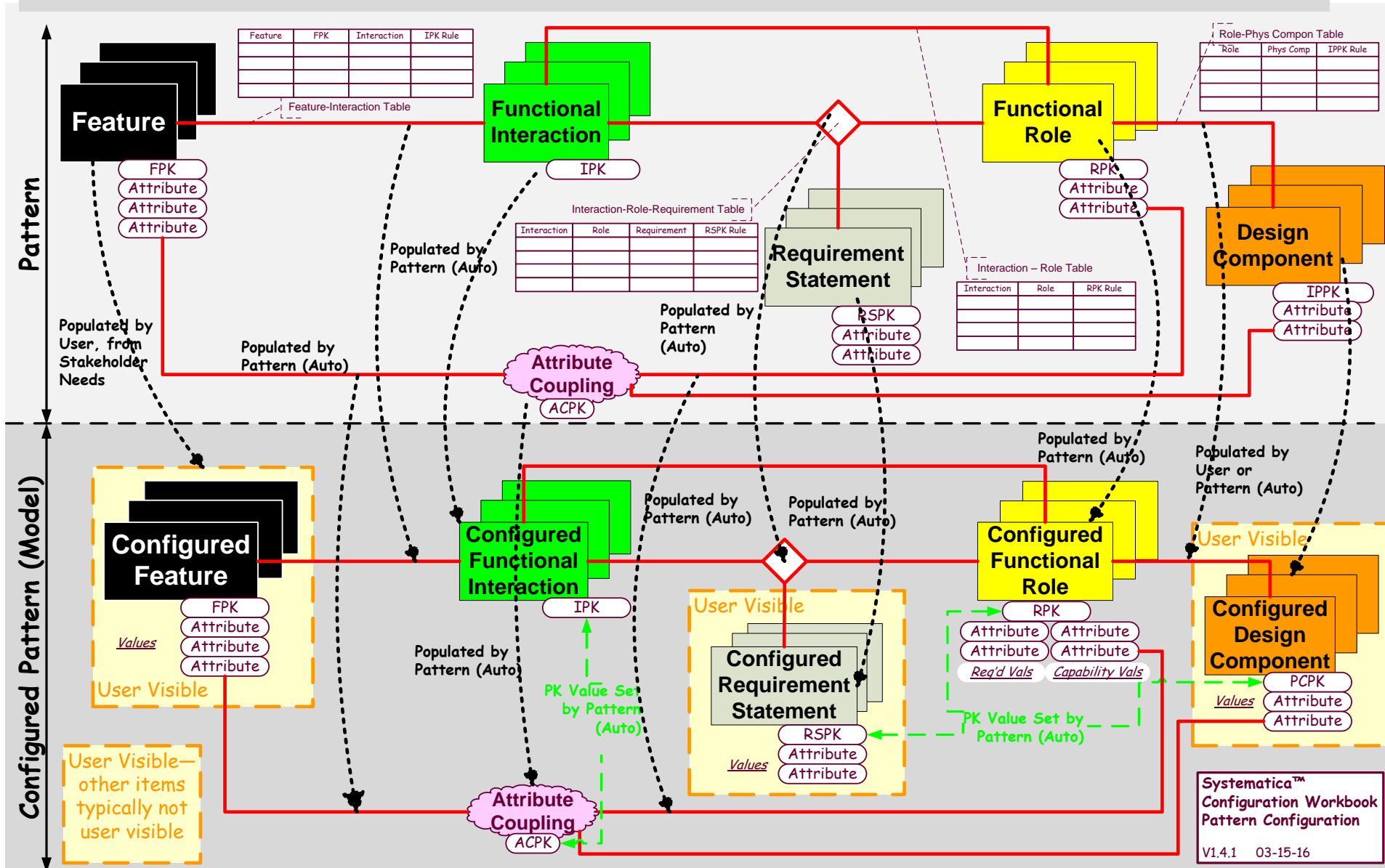
2. Using Pattern Configuration to generate better System Requirements faster: Example

- Concept: Configured System Requirements can be semi-automatically generated from Configured Features, using the System Pattern;
- Low dimensionality / degrees of freedom choices in Feature stakeholder space imply higher dimensionality / degrees of freedom choices in Requirements space:
 - The difference is made up by relationships encoded in the Pattern.

Using Pattern Configuration to generate better System Requirements faster: Example



- The S*Pattern links Features to Requirements:
 - This means that populating a configuration of Features can automatically populate a configuration of Requirements--



Using a Feature Pattern to Rapidly Capture & Validate Stakeholder Requirements: An Example

Populating / depopulating Features:

The screenshot shows a Microsoft Excel spreadsheet titled "PBSE Workbook V5.8 PBSE Vehicle Pattern V1.2.31 [Compatibility Mode] - Microsoft Excel". The spreadsheet contains a table of feature requirements. The columns are labeled D through V. The rows are numbered 13 through 23. The table is as follows:

	D	E	H	K	N	O	P	Q	R	S	T	U	V
13	Mandatory	YES	Cost of Operation Feature	--									
14	Mandatory	YES	Cruise Control Feature	--									
15	Optional	YES	Environmental Compatibility Feature	Environmental Issue	Carbon Dioxide Emissions	Solid Waste							
16	Mandatory	YES	Maintainability Feature	Maintenance Capability	Inspection and Routine Servicing	Engine Diagnostics	Transmission Diagnostics						
17	Optional	YES	Military Vehicle Application Feature Group	Military Application Type	Armored personnel transport	Gun Mount--7.62 mm	Exterior Camouflage	Low Radar Signature	Local Delivery				
18	Optional	YES	Navigation Feature	Navigation Capability	GPS-based Location Sensing	Map Location Display	Trip and Mission Route Display and Directions	Central Mission Route Download					
19	Mandatory	YES	Operability Feature	Operations Capability	Automatic Performance Data Logging	Automatic Performance Measurement and Display	Automatic Performance Threshold Detection and Reporting	Central Mission Route Download	Ability	Maneuverability			
20	Optional	YES	Passenger Comfort Feature Group	Comfort Issue	Temperature	Humidity	Road & External Noise	Central Mission Route Download	at Comfort				
21	Optional	NO	Personal Vehicle Application Feature Group	Personal Application Type									
22	Mandatory	YES	Reliability & Availability Feature	--									
23	Optional	YES	Remote Management Access Feature	--									

The spreadsheet also shows a ribbon with tabs for "1. Feature Population", "2. Feat Att Values", "Interaction Population", "Popd Roles, Atts", "3. Reqs Att Values", "Phys Arch Pop", "Phys Allocs", and "Phys Allocs (Old)". The status bar at the bottom indicates "Ready" and "100%".

Using the Feature Pattern to Rapidly Capture & Validate Stakeholder Requirements: An Example

Configuring Features: Setting Feature Attribute Values

The screenshot shows a Microsoft Excel spreadsheet titled "PBSE Workbook V5.8 PBSE Vehicle Pattern V1.2.31 [Compatibility Mode] - Microsoft Excel". The spreadsheet is in "View" mode and shows a table with the following data:

	A	B	C	I	J	L	M	O	P	R	S	U	V	X
	Feature Name	PK Feature Attribute	PK Feature Attribute Value	Feature Attribute #1	Value of Feature Attribute #1	Feature Attribute #2	Value of Feature Attribute #2	Feature Attribute #3	Value of Feature Attribute #3	Feature Attribute #4	Value of Feature Attribute #4	Feature Attribute #5	Value of Feature Attribute #5	Feature Attribute #6
1	Reliability & Availability Feature	--		Design Life	15 years	Reliability	97%	Scheduled Down Time	60 hrs/yr	Unscheduled Down Time	10 hrs/yr			
44	Remote Management Access Feature	--		Remote Access Capability										
45	Remote-Autonomous Operation Feature	--		Remote Operations Capability										
46	Safety Feature Group	--		Safety Rating										
47	Security Feature	Security Management Capability	Identification and Authentication	Security Management Capability	Identification and Authentication									
48	Security Feature	Security Management Capability	Security Data Management	Security Management Capability	Security Data Management									
49	Security Feature	Security Management	Physical Access Locks	Security Management	Physical Access Locks									

Resulting Requirements: Attribute values can also be set

PBSE Workbook V5.8 PBSE Vehicle Pattern V1.2.31 [Compatibility Mode] - Microsoft Excel

File Home Insert Page Layout Formulas Data Review View Acrobat

Normal Page Layout Page Break Preview Custom Views Full Screen

Workbook Views Show Ruler Formula Bar Gridlines Headings Zoom 100% Zoom to Selection New Window Arrange All Freeze Panes Unhide Split View Side by Side Synchronous Scrolling Reset Window Position Save Workspace Switch Windows Macros

L47 The basic transport functions of the vehicle shall be available with 97% reliability, over the design life of the system, assuming planned maintenance is provided.

	A	F	G	H	J	L	AE	AF	AG	AH	AI	A
	Features	Interaction	Interaction PK Value	Functional Role	Req ID	Requirement						
1												
41	Passenger Comfort Feature Group[Road & External Noise]	Ride In Vehicle	Road & External Noise	Vehicle	VEH-1173	The internal vehicle noise level while traveling over a #2 gravel road shall be less than 34 dBA.						
42	Passenger Comfort Feature Group[Smooth Ride]	Ride In Vehicle	Smooth Ride	Vehicle	VEH-1175	The vehicle shall transmit not more than 8% of the road surface variation to seated passengers, for a Type 6 Test Road surface travelled at 55 MPH.						
43	Passenger Comfort Feature Group[Seat Comfort]	Ride In Vehicle	Seat Comfort	Vehicle	VEH-1174	Seat comfort for vehicle passenger seats shall comply with the Ergo Seat 55A standard for vehicles.						
44	Reliability & Availability Feature[]	Travel Over Terrain	Reliability Availability	Vehicle	VEH-1168	The basic transport functions of the vehicle shall be available for use with scheduled down time not to exceed 60 hours per year, when subject to planned maintenance.						
45	Reliability & Availability Feature[]	Travel Over Terrain	Reliability Availability	Vehicle	VEH-1169	The basic transport functions of the vehicle shall be available for use with scheduled down time not to exceed 10 hours per year, when subject to planned maintenance.						
46	Reliability & Availability Feature[]	Travel Over Terrain	Reliability Availability	Vehicle	VEH-1170	The basic transport functions of the vehicle shall be deliverable by the system during a design life of 15 years, assuming planned maintenance is provided.						
47	Reliability & Availability Feature[]	Travel Over Terrain	Reliability Availability	Vehicle	VEH-1171	The basic transport functions of the vehicle shall be available with 97% reliability, over the design life of the system, assuming planned maintenance is provided.						
48	Remote-Autonomous Operation Feature[]	Manage Vehicle Performance	Remote Vehicle Control	Vehicle	VEH-1177	The system shall provide a real time control and monitoring interface for all vehicle performance management functions plus 360 degree video imaging, for remote vehicle control						

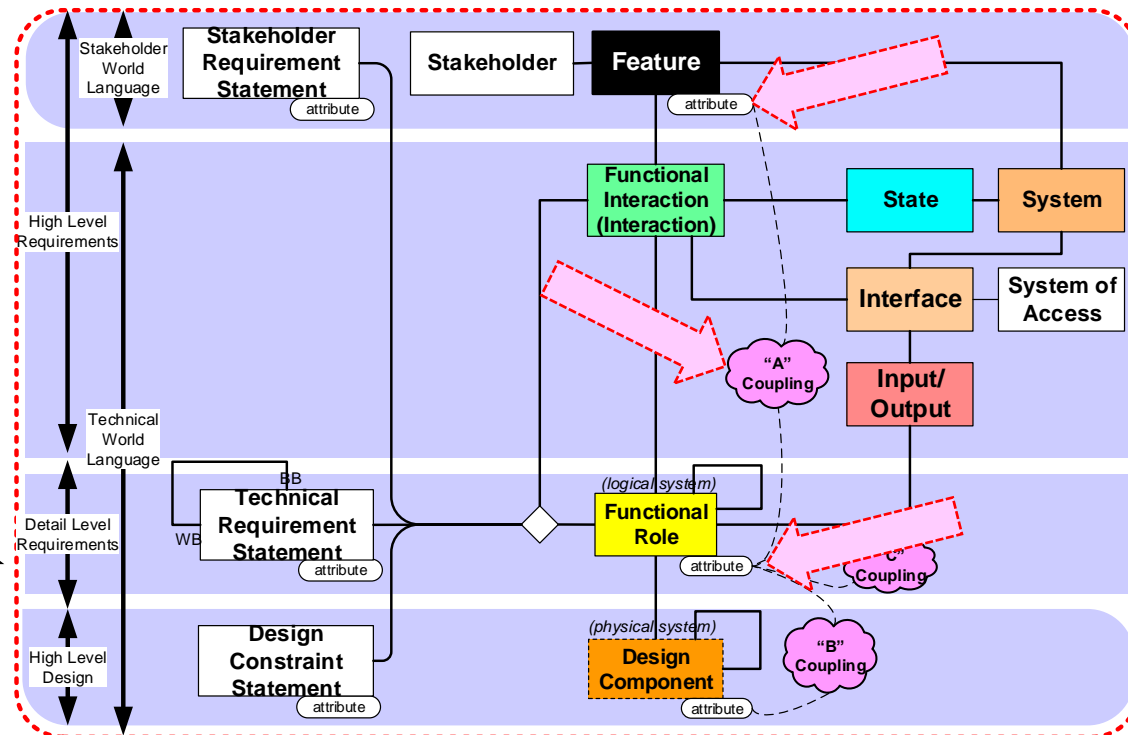
Ready 100%

1. Feature Population 2. Feat Att Values Interaction Population Popd Roles, Atts 3. Reqs Att Values Phys Arch Pop Phys Allocs Phys Allocs (Old)

9:16 PM 9/9/2012

Using Pattern Configuration to generate better System Requirements faster: Example

- Requirements Attribute Value Setting:
 - A part of the configuration process
 - Example: Cruise Control Speed Stability
 - In PBSE, requirements attribute value setting can be manual, semi-automatic, or automatic—in all cases, driven by Feature Attribute Values and Attribute Couplings:



Using Pattern Configuration to generate better System Requirements faster: Example

In general, Configuration Rules are found in the Relationships that associate the model Classes, and also those that associate the model Attributes:

Microsoft Excel - PBSE Vehicle Pattern V1.2.31 [Compatibility Mode]

Formula Bar: `=IF(H19="", "", (IF(ISNA(C19), "Not In Ftr Att Tbl", IF(NOT(ISBLANK(C19)), C19, "--))))`

Buttons:
BUTTON1: Generate Feature Attribute Form and Clear Its Attribute Values
BUTTON2: Refresh Feature Attribute Form and Retain Its Attribute Values

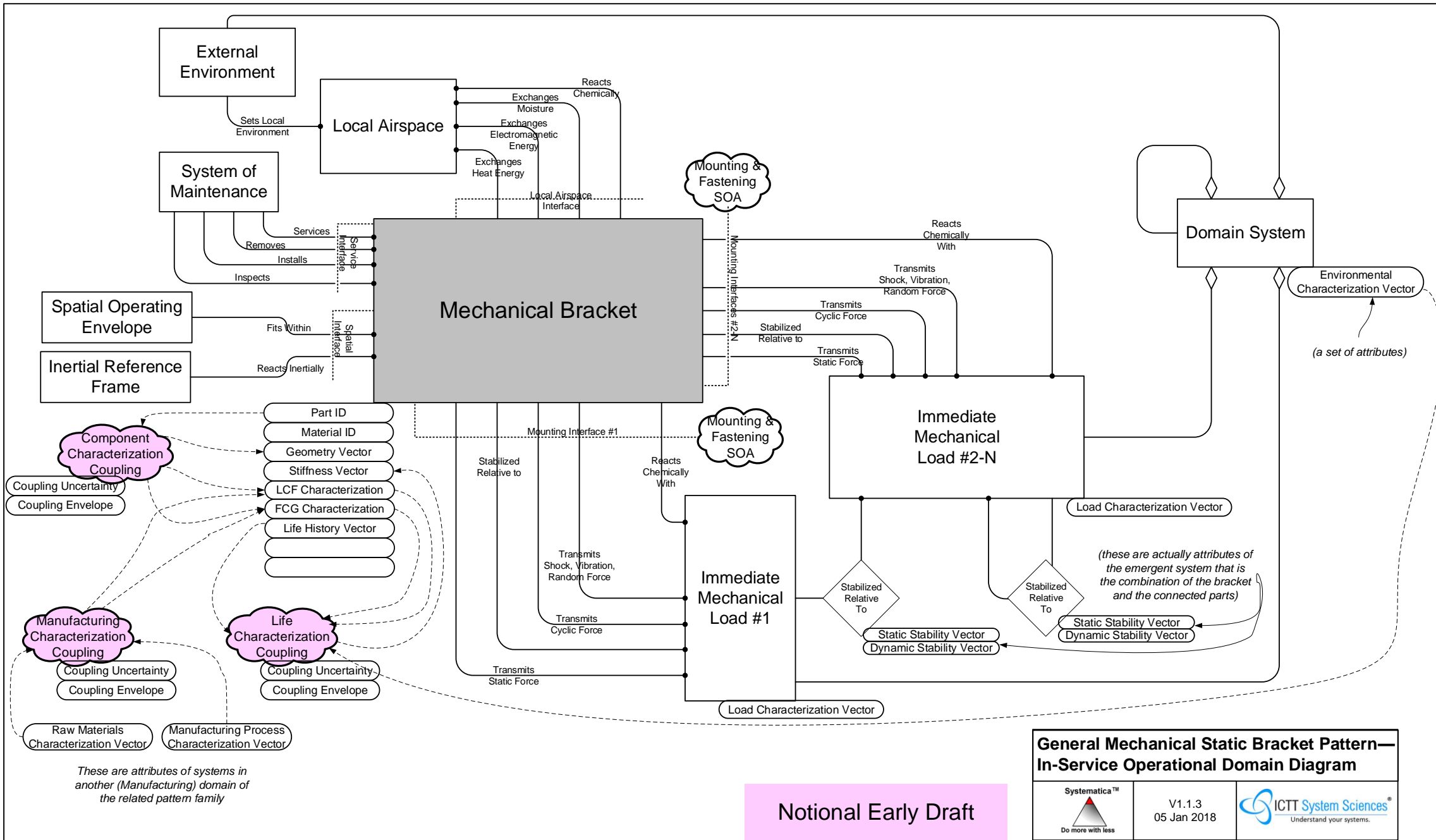
Instruction: Enter information in YELLOW cells only.

Configuration Rule	Populate? (YES/NO)	Feature Name	Feature Attribute Primary Key (PK) Attribute Name	Feature Attribute PK Value #1	Feature Attribute PK Value #2	Feature Attribute PK Value #3	Feature Attribute PK Value #4	Feature Attribute PK Value #5	Feature Attribute PK Value #6	Feature Attribute PK Value #7	Feature Attribute PK Value #8	Feature Attribute PK Value #9
Optional	YES	Military Vehicle Application Feature Group	Military Application Type	Armored personnel transport	Gun Mount--7.62 mm	Exterior Camouflage	Low Radar Signature	Local Delivery				
Optional	YES	Navigation Feature	Navigation Capability	GPS-based Location Sensing	Map Location Display	Trip and Mission Route Display and Directions	Central Mission Route Download					
Mandatory	YES	Operability Feature	Operations Capability	Automatic Performance Data Logging	Automatic Performance Data Measurement and Display	Automatic Performance Threshold Detection and Reporting	Operations Procedures	Visibility	Maneuverability			
Optional	YES	Passenger Comfort Feature Group	Comfort Issue	Temperature	Humidity	Road & External Noise	Smooth Ride	Seat Comfort				
Optional	NO	Personal Vehicle Application Feature Group	Personal Application Type									

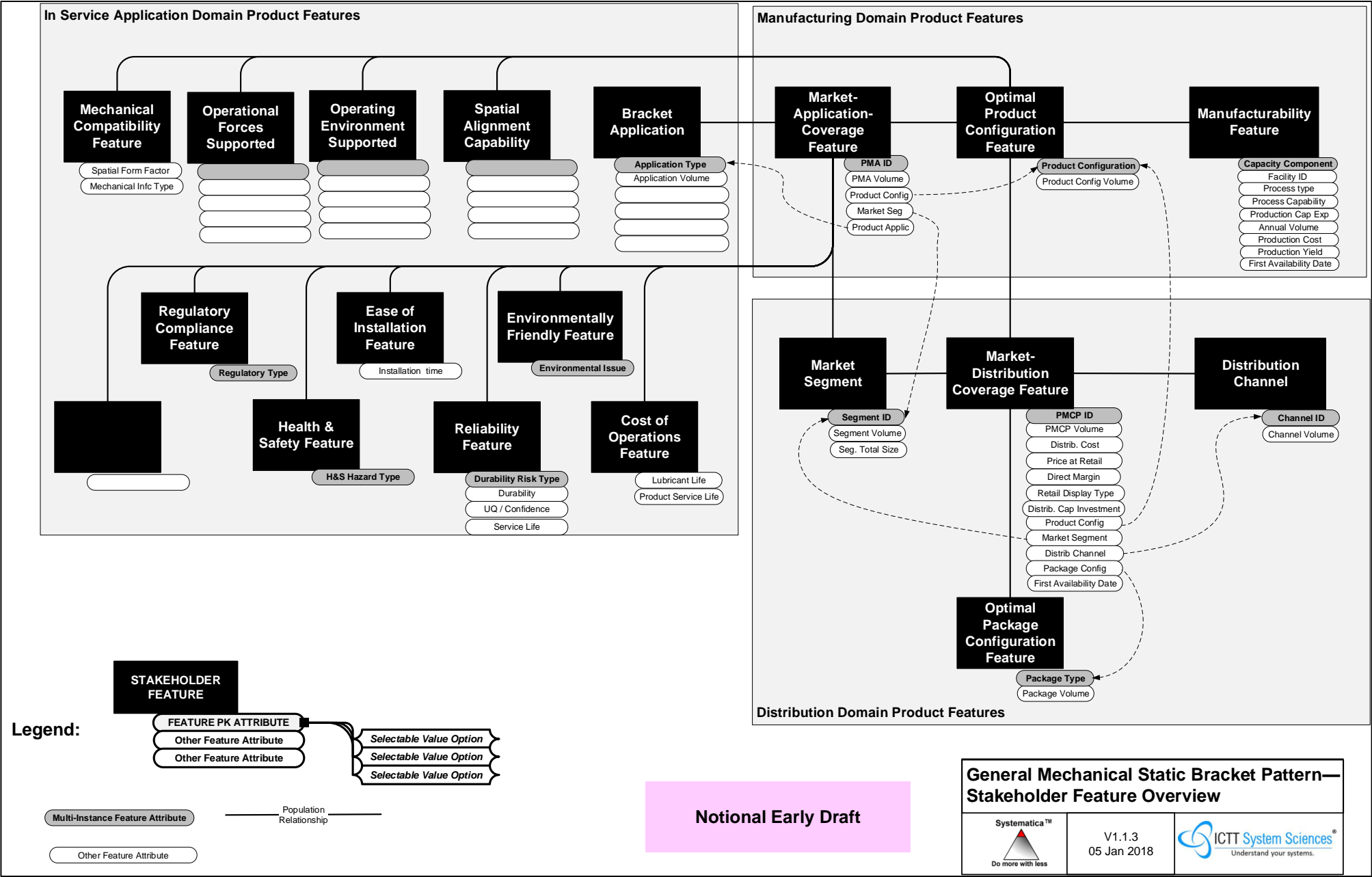
Worksheet Tabs: 1. Feature Population, 2. Feat Att Values, Interaction Population, Popd Roles, Atts, 3. Reqs Att Values, Phys Arch Pop, Phys Allocs, Phys Allocs (Old)

Mechanical Bracket S*Pattern

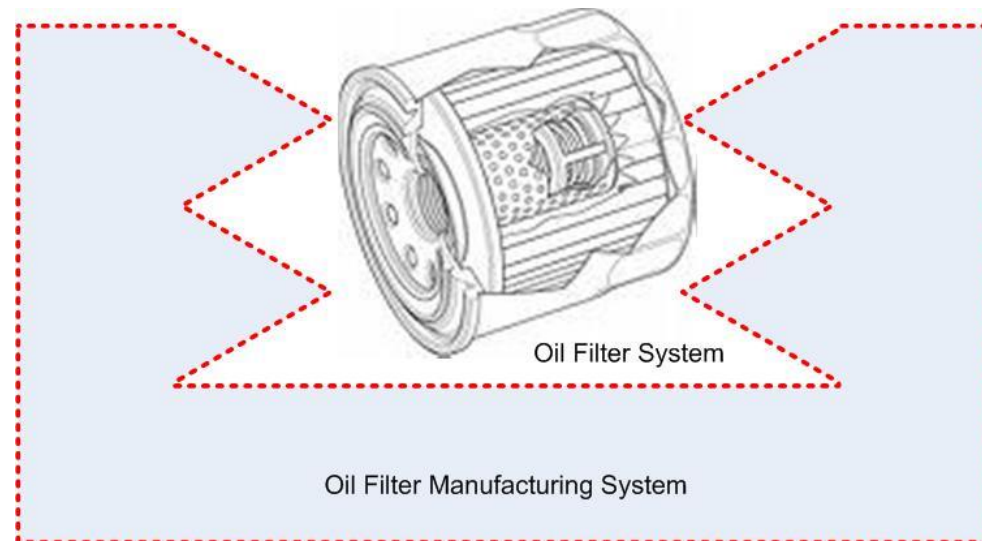
- A notional early draft of part of an S*Pattern started as a placeholder until the “Design Type Cert” Project is farther along.
- Illustrates mapping of S* into what is likely going to be done by an FEA computational modeling toolset.
- See, for example, how some FEA items will be mapped to S*MTM components, attributes, couplings, etc.



Notional Early Draft



Samples from a simple illustrative example

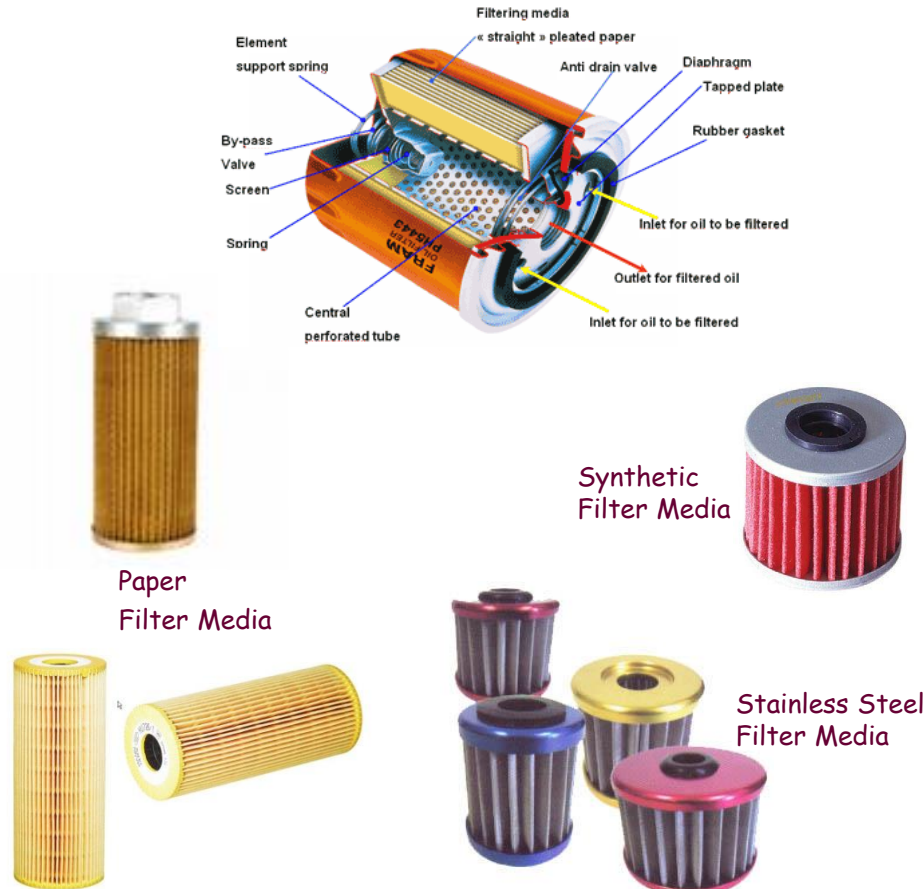


- Product: Oil Filter
- Manufacturing System: Oil Filter Mfg System

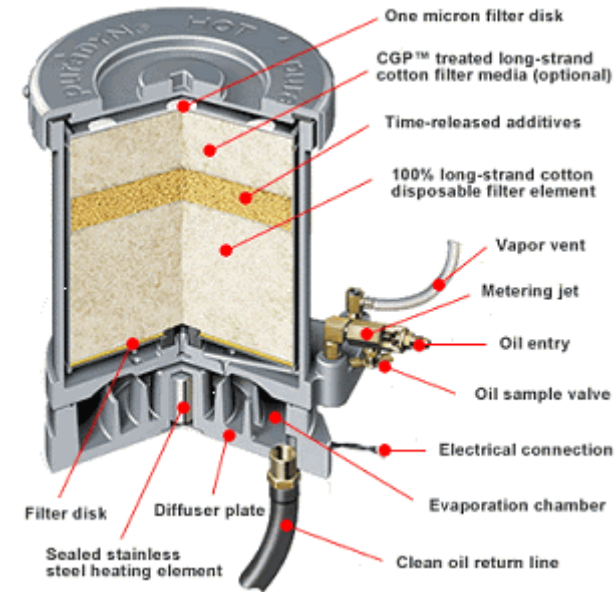
Physical Architecture Models describes the physical portion of the technology, to which Functional Roles will later be allocated and optimized . . .

Product Physical Architecture

Architecture 1: Laminated and Accordion Pleated Filtration Media, Flow Orthogonal to Plane of Media, Additive Impregnated

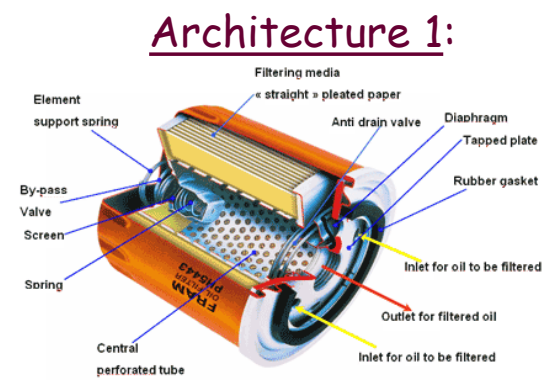


Architecture 2: Wound Filtration Fiber, Flow Orthogonal to Plane of Windings, Additive Impregnated

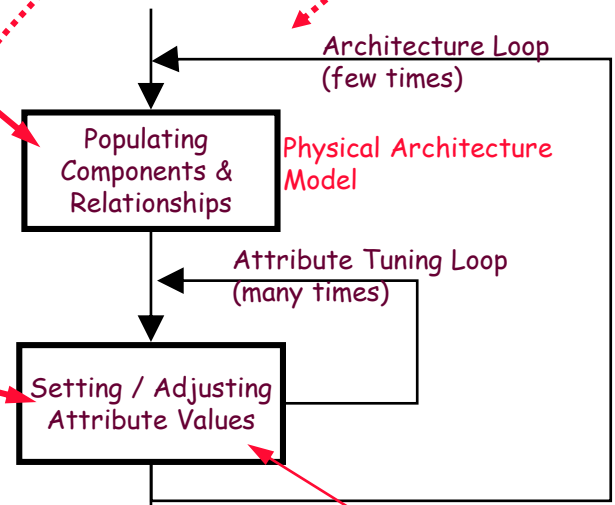
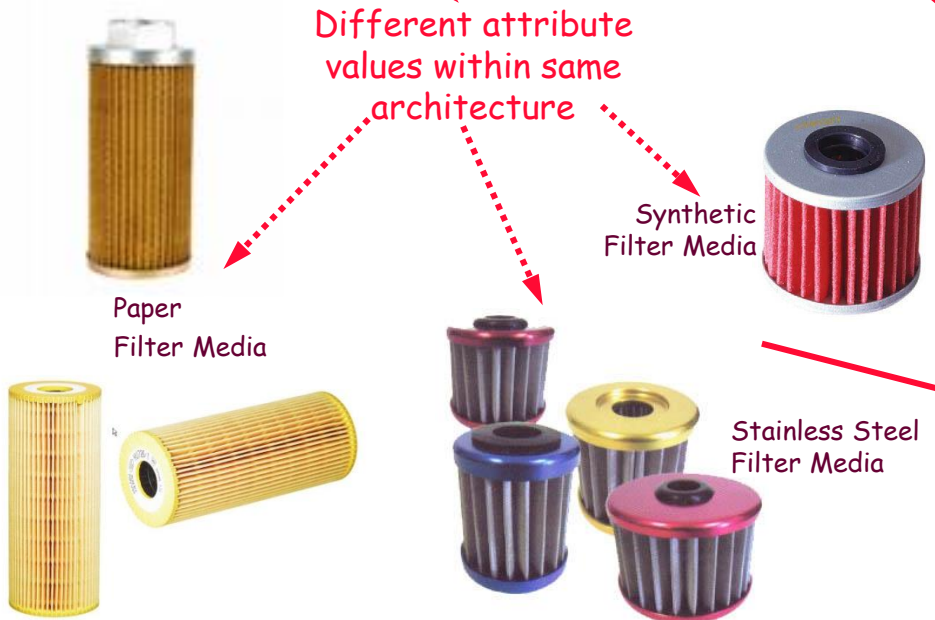
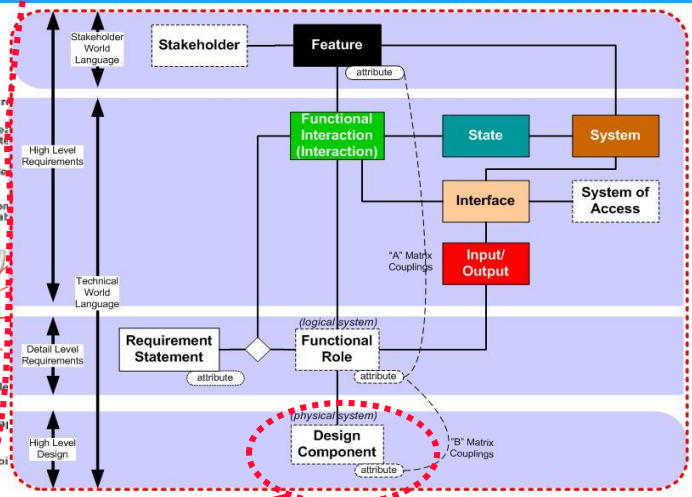
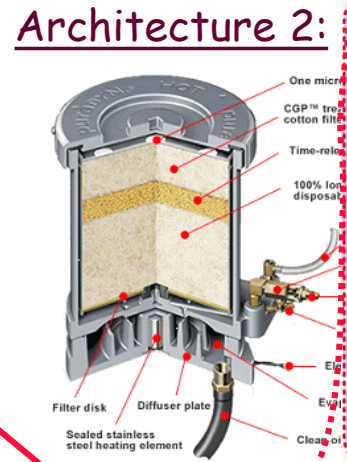


Physical Architecture describes the subject system's major physical components, their organization, and primary physical attributes.

Product Physical Architecture



Different architectures



(See Attribute Coupling Model)

Directly addressing a key SE challenge: How do we discover all the Requirements, including Manufacturing as well as others?

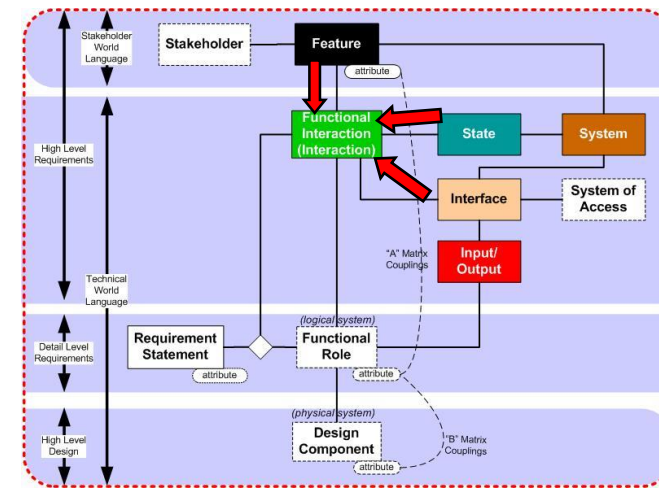
The three MBSE roads to finding all Requirements

MBSE provides a powerful paradigm for discovering all the Interactions, and therefore all the system Functional and Non-Functional Requirements:

1. Domain Model: Find all the external Actors that interact with the system.
2. State Model: Find all the States (situations, modes, phases, use cases) that the system will encounter.
3. Feature Model: Find all the Features valued by Stakeholders.

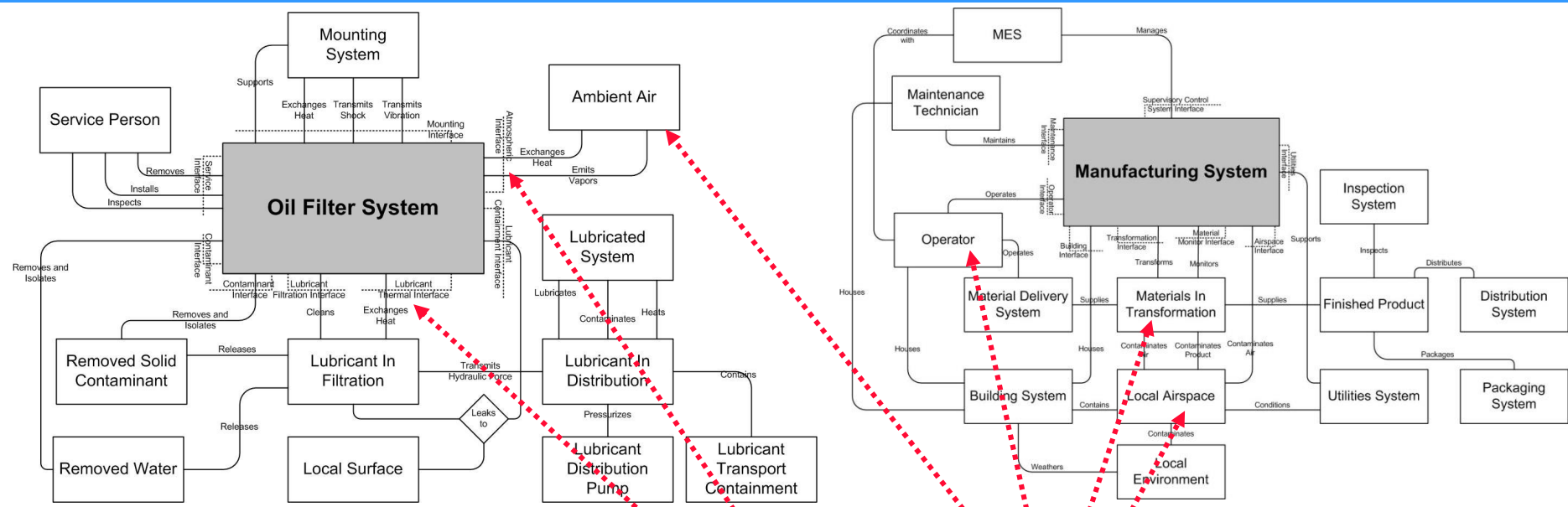
Benefit: These three (redundant) paths provide a higher-than-usual assurance of finding and validating all the Interactions and Requirements.

This is illustrated by the following example Model extracts



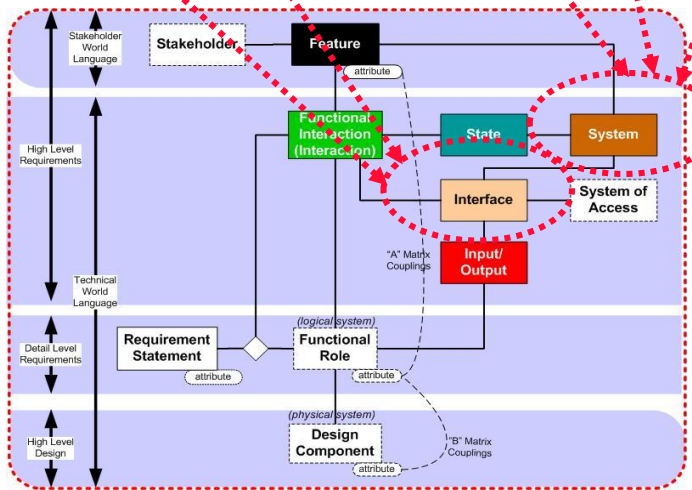
Domain Models directly help by discovering and capturing all the external systems physically interacting with the Subject System—these are the source of all Functional Requirements.

Domain Models



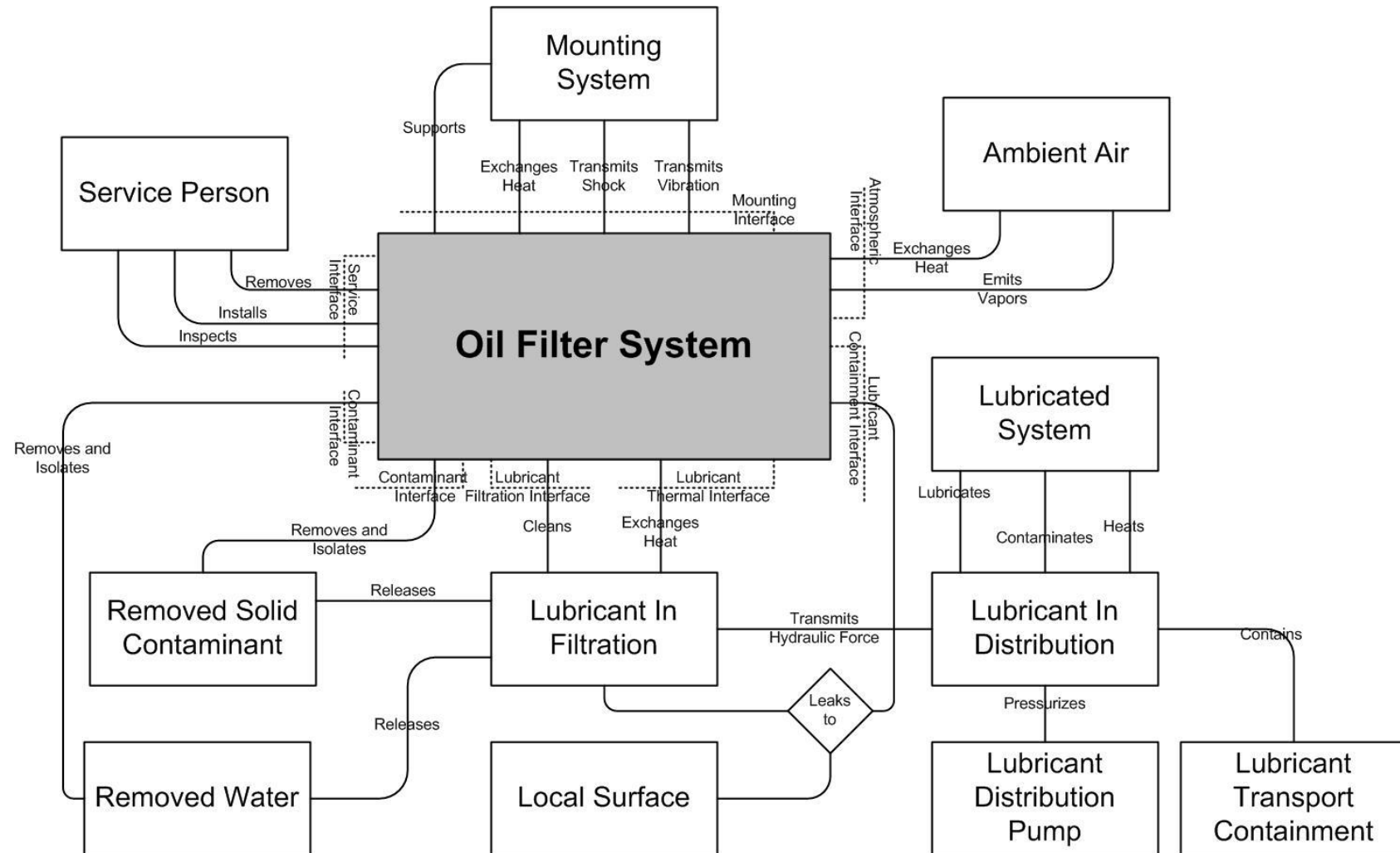
Product Application Domain Model

Manufacturing Domain Model



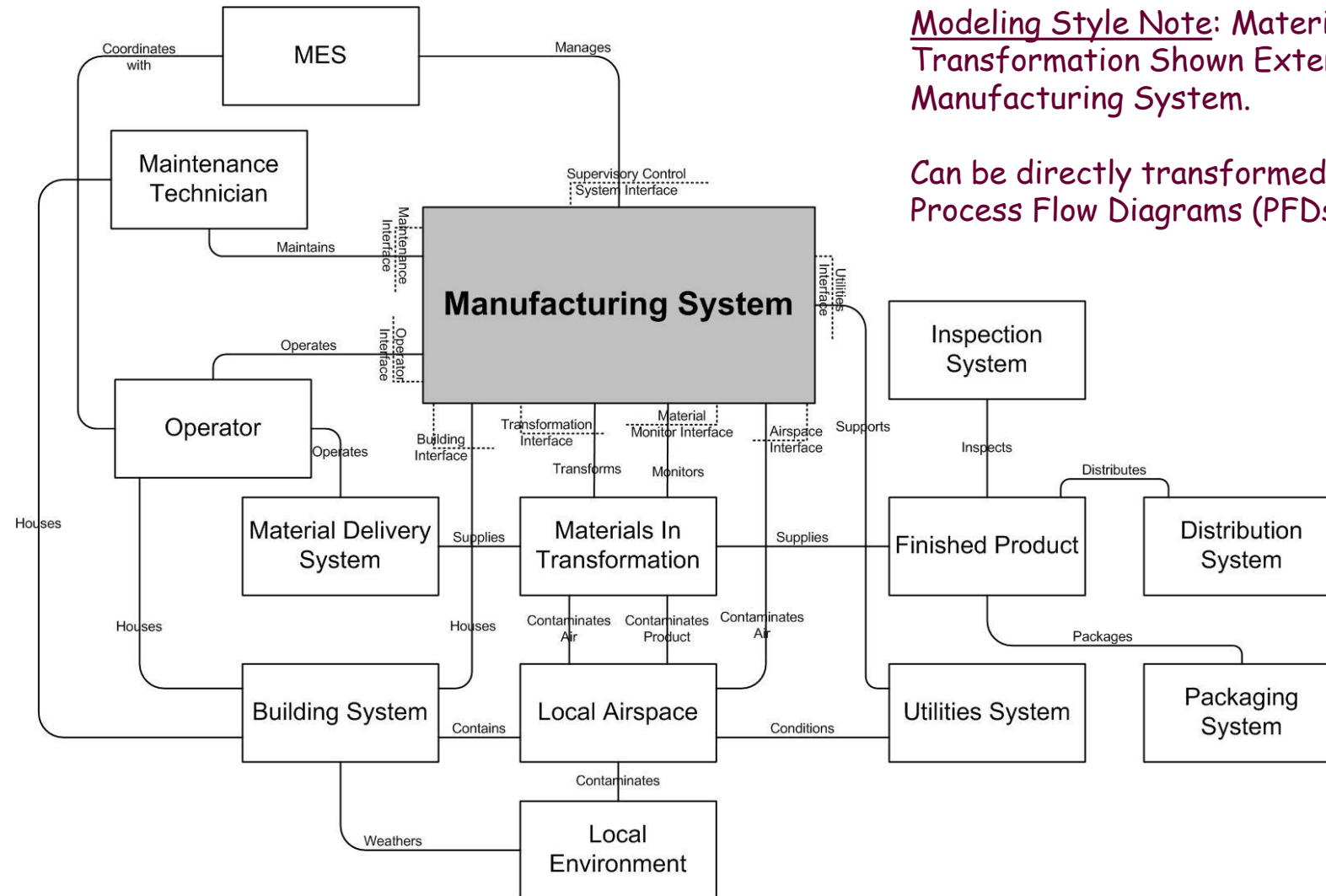
Domain Models show the external systems that interact with a Subject System over its domain life cycle. This defines the System Boundary, External Interfaces, Domain Relationships.

Product Application Domain Model



Domain Models show the external systems that interact with a Subject System over its domain life cycle. This defines the System Boundary, External Interfaces, Domain Relationships.

Manufacturing Domain Model



Modeling Style Note: Material In Transformation Shown External to Subject Manufacturing System.

Can be directly transformed to/from Process Flow Diagrams (PFDs).

Stakeholder Feature Models address a key SE challenge by making explicit the ultimate stakeholder outcomes against which all decisions, trade-offs, optimizations, and outcomes will be scored and selected. This covers all Stakeholders, not just Customers (e.g., Shareholders, Community, etc.)

Product Stakeholder Features, Feature Attributes

Microsoft Excel - Oil Filter Pattern V1.1.1.xls

The feature of providing services with a specified level of reliability over the normal operating life of a system.

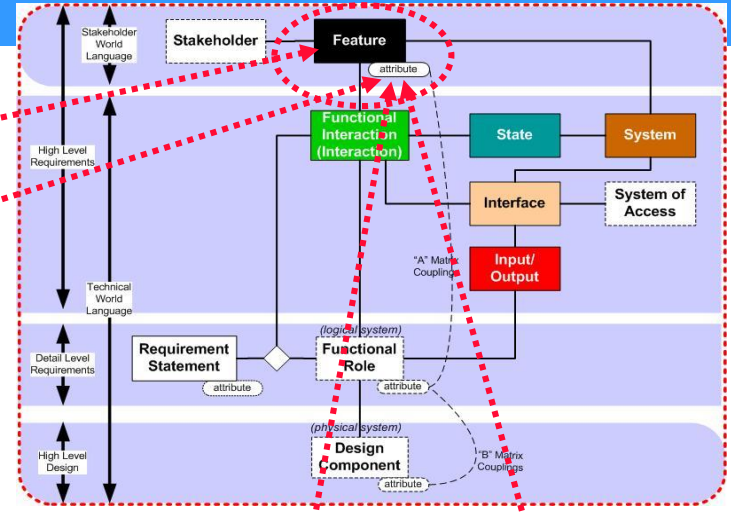
	G	H	I	K	L	M	N	O	P
	Feature Name	Config Rule Ref for Population	Feature Definition	Feature Attribute	PK	Attribute Definition	Attribute Units	Attribute Values	Featu Statu
1	Engine Lubricant Filtration Feature	Mandatory	The feature of maintaining a lubricating fluid at a required level of cleanliness while it is in service in a specified application, including the removal of contaminants associated with the application.	Service Application	X	The type of lubricated system application supported by a lubricant filtration system. More than one type may be instantiated for a single product configuration.	N/A	Consumer Automotive, Commercial Automotive, Fixed Base Engine System, Harsh Environment, High Thermal Environment, Cold Environment	Namec
2	Engine Lubricant Filtration Feature			Lubricant Type		The type of lubricating fluid to be used.	N/A	0	Namec
3	Engine Lubricant Filtration Feature			Lubricant Flow Rate		The rate at which the lubricating fluid must be circulated in order to meet equipment lubrication objectives.	N/A	High, Medium, Low	Namec
4	Engine Lubricant Filtration Feature			Lubricant Pressure Range		The amount of hydraulic pressure under which the lubricant will circulate.	N/A	High, Medium, Low	Namec
5	Engine Lubricant Filtration Feature			Filter Efficiency Class		The range of filtration efficiency provided by the filter	N/A	0	Namec
6	Mechanical Compatibility Feature	Mandatory	The feature of being compatible in form factor and mechanical interface with the system in which the system will be installed.	Mechanical Interface Type		The mechanical form of an interface.	N/A	0	Namec
7	Mechanical Compatibility Feature			Spatial Form Factor		The three dimensional structure of a component, subsystem, or space within a system reserved for a component or subsystem.	N/A	0	Namec
8	Cost of Operation Feature	Mandatory	The feature of supporting cost-effective lubrication of an application, by minimizing the cost of lubrication consumables per operating hour.	Lubricant Life		The amount of time, in operating hours, that a lubricant is intended to operate, meeting requirements within the specified environment, before it is replaced.	N/A	Standard, Long Life	
9	Cost of Operation Feature			Service Life		The amount of time, in operating hours, that a lubricant filter is intended	N/A	Standard, Long Life	
10	Cost of Operation Feature								

Ready

Features are collections of Functional Interactions (behaviors) having value to Stakeholders; their Attributes quantify that value impact. Features are in language of Stakeholders.

Product Stakeholder Features, Feature Attributes

Feature Name	Config Rule Ref for Population	Feature Definition	Feature Attribute	PK	Attribute Definition	Attribute Units	Attribute Values	Featu Statu
Engine Lubricant Filtration Feature	Mandatory	The feature of maintaining a lubricating fluid at a required level of cleanliness while it is in service in a specified application, including the removal of contaminants associated with the application.	Service Application	X	The type of lubricated system application supported by a lubricant filtration system. More than one type may be instantiated for a single product configuration.	N/A	Consumer Automotive, Commercial Automotive, Fixed Base Engine System, Harsh Environment, High Thermal Environment, Cold Environment	Named
Engine Lubricant Filtration Feature			Lubricant Type		The type of lubricating fluid to be used.	N/A	0	Named
Engine Lubricant Filtration Feature			Lubricant Flow Rate		The rate at which the lubricating fluid must be circulated in order to meet equipment lubrication objectives.	N/A	High, Medium, Low	Named
Engine Lubricant Filtration Feature			Lubricant Pressure Range		The amount of hydraulic pressure under which the lubricant will circulate.	N/A	High, Medium, Low	Named
Engine Lubricant Filtration Feature			Filter Efficiency Class		The range of filtration efficiency provided by the filter.	N/A	0	Named
Mechanical Compatibility Feature	Mandatory	The feature of being compatible in form factor and mechanical interface with the system in which the system will be installed.	Mechanical Interface Type		The mechanical form of an interface.	N/A	0	Named
Mechanical Compatibility Feature			Spatial Form Factor		The three dimensional structure of a component, subsystem, or space within a system reserved for a component or subsystem.	N/A	0	Named
Cost of Operation Feature	Mandatory	The feature of supporting cost-effective lubrication of an application by minimizing the cost of lubrication consumables per operating hour.	Lubricant Life		The amount of time, in operating hours, that a lubricant is intended to operate, meeting requirements within the specified environment, before it is replaced.	N/A	Standard, Long Life	
Cost of Operation Feature			Service Life		The amount of time, in operating hours, that a lubricant filter is intended to operate, meeting requirements within the specified environment, before it is replaced.	N/A	Standard, Long Life	



Stakeholder Objective Scores	Comparative Validation Scores	Comparative Verification Scores	Comparative Verification Scores
Technical Requirements	Technical Requirements Met	Technical Requirements Met	Technical Requirements Met
	Design Concept #1	Design Concept #2	

Configuration Score Sheet

Alternate designs, different configurations, and technology generations are all ultimately "Scored" in lower-dimension trade-off space defined by the Stakeholder Feature Attributes.

For example: Every FMEA (Failure Mode Effects Analysis) failure impact can be expressed in terms of Feature Attributes.

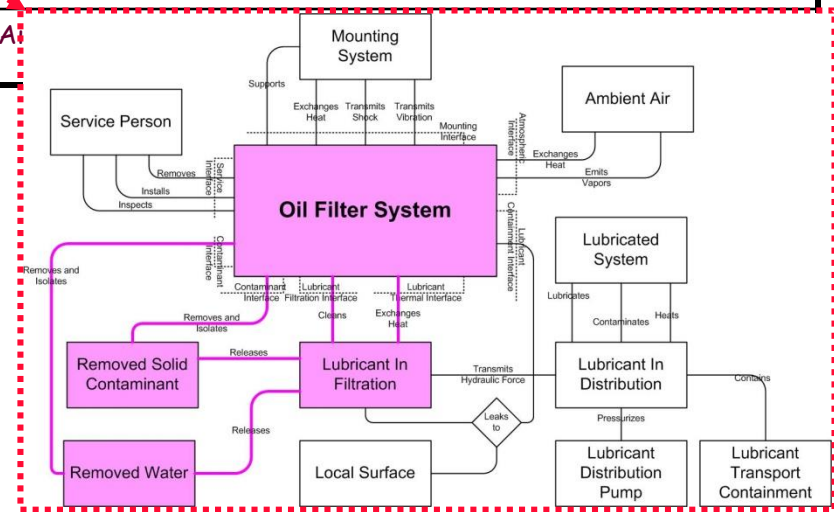


Functional Interaction Models a key SE challenge by discovering and describing all external interactions of a Subject System. This leads to all functional requirements and thereafter all other requirements, in the Detail Requirements Model.

Product Functional Interactions, Roles

Functional Interaction	Functional Roles
Filter Lubricant	Lubricant in Filtration, Oil Filter System, Removed Solid Contaminant, Removed Water
Install Filter	Service Person, Filter
Monitor Filter	Filter, Monitor & Control System
Prevent Vapor Leakage	Lubricant, Vapor, Filter, Atmosphere
Prevent Lubricant Leakage	Lubricant, Filter, Local Surface
Transmit Shock & Vibration	Filter, Mounting System
Transmit Thermal Energy	Filter, Lubricant, Mounting System, Ambient Air

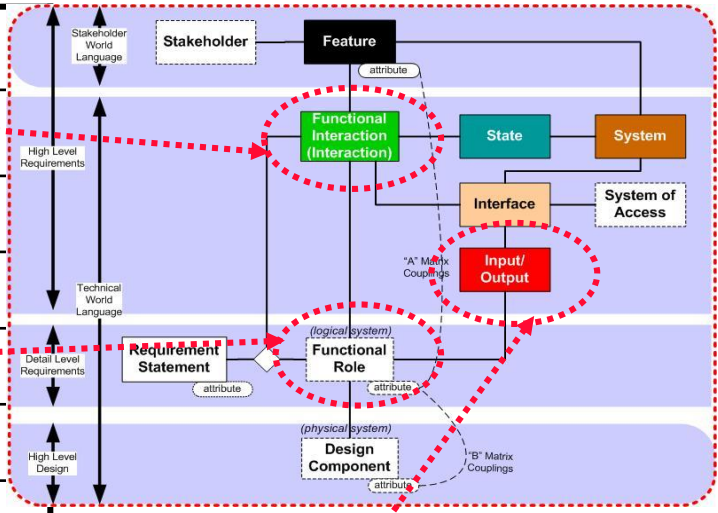
Every system directly interacting with the Subject System (Oil Filter System) contributes to its Requirements.



An Interaction of Systems, expressed as an external (outcome) relationship in which systems impact each other's states. Interacting systems fill Roles in the Interaction. Interactions technically characterize (model) the behaviors summarized by stakeholder-valued Features.

Product Functional Interactions, Roles

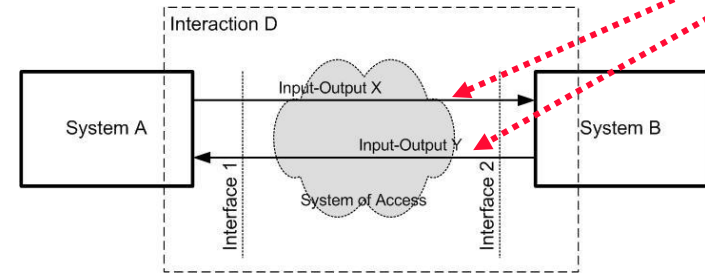
Functional Interaction	Functional Roles
Filter Lubricant	Lubricant in Filtration, Oil Filter System, Removed Solid Contaminant, Removed Water
Change Filter	Service Person, Filter
Monitor Filter	Filter, Monitor & Control System
Prevent Vapor Leakage	Lubricant, Vapor, Filter, Atmosphere
Prevent Lubricant Leakage	Lubricant, Filter, Local Surface
Transmit Shock & Vibration	Filter, Mounting System
Transmit Thermal Energy	Filter, Lubricant, Mounting System, Ambient Air



Input/Outputs exchanged during these interactions are:

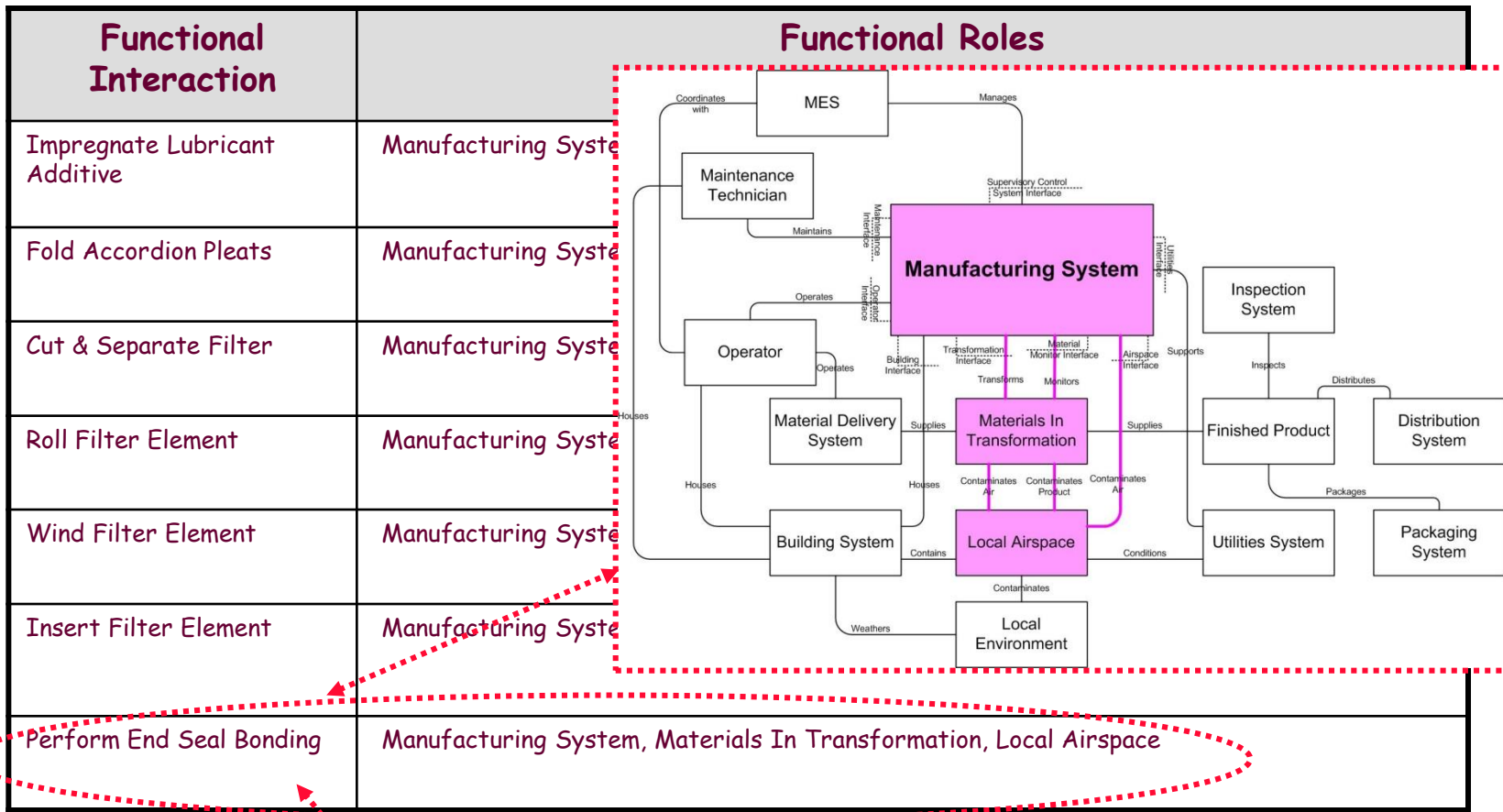
- Energy
- Force
- Mass
- Information

Interactions involve two or more systems.



An Interaction of Systems, expressed as an external (outcome) relationship in which systems impact each other's states. Interacting systems fill Roles in the Interaction. Interactions technically characterize (model) the behaviors summarized by stakeholder-valued Features.

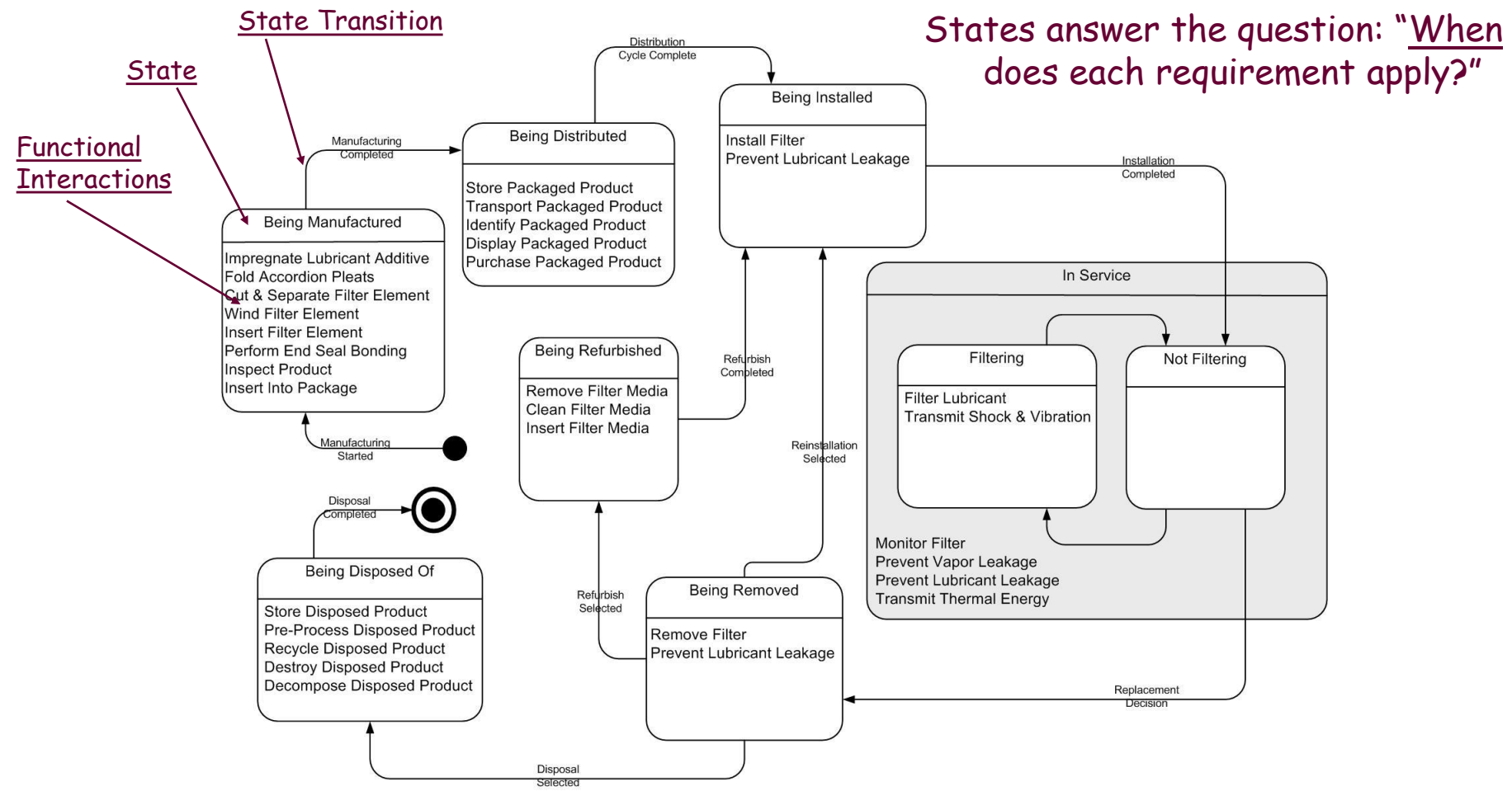
Manufacturing Functional Interactions



Later "drilled down" in Detail Level Requirements Model, to obtain Requirements Statements.

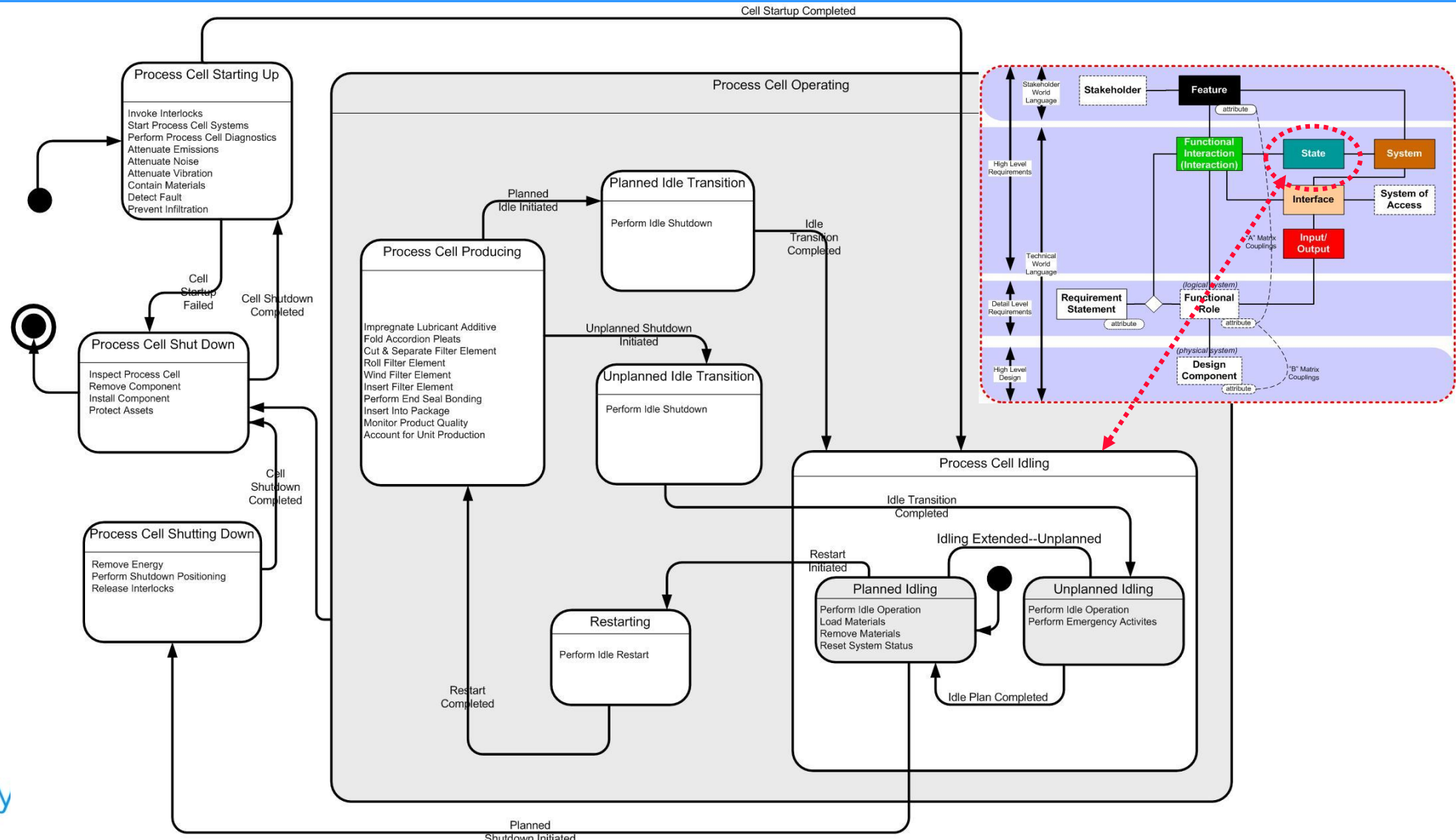
State Models directly address a key SE challenge by discovering and describing all Situations, Modes, or Use Cases (environmental states) that a Subject System will encounter. These are associated with Functional Interactions that lead directly to requirements. State Models can also describe Designs.

Product State Model



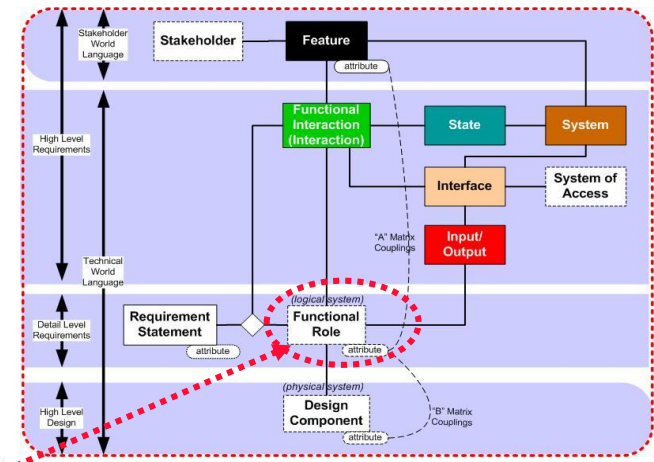
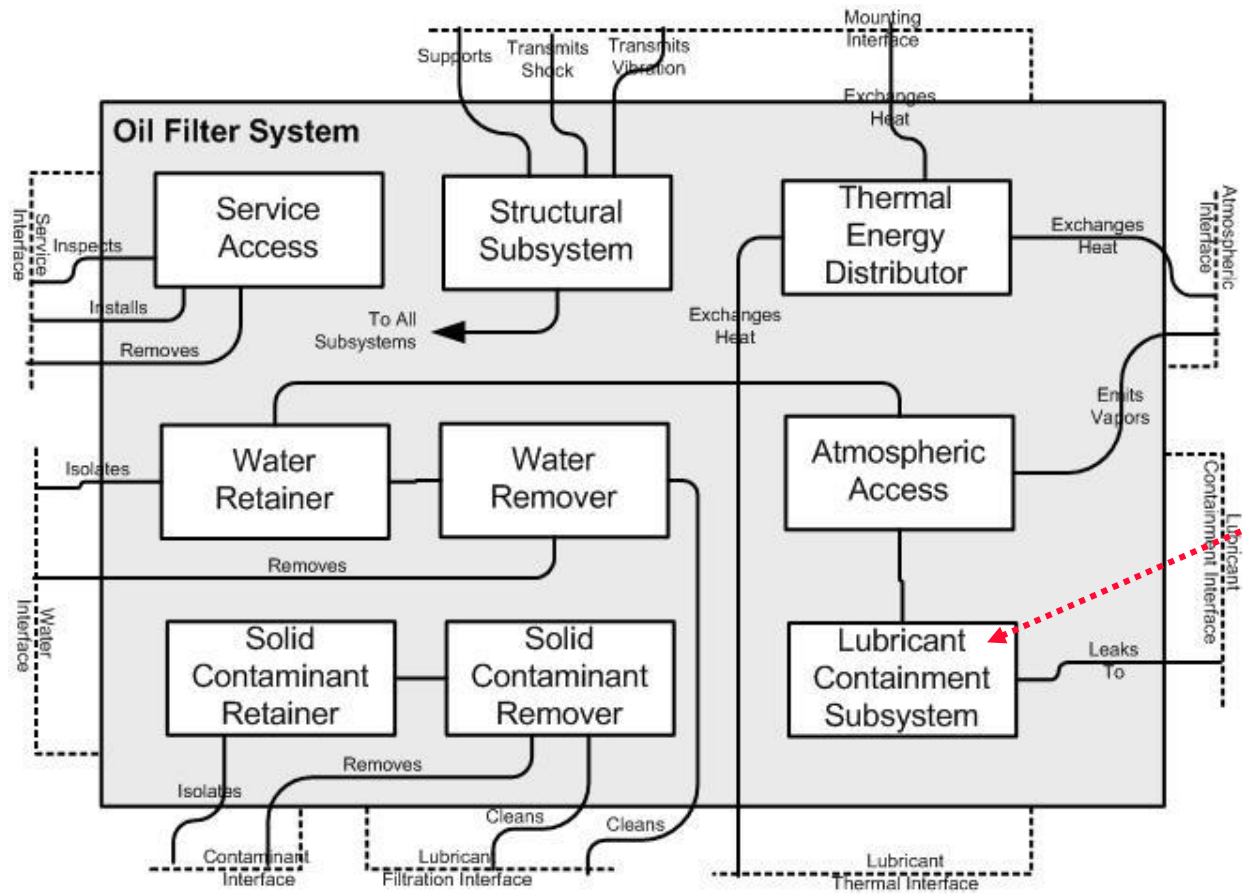
States are Situations (Modes, Use Cases, Phases) that will be encountered in the environment of a Subject System, in which it is required to meet certain requirements.

Manufacturing System State Model

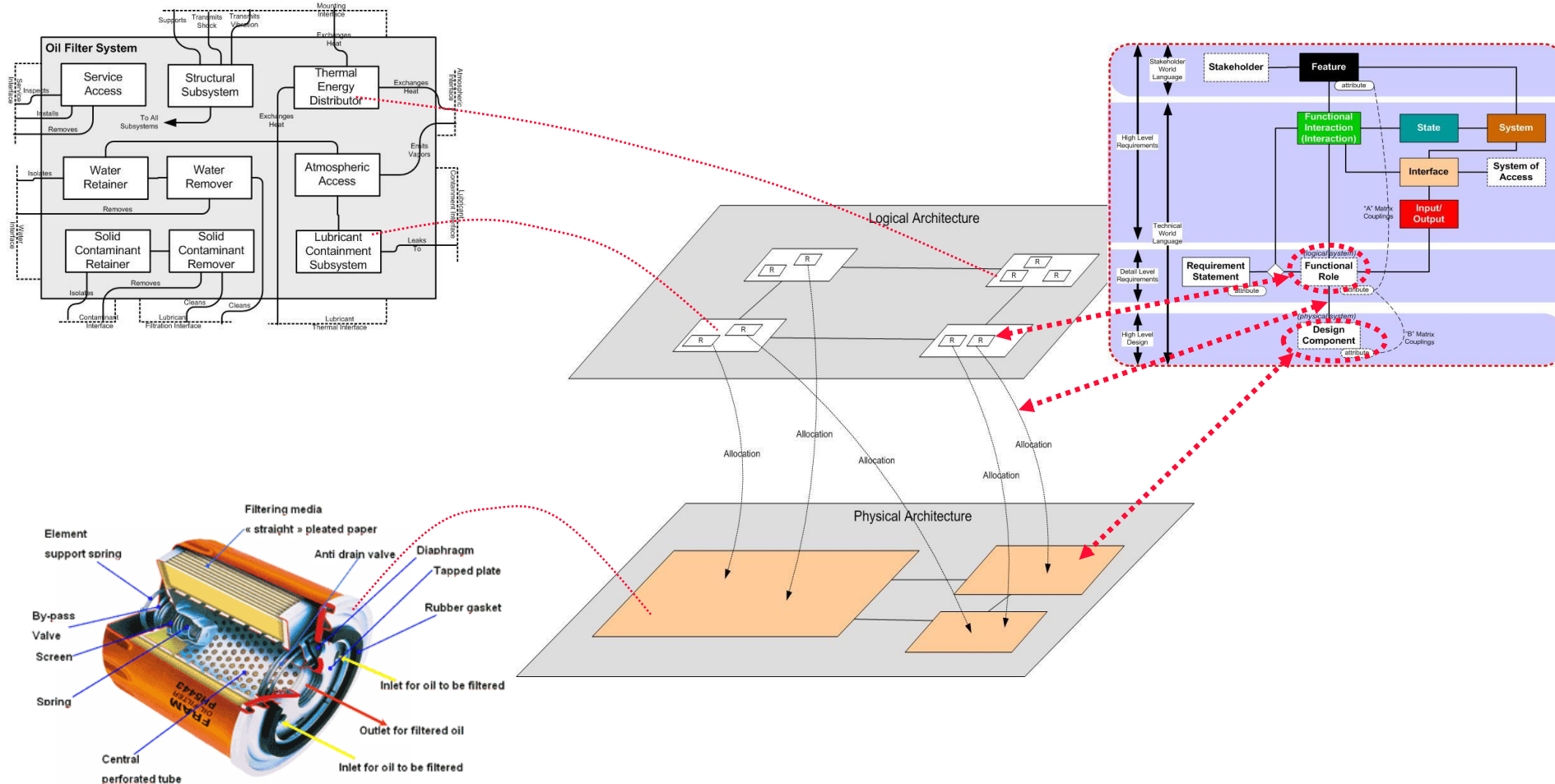


Logical Architecture Models directly address key SE challenges by partitioning the structure of requirements into Logical Roles independent of design, then address more SE challenges by stimulating design ideation and role allocation to physical designs and future technologies.

Product Logical Architecture Model

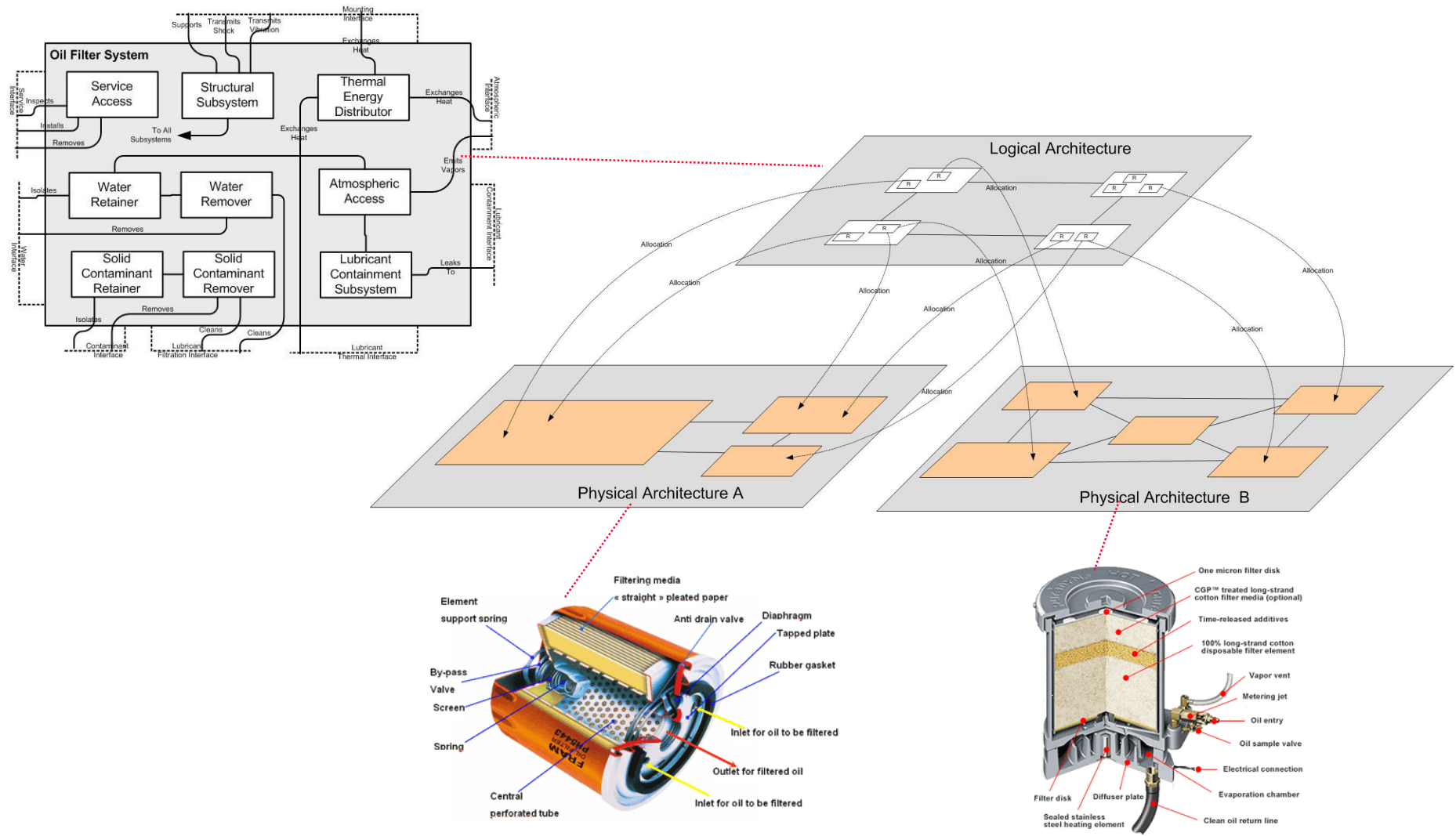


Allocating Logical Architecture to Physical Architecture



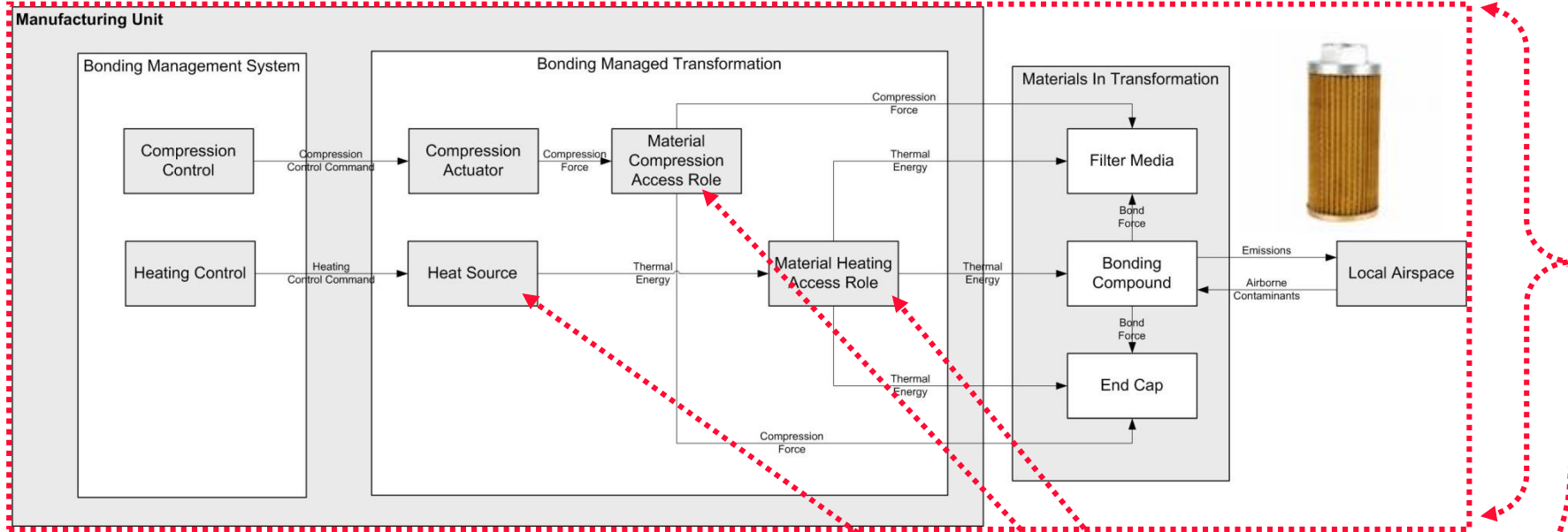
Directly addressing a key SE challenge, multiple alternate physical architectures are typically supported by a single Logical Architecture! This provides a powerful means for managing across Technologies & Configurations, and enhances Platform Management.

Alternate Technologies, Family Configurations, Roadmaps



Detail Interaction Models directly address key SE challenge by providing model-based Requirements. These include Functional as well as non-Functional aspects, including all technical requirements (Role) Attributes.

Detail Interaction Models

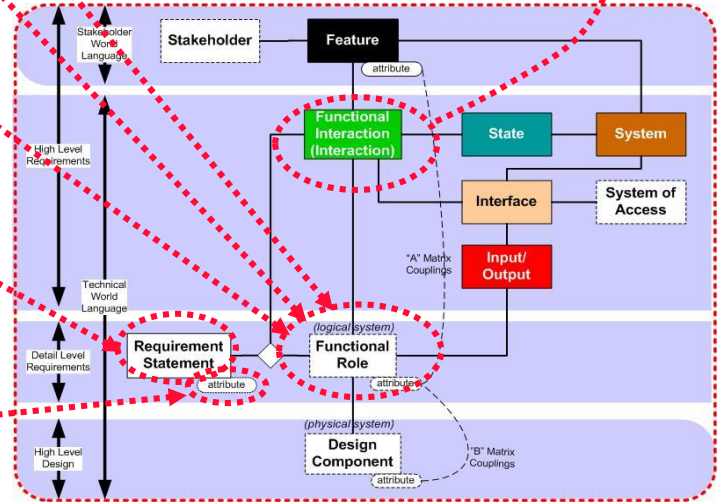


Benefit: This allows prose Requirements Statements to be viewed as Transfer Functions, greatly improving ability to audit regular detail requirements by embedding them in the Model:

Requirement OFM-32: "The Manufacturing System shall deliver a Compression Force of [Min Bond Force] for a period of [Min Bond Time]."

Requirement OFM-33: "The Manufacturing System shall deliver Thermal Energy sufficient to maintain a bond temperature of [Min Bond Temperature] for a period of [Min Bond Time]."

Requirement OF-51: "The Oil Filter shall operate at lubricant pressure of [Max Lubricant Pressure] with structural failure rates less than [Max Structural Failure Rate] over an in-service life of [Min Service Life]."



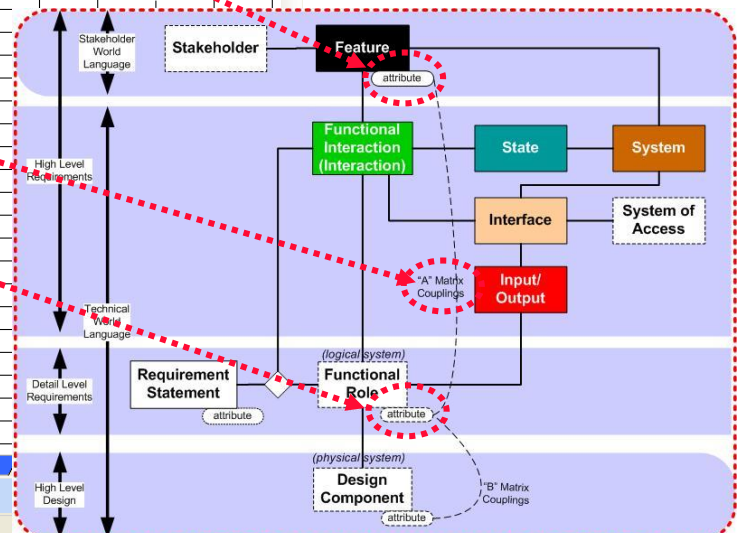
The Attribute Coupling Model addresses a key SE challenge to understand the quantitative coupling of stakeholder preferences (Features) to technical requirements (Roles), establishing a Feature-based scoring space for trade-offs.

Attribute Coupling Model--Requirements

Microsoft Excel - Oil Filter Pattern V1.1.3.xls

1	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
2	Requirements Coupling Matrix A	Feature / Attribute														
3	Functional Role / Attribute	Engine Lubricant Filtration Feature / Service Applicator	Engine Lubricant Filtration Feature / Lubricant Type	Engine Lubricant Filtration Feature / Lubricant Flow Rate	Engine Lubricant Filtration Feature / Filter Efficiency Class	Mechanical Compatibility Feature / Mechanical Interface Type	Mechanical Compatibility Feature / Spatial Form Factor	Cost of Operation Feature / Lubricant Life	Cost of Operation Feature / Service Life	Cost of Operation Feature / Manufacturing Cost	Reliability Feature / Reliability					
3	End Seal Bonder / Bonding Pressure											BND				
4	End Seal Bonder / Bonding Time											BND				
5	End Seal Bonder / Bonding Temperature											BND				
6	End Seal Bonder / Bond Tensile Strength											BND				
7	End Seal / In Service Seal Failure Rate											BND				
8	Lubricant / Lubricant Type															
9	Lubricant / Lubricant Service Pressure Range		FLT													
10	Lubricant / Lubricant Flow Rate															
11	Filter Media / Filter Efficiency at 80 Microns		FLT	FLT												
12	Filter Media / Filter Efficiency at 60 Microns		FLT	FLT												
13	Filter Media / Filter Efficiency at 40 Microns		FLT	FLT												
14	Filter Media / Filter Efficiency at 30 Microns		FLT	FLT												
15	Filter Media / Filter Efficiency at 20 Microns		FLT	FLT												
16	Filter Media / Filter Efficiency at 15 Microns		FLT	FLT												
17	Filter Media / Filter Efficiency at 10 Microns		FLT	FLT												
18	Filter Media / Filter Impurity Storage Capacity															
19	Filter Media / Minimum Failure Pressure															
20	Filter Media / Surface Area															
21	Filter Media / Beta Ratio															
22	Contaminant Source / Contaminant Injection Rate		FLT													
23	End Seal Bonder / Manufacturing Process Cost															
24	New Materials / Material Cost															

- The "A" and "B" couplings organize all the quantitative relationships, including first principles math / physics models, design of experiment models, empirical studies, market surveys, etc.
- Organizes trade-off scoring space.
- Provides a uniform way to integrate Team Partner models of Fuel Cell, other systems.



The Attribute Coupling Model addresses a key Challenge to describe the coupling of Design Component attributes to technical requirements (Role) attributes, provide scoring (in Feature Space) of Design Attribute solutions.

Attribute Coupling Model--Designs

Microsoft Excel - Oil Filter Pattern V1.1.4.xls

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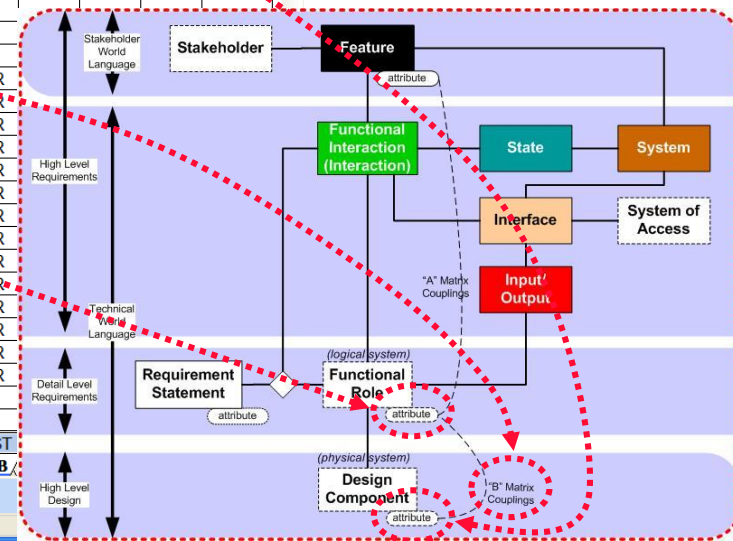
Functional Role	Design Component / Attribute													
Functional Role / Attribute	End Seal / Material Type	End Seal / Cured Density	End Seal / Cured Volume	End Seal / Molecular Weight	End Seal / Viscosity at Bonding Temperature	End Seal / Cured Tensile Strength	End Seal / Liquification Temperature	End Seal / Specific Heat	Filter Media / Material Type	Filter Media / Number of Layers	Filter Media / Fiber Density	Filter Media / Fiber Size	End Seal / Bonding Temperature	
End Seal Bonder / Bonding Pressure	MTR				MTR	MTR								X
End Seal Bonder / Bonding Time	MTR				MTR	MTR		MTR						
End Seal Bonder / Bonding Temperature	MTR				MTR	MTR	MTR	MTR						
End Seal Bonder / Bond Tensile Strength	MTR		MTR		MTR									
End Seal / In Service Seal Failure Rate	MTR													
Lubricant / Lubricant Type									FBR	FBR	FBR	FBR		
Lubricant / Lubricant Service Pressure Range									FBR	FBR	FBR	FBR		
Lubricant / Lubricant Flow Rate									FBR	FBR	FBR	FBR		
Filter Media / Filter Efficiency at 80 Microns									FBR	FBR	FBR	FBR		
Filter Media / Filter Efficiency at 60 Microns									FBR	FBR	FBR	FBR		
Filter Media / Filter Efficiency at 40 Microns									FBR	FBR	FBR	FBR		
Filter Media / Filter Efficiency at 30 Microns									FBR	FBR	FBR	FBR		
Filter Media / Filter Efficiency at 20 Microns									FBR	FBR	FBR	FBR		
Filter Media / Filter Efficiency at 15 Microns									FBR	FBR	FBR	FBR		
Filter Media / Filter Efficiency at 10 Microns									FBR	FBR	FBR	FBR		
Filter Media / Filter Impurity Storage Capacity									FBR	FBR	FBR	FBR		
Filter Media / Minimum Failure Pressure									FBR	FBR	FBR	FBR		
Filter Media / Surface Area									FBR	FBR	FBR	FBR		
Filter Media / Beta Ratio									FBR	FBR	FBR	FBR		
Contaminant Source / Contaminant Injection Rate														
End Seal Bonder / Manufacturing Process Cost														
Raw Materials / Material Cost	MCST	MCST	MCST	MCST					MCST	MCST	MCST	MCST		

Requirements Coupling Matrix A / References / PA Diagram / Physical Systems / Phys Comp Atts / Role-Design / Design Coupling Matrix B

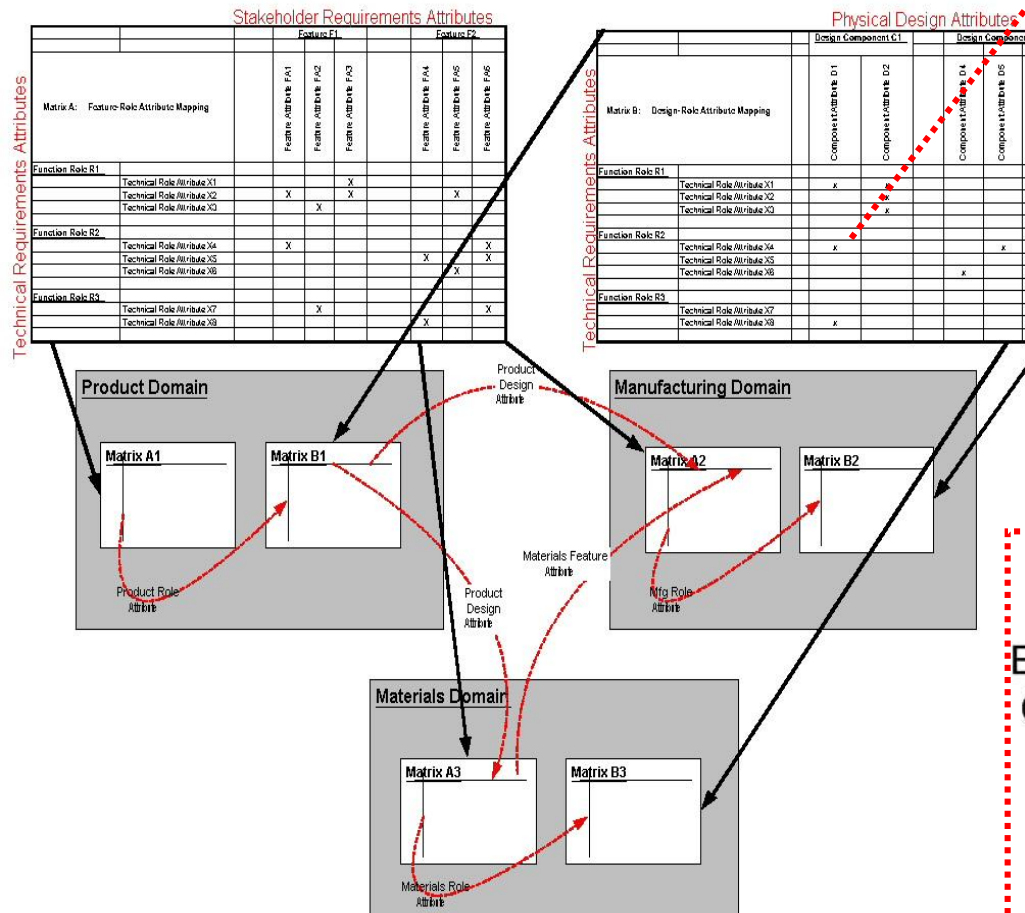
•The "A" and "B" couplings organize all the quantitative relationships, including first principles math / physics models, design of experiment models, empirical studies, market surveys, etc.

•Organizes trade-off scoring space.

•Provides a uniform way to integrate Team Partner models of Fuel Cell, other systems.



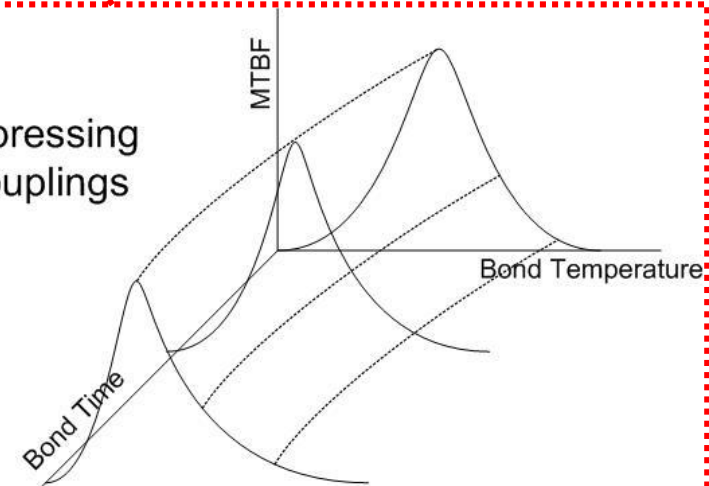
Attribute couplings cross domains



The Coupling Model is a unifying framework integrating all forms of coupling:

- First principles equations
- Empirical datasets
- Graphical relations
- Data tables
- Prose statements
- Fuzzy relationships
- Other

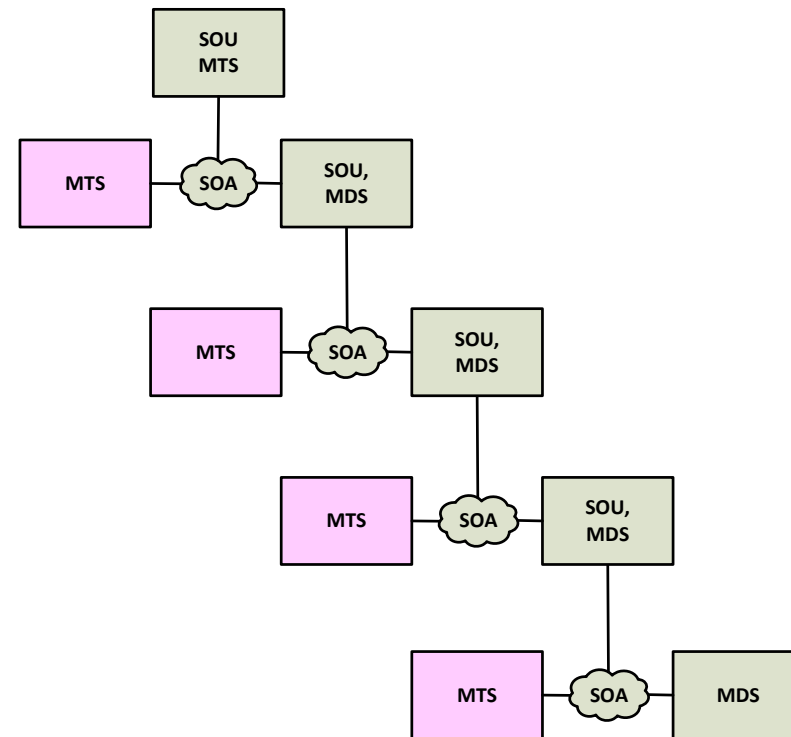
Expressing Couplings



The Embedded Intelligence (EI) S*Pattern

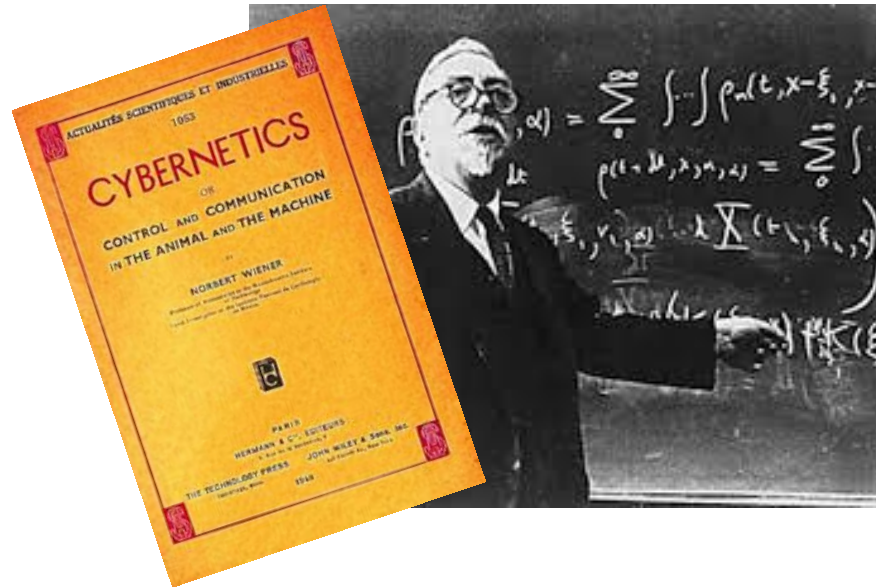
- For any embedding of intelligence, in the form of automation, human operators, or other systems of management, feedback, regulation.

(EI Pattern is currently being exploited in a team paper by GE, ANSYS, FDA, and ICTT authors, about model VVUQ in systems with embedded control.)



Embedded Intelligence (EI) Pattern

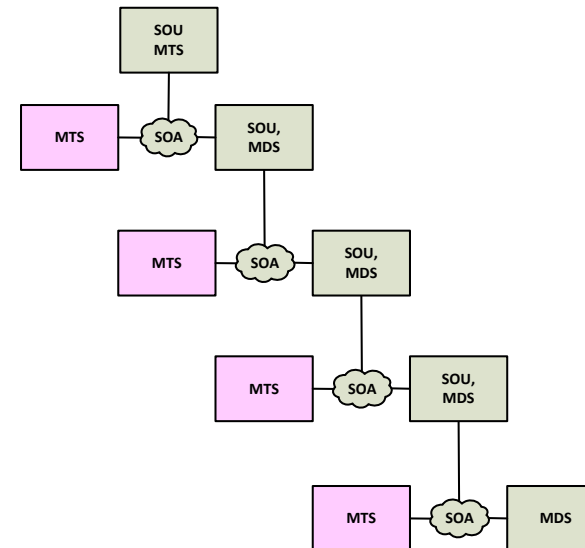
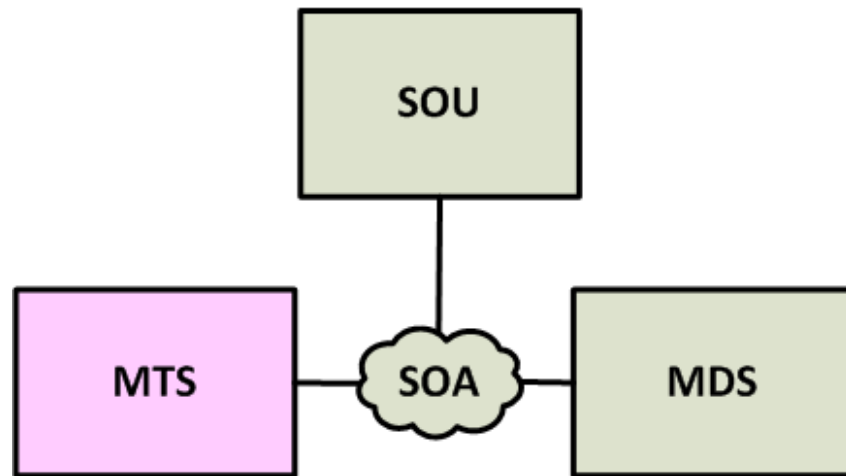
- The EI Pattern returns to the perspective of Norbert Wiener, who first coined the term “cybernetics” to refer to the study of communication and control in living and human-engineered systems:



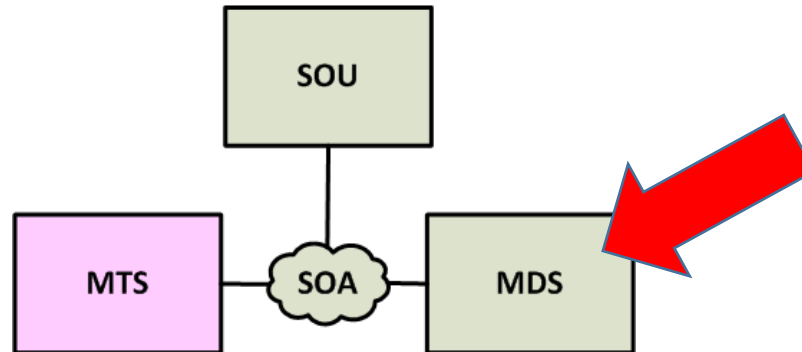
- Especially appropriate if we are interested in Cyber-Physical Systems – but now we are interested in more than just feedback and control performance (studied by Wiener) . . .

Embedded Intelligence (EI) Pattern

- The EI Pattern is an S*Pattern that emerges to describe intelligence in explicit models of evolving systems in the natural and man-made world:
 - Also referred to as the Management System Pattern.
 - Concerned with the emergence of four roles, emergent at multiple hierarchical levels:

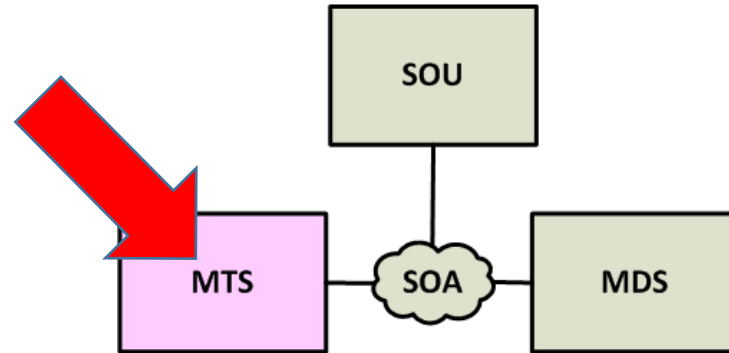


Embedded Intelligence (EI) Pattern



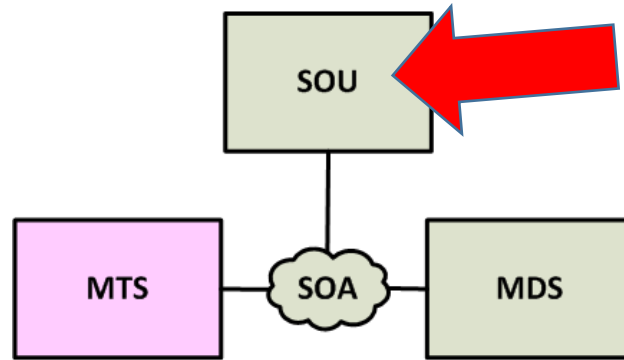
- Managed System (MDS): Any system behavior whose performance, configuration, faults, security, or accounting are to be managed--referred to as System Management Functional Areas (SMFAs) or in ISO terminology fault, configuration, accounting, performance, security (FCAPS).
- These are the roles played by the so-called “physical systems” in a cyber-physical system, providing physical services such as energy conversion, transport, transformation, or otherwise.

Embedded Intelligence (EI) Pattern



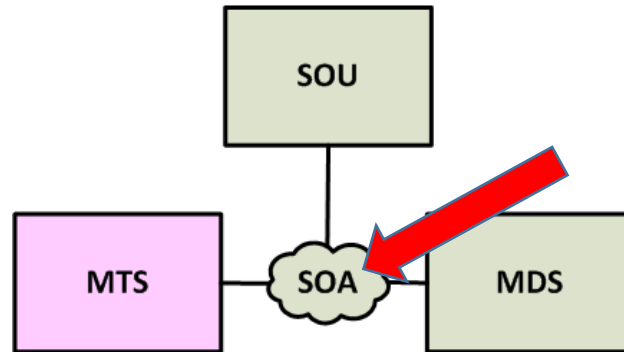
- Management System (MTS): The roles of performing management (active or passive) of any of the SMFAs of the managed system.
- These are so-called “cyber” roles in a cyber-physical system, and may be played by automation technology, human beings, or hybrids thereof, to accomplish regulatory or other management purposes.

Embedded Intelligence (EI) Pattern



- **System of Users (SOU):** The roles played by a system which consumes the services of an managed system and/or management system, including human system users or other service-consuming systems at higher levels.

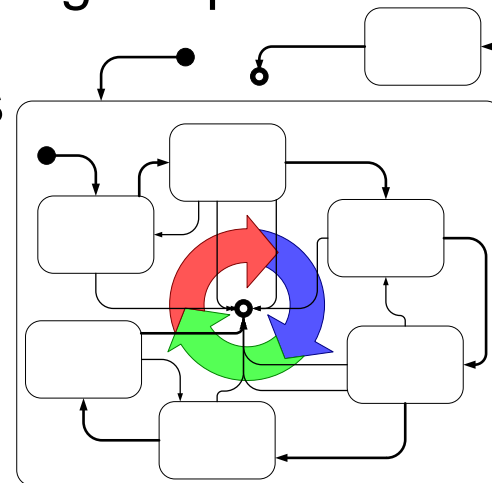
Embedded Intelligence (EI) Pattern



- System of Access (SOA): The roles providing a means of interaction between the other EI roles.
- Engineered sensors, actuators, the Internet, and human-machine interfaces have contributed greatly to the emergence of the “Internet of Things”..

Embedded Intelligence (EI) Pattern

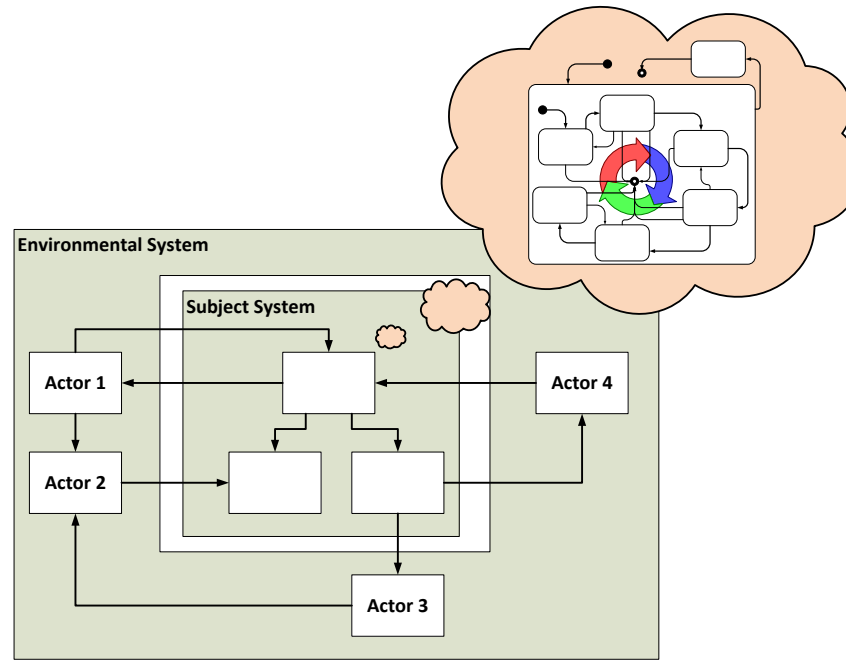
- The State Model portion of the EI Pattern provides insight into the nature of the “regulatory” role of embedded intelligence.
- These show numerous “situation resolution cycles” that drive the managed system to nominal states, when various situations are encountered:
 - Major mission cycles, from mission start to completion
 - Fault resolution cycles, other lesser or minor situation resolution cycles
 - Configuration change cycles, including adaptations
 - Fulfillment of requests for services
 - Security condition resolution cycles
 - Other situation resolution cycles
- Specific or general situations



Sample EI Situation Resolution Cycle

Embedded Intelligence (EI) Pattern

- A system that is capable of not only traversing a situation resolution cycle, but also recognizing that a triggering situation has arisen in the first place is said to be “Situationally Aware”:
 - If a human operator control panel has a “mode switch”, the system relies on the human to be aware of situations, launching the appropriate cycles
 - More advanced systems recognize these situations autonomously—also leading to EI Attention Model recognition of finite system resources.



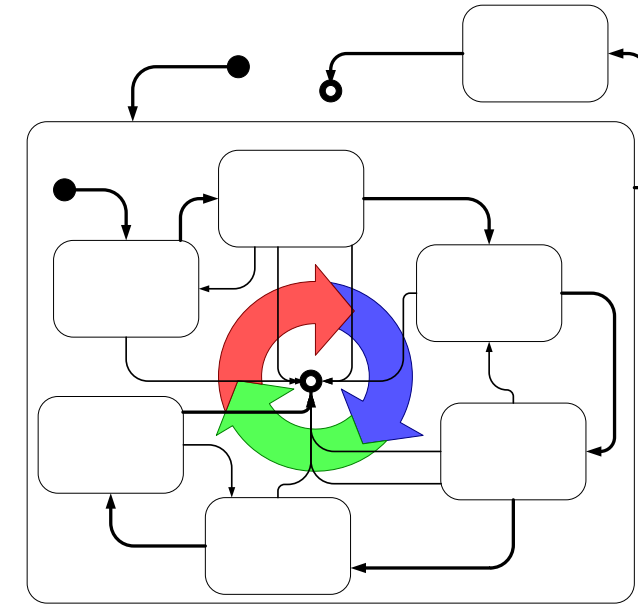
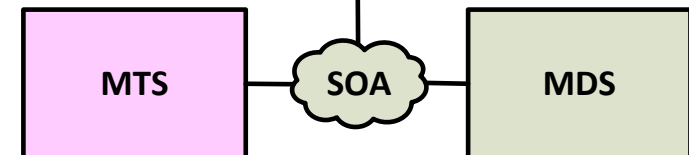
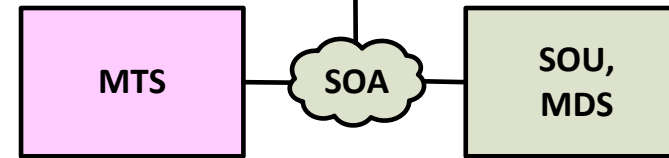
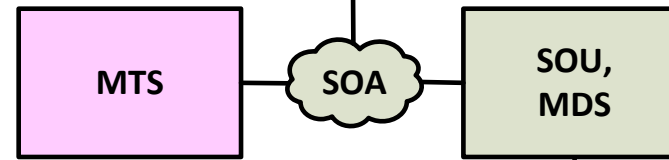
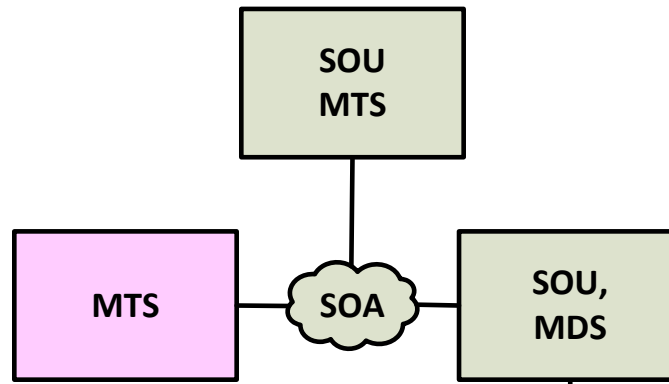
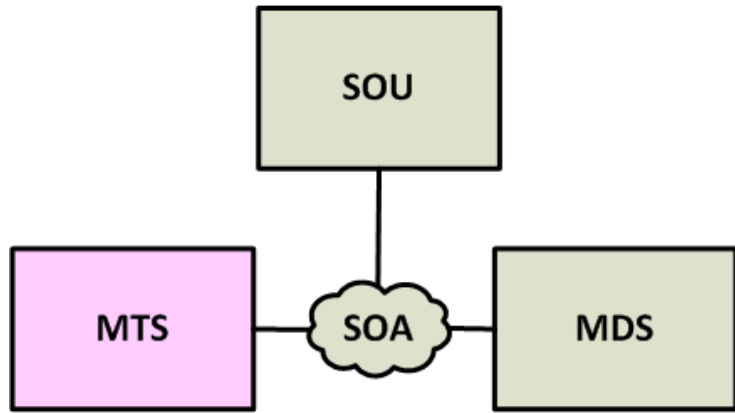


Sample S*Pattern Extracts

From Embedded Intelligence (EI) Pattern (AKA Management Pattern):

- Generic EI Functional Roles and Situation Management States
- Sample EI Stakeholder Features
- Sample EI Interactions
- Sample EI Requirements and Attribute Table References
- General Pattern Configuration Overview

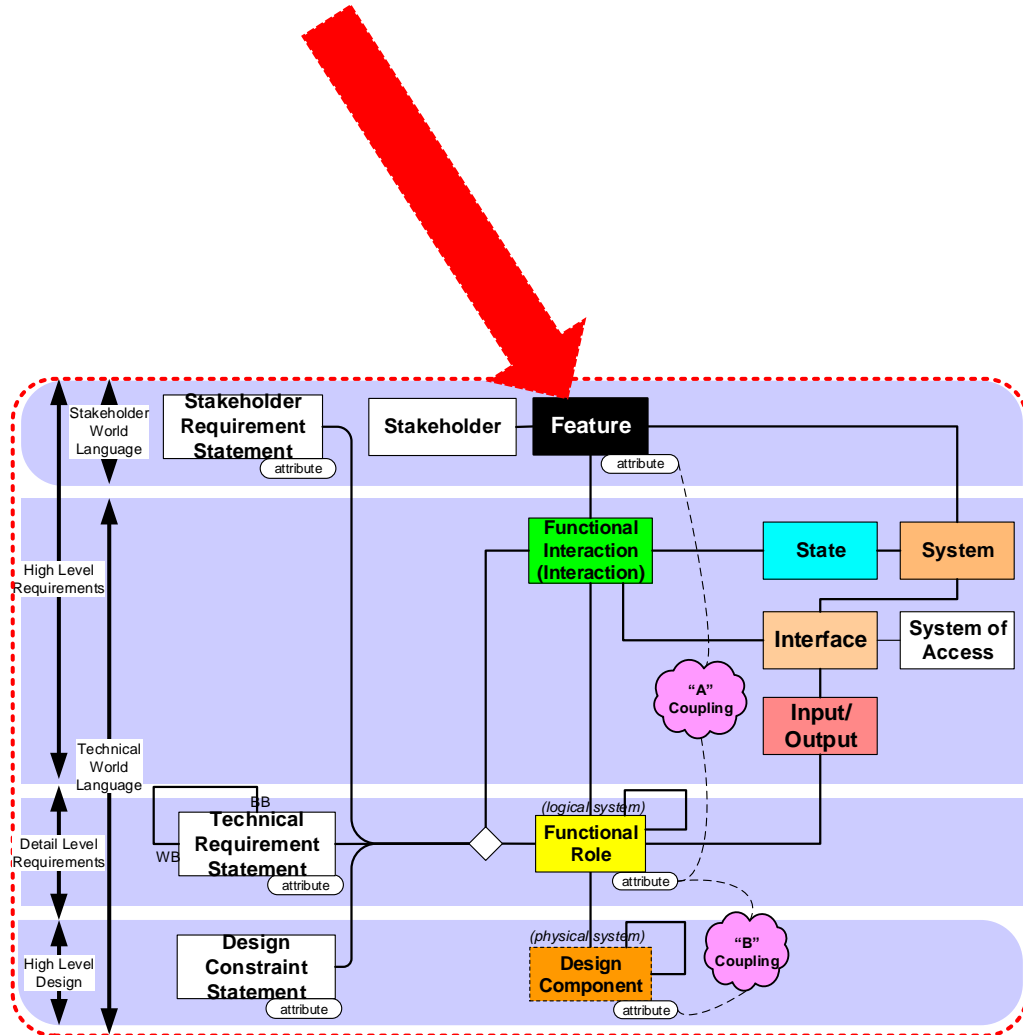
Generic EI Functional Roles, SMFA Situation Management States



The **System Management Functional Areas (SMFAs)**: Manage aspects of a system's faults, configuration, accounting, performance, or security (FCAPS).

MDS: Managed System
MTS: Management System
SOA: System of Access
SOU: System of Users

Sample EI Stakeholder Features



System Performance Management

Performance Management Capability

System Configuration Management

Configuration Management Capability

System Security Management

Security Management Capability

System Accounting Management

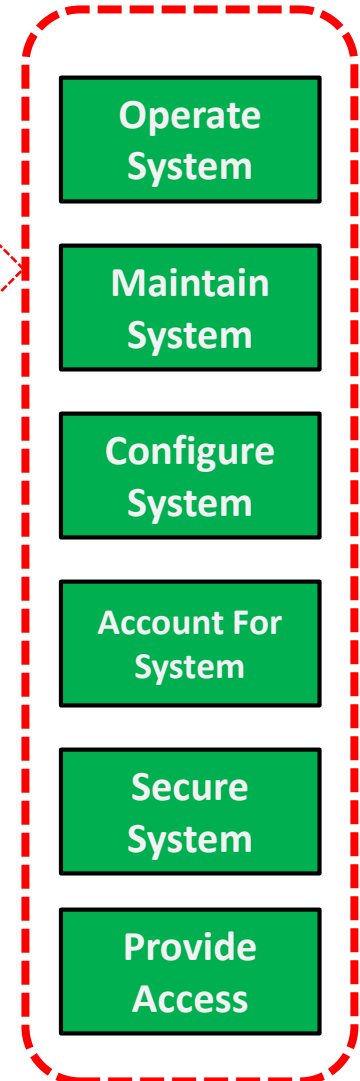
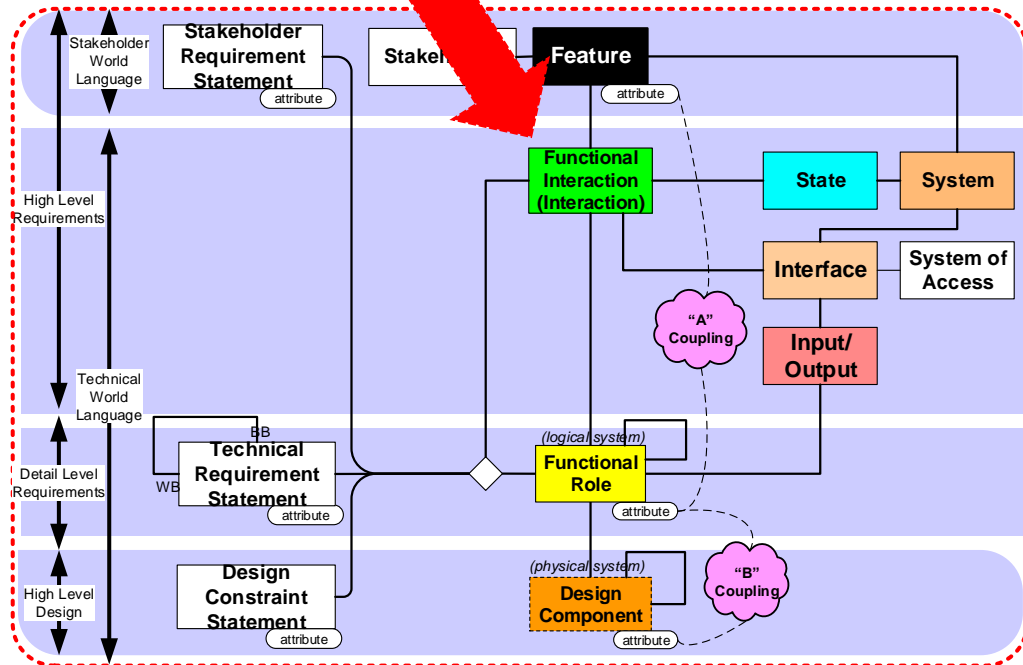
Accounting Management Capability

System Fault Management

Fault Management Capability

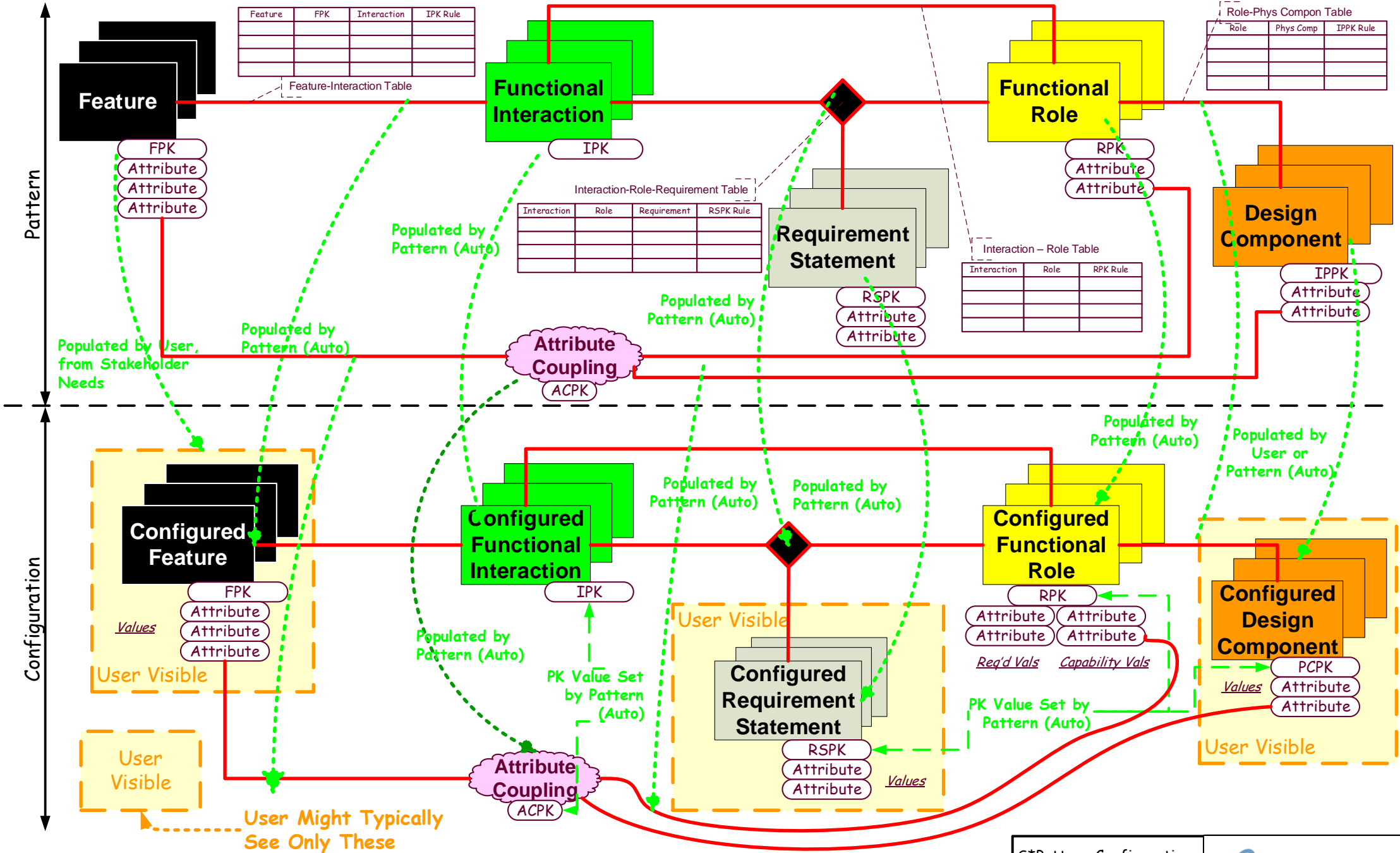
Sample EI Interactions

EI Interactions



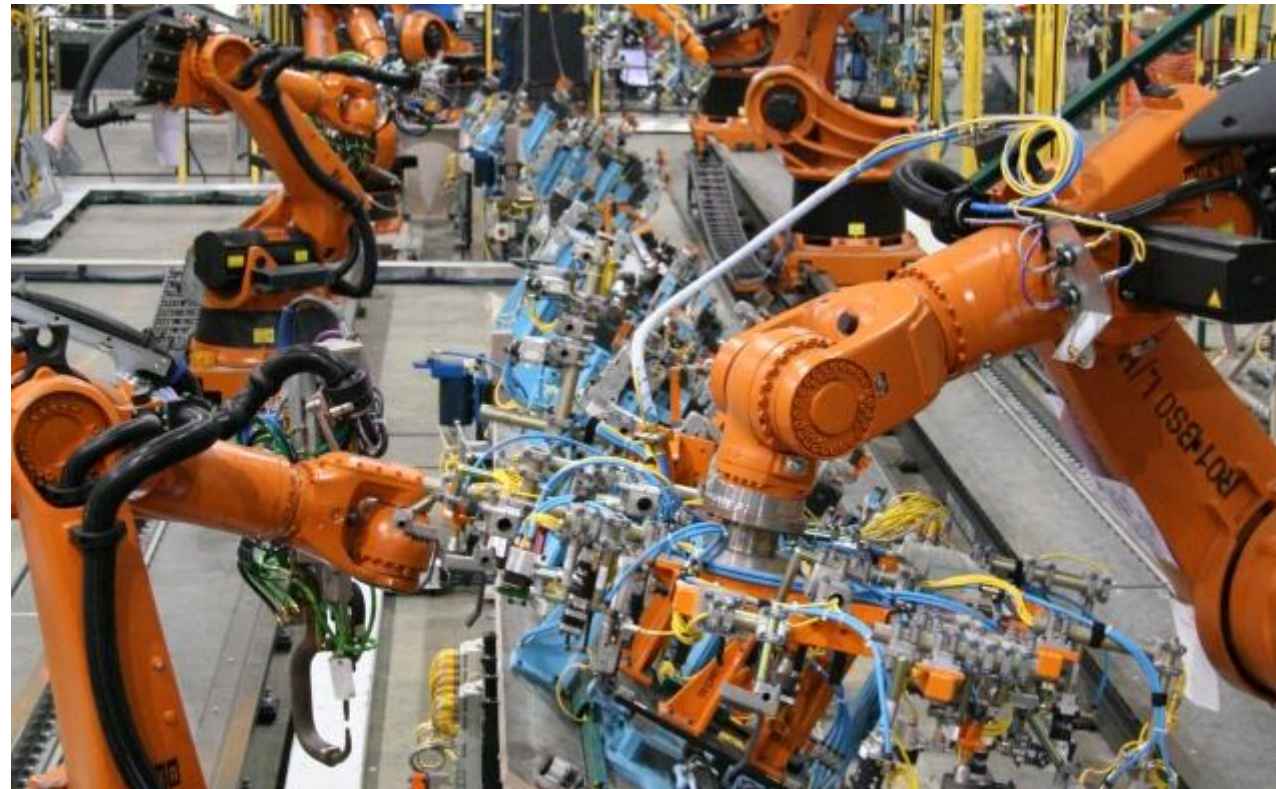
Sample EI Requirements and Attribute Table References

Req. ID	Functional Interaction	IPK Value	Functional Role	Req. ID	Requirement Statement	Requirement Status	T1--Managed System Measured Outputs Table	T2	T3	T4--Managed System Controlled Inputs Table	T5	T6--Human Outputs Table	T7--Human System Managers Table	T8--Alarms, Exceptions, and Notifications Table	T9--Regulatory Control Loops Table	TC--Discrete Control (Loops) Table	TD--Interlocks Table	TE--Recipe Capabilities Table	TF--Operational Sequence Table	TC--SOPs Table	TH--Logs and History Table	TI--Calculated Variable Table	TJ--Equipment Module Table	TK	TL--System Response Table	TM--Failure Sequence Table	TN--Reports Table	S1--Sensors Table	S2--Actuators Table			
198	Maintain System	301.3 Automated Fault Data Analysis	Maintainer	AUTO 4012	The maintainer shall receive, understand, and act upon the fault data analysis reports listed in the Reports Table as routed to the maintainer and associated with Automated Fault Data Analysis.	Ready For Review																										X
199	Maintain System	301.3 Automated Fault Data Analysis	Managed System (Level N)	AUTO 4011	The system shall automatically generate the fault data analysis reports listed in the Reports Table as associated with Automated Fault Data Analysis, upon the trigger events and for the report consumers listed there.	Ready For Review																									X	
200	Maintain System	301.3 Automated Fault Data Analysis	Management System (Level N+1)	AUTO 4013	The system shall receive and process the fault data analysis reports listed in the Reports Table as routed to the supervisory management system and associated with Automated Fault Data Analysis.	Ready For Review																									X	
201	Maintain System	301.4 Process Context Automatic Fault Data Logging	Maintainer	AUTO 4084	The maintainer shall receive and understand the historical fault data log views, displays, or reports of the types [Report Type], including process context data, listed in the Reports Table, when indicated in that table as maintainer directed by [Data Consumer], requesting these if so indicated in that table by [Triggering Event].	Ready For Review																									X	
202	Maintain System	301.4 Process Context Automatic Fault Data Logging	Managed System (Level N)	AUTO 4081	The system shall transmit fault data for faults found in the Alarms, Exceptions, and Notifications Table that are listed in the Logged Data Table, for capture by external management system log, including process context data.	Ready For Review								X								X										
203	Maintain System	301.4 Process Context Automatic Fault Data Logging	Management System (Level N)	AUTO 4081.1	The system shall transmit fault data for faults found in the Alarms, Exceptions, and Notifications Table that are listed in the Logged Data Table, including process context data, for capture by external management system log.	Ready For Review								X								X										
204	Maintain System	301.4 Process Context Automatic Fault Data Logging	Management System (Level N+1)	AUTO 4082	The system shall receive and record fault data for faults found in the Alarms, Exceptions, and Notifications Table that are listed in the Logged Data Table from the managed system, along with the [Additional Logged Context Data], for subsequent generation of log	Ready For Review								X								X										
	Maintain System	301.4 Process Context	Management System	AUTO	The system shall produce the historical logged fault data views,	Ready For																										



General Manufacturing S* Pattern, with Embedded Intelligence: Smart Manufacturing Pattern for the IoT Age

- For any manufacturing process, and with varied levels of instrumentation and management.



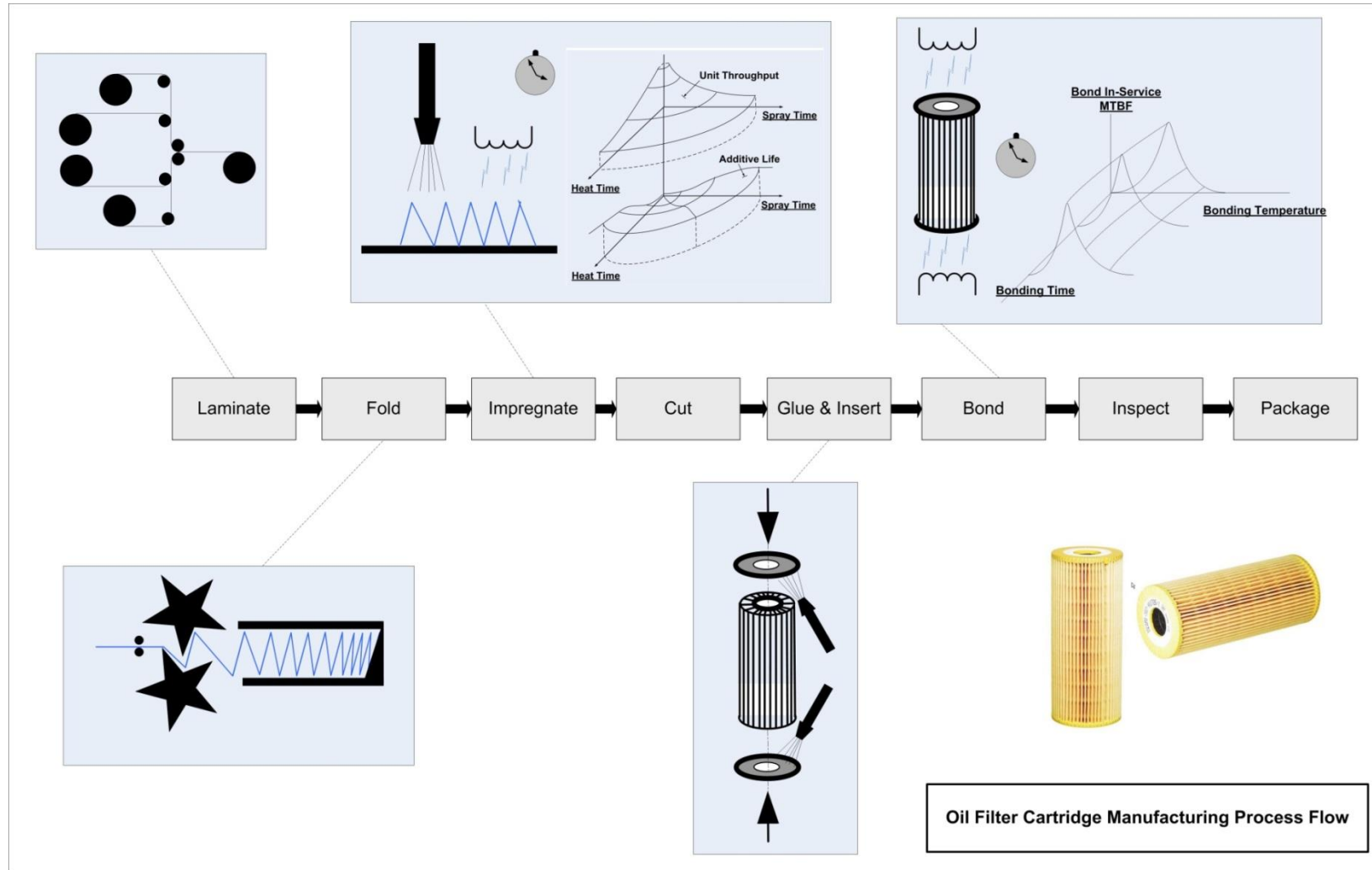
The Process Engineer's Perspective

- Process Engineers are trained to visualize manufacturing as transformations of material (or of information).
- This is frequently represented graphically using Process Flow Diagrams (PFDs):

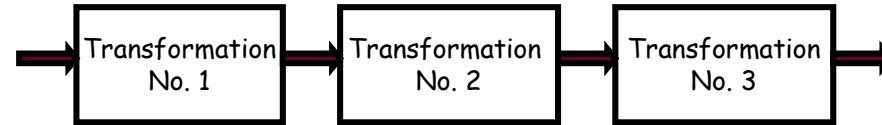


- The material flowing out is different than the material flowing in--it is “transformed” chemically, structurally, thermodynamically, as information, visually, etc.

A Simple Example: Manufacturing Oil Filter Cartridges



Process Engineering vs. Equipment Design



- By omitting equipment-specific design, the PFD perspective has the advantage of emphasizing what is required to be changed (transformed) about the material, without describing how manufacturing equipment, tools, people, or control systems will accomplish those transformations:



- Since it describes the required transformations, it is a form of partial requirements on a manufacturing system.

Process Engineering Challenges

- Process Engineering and Process Flow Diagrams provide powerful tools for conceptualizing manufacturing processes.
- However, the fact they use a perspective or language separate from design of equipment requires that the enterprise bridge a gap when integrating PE into the larger engineering context.
- For example, not all requirements on a manufacturing system are requirements of the process itself—they may even conflict.
- Various enterprises and trade groups have wrestled with the question of integrating the larger engineering process for manufacturing systems . . .

Integration with the larger engineering context: Challenges

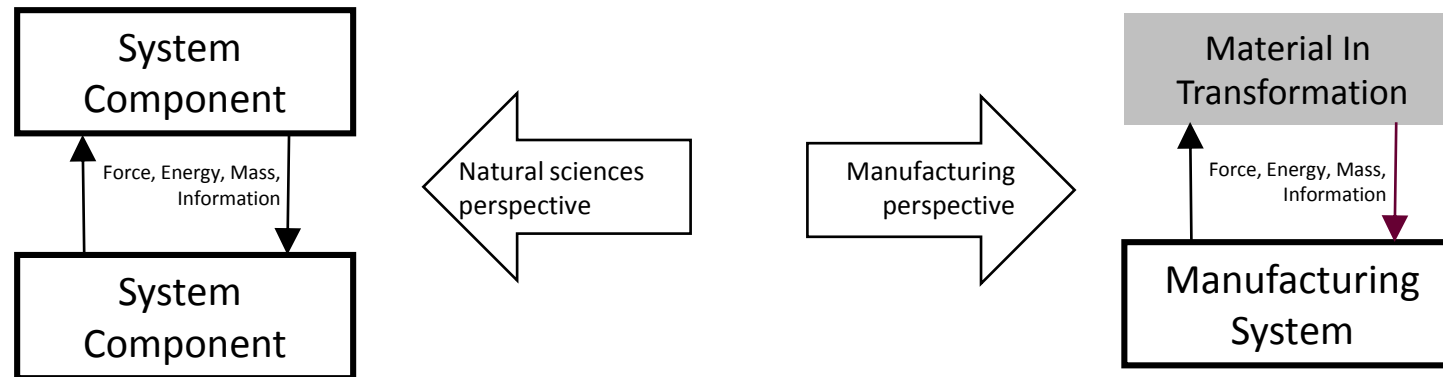
1. How can the language and perspective of process engineers be more effectively coupled to those of equipment designers?
2. How do process requirements fit into overall manufacturing system requirements, which have larger scope?
3. What is the relationship of physical equipment design to these requirements?
4. How can process requirements for new or modified products be incorporated early enough in the equipment design cycle?
5. How are manufacturing system requirements that are not transformation of materials related to this?
6. How can we conceive new manufacturing solutions without being mentally trapped in assuming constraints of past designs?
7. How can candidate manufacturing designs, design changes, or design risks be evaluated in light of process engineering needs?
8. How are industry reference models of manufacturing (e.g., ISA, ISPE, etc.) related to these issues?
9. More generally, how can increasingly complex advanced manufacturing systems best be engineered, over their life cycles?

The need for a Science-based Understanding

- Industry trends increasingly emphasize science-based understanding of manufacturing processes:
 - Unit operations: key parametric relationships—materials science, chemistry, physics, etc.
 - First principle and empirical characterizations;
 - Mathematics of production flow;
 - Process capabilities and control laws;
 - Regulatory (e.g., FDA) pressures for a more science-based approach.
- How do we fit science-based understanding into an integrated framework of process and equipment engineering?

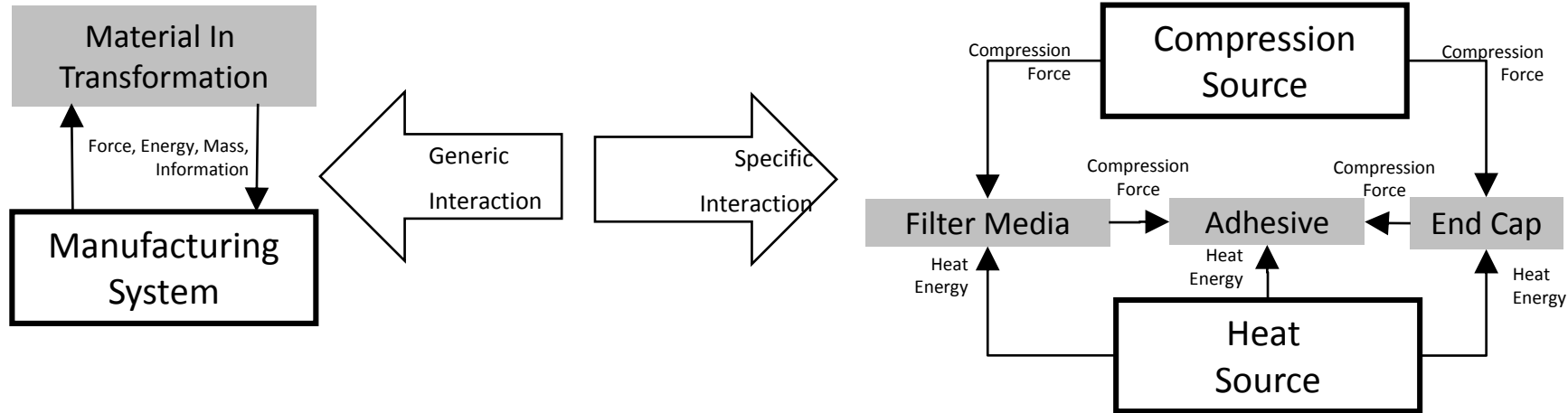
The need for a Science-based Understanding

- Literally everything we know from the physical sciences is about the behavior of interacting system components—whether in chemical reactions, electromagnetics, acoustics, mechanics, thermodynamics, or other discipline-specific interactions:



- Accordingly, the interactions of Materials In Transformation with the Manufacturing System assign “roles” to the Manufacturing System and the Materials, which are required to be met by what we have learned from sciences and by the results we want.

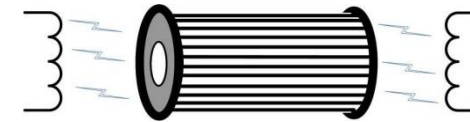
An example Interaction



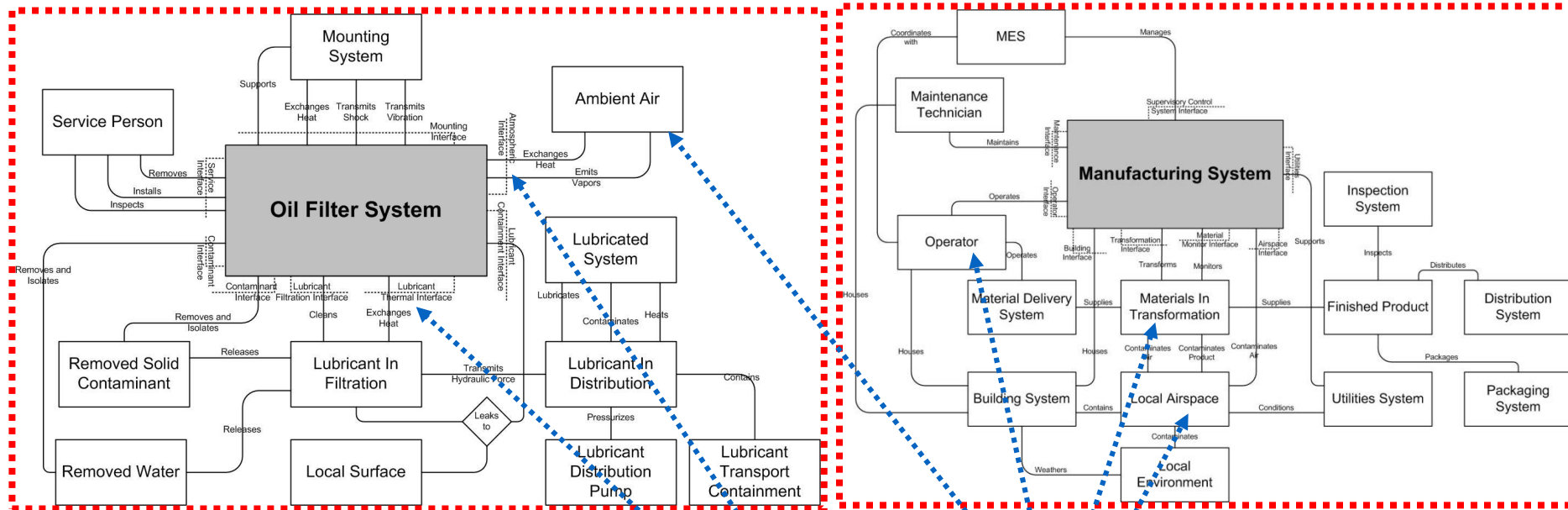
- Interaction = “Bond Filter Media to End Cap”
- Functional Roles (of materials and equipment):

- Filter Media
- End Cap
- Adhesive
- Heat Source
- Compression Source

- Each of these “Roles” includes specific Required Behavior in order to meet expectations for the overall Interaction.
- The Physical Component to which the Role is allocated must meet those requirements—whether Equipment, Materials, or People

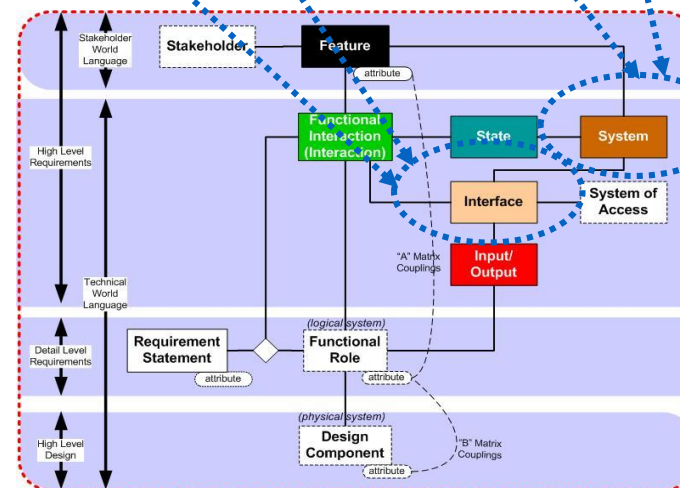


Models can describe Manufacturing Systems, as well as Manufactured Products.



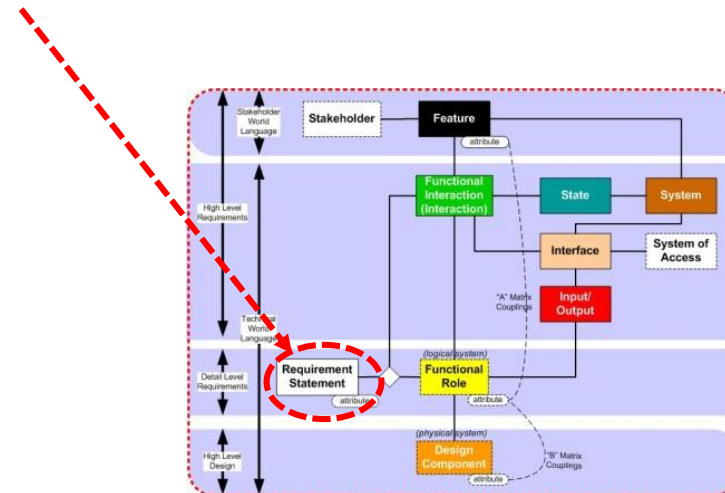
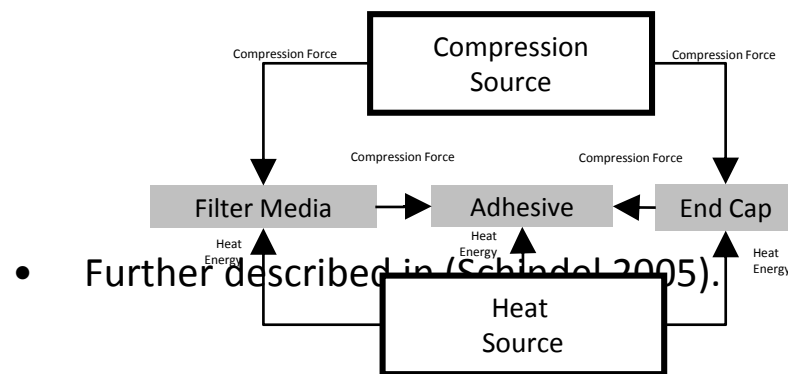
Product Application Domain Model

Manufacturing Domain Model



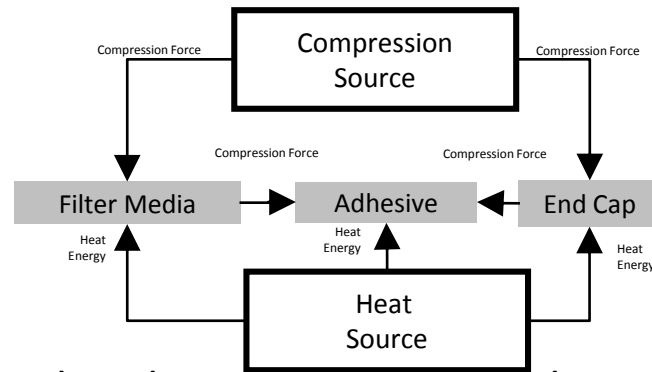
Modeling transformation behavior

- This Metamodel re-positions prose functional “Requirements Statements”:
 - These textual statements become a formal part of the model.
 - All functional requirements are modeled as external interaction behaviors.
 - They become input-output relationships describing external system “black box” behavior during Interactions with external actors—a “prose transfer function”:
 - *“The Manufacturing System shall deliver to the Materials In Process a Compression Force of [Min Bond Force] for a period of [Min Bond Time]”.*
 - *“The Manufacturing System shall deliver to the Materials in Process Heat Energy sufficient to maintain a bond temperature of [Min Bond Temperature] for a period of [Min Bond Time].”*

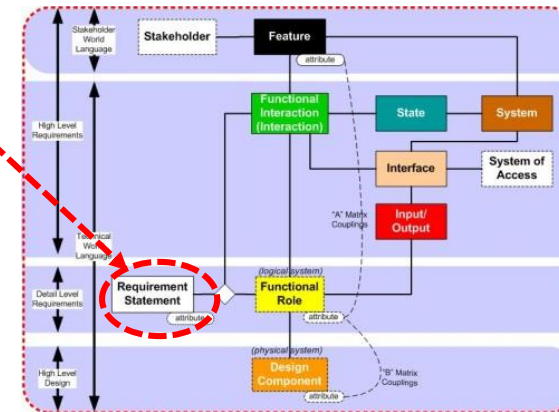


It works for the Materials in Process, as well as the Manufacturing System

- In the same way, in the same model we can describe the required behavior of the Materials in Process:
 - *“The Adhesive, Filter Media, and End Cap shall bond upon input of a Compression Force of [Min Bond Force] for a period of [Min Bond Time], accompanied by input of Heat Energy sufficient to maintain a bond temperature of [Min Bond Temperature] for a period of [Min Bond Time].”*
 - *“The Oil Filter shall operate in service at Lubricant Pressure of [Max Lubricant Pressure] with bond or other structural failure rates less than [Max Structural Failure Rate] over an in-service life of [Min Service Life].”*

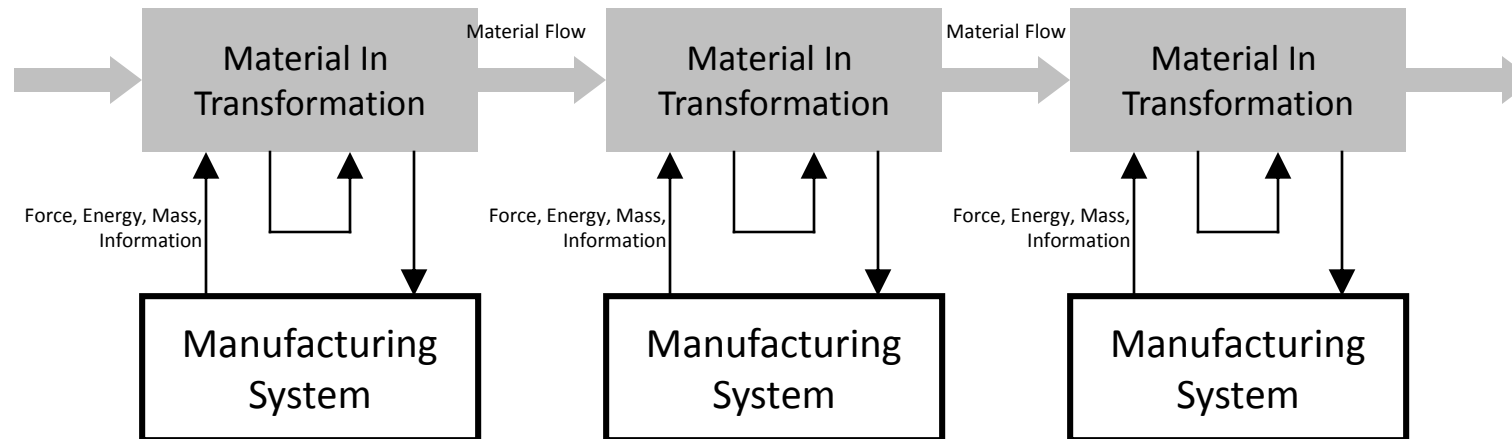


- Further described in (Schindel 2005).



Applying the concepts to manufacturing processes

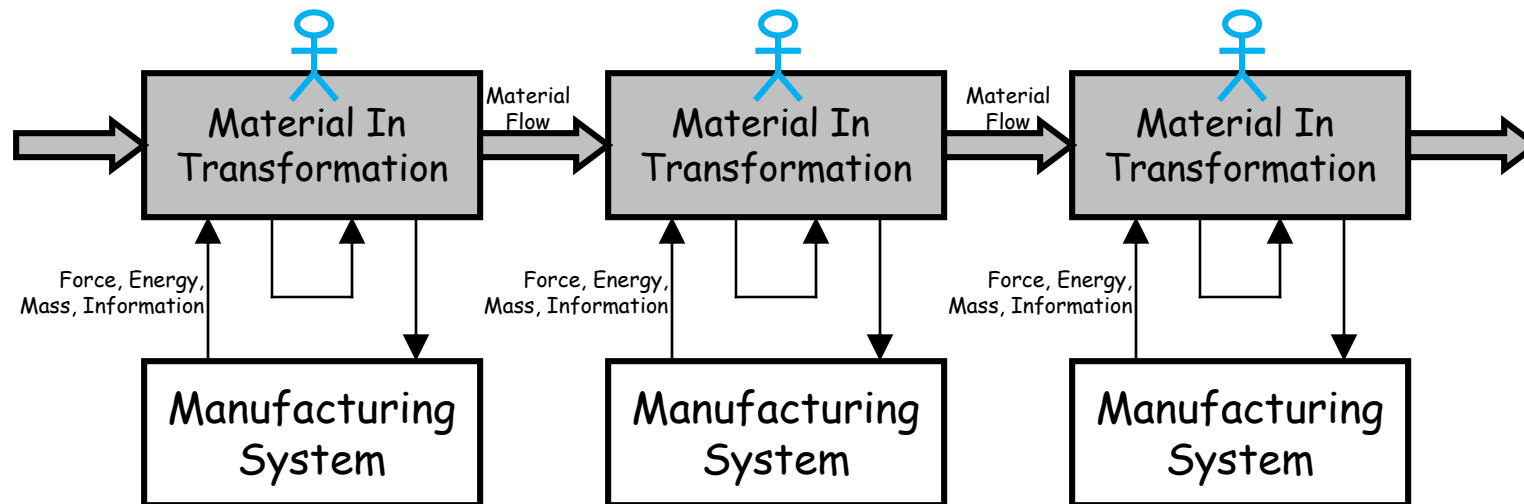
- For some process engineering specialists, material scientists, or other disciplines, an understanding of the behavior of the material during transformations is essential:
 - bending, forming, structural deformations, cutting, milling, extruding, compression
 - chemical, biochemical, electrochemical reactions, distillation, fermentation, etc.
 - heating, cooling, bonding, welding, fastening, mixing, blending
 - other transformations
- These specialists think about the “Material In Transformation”:
 - how the material behaves during each of a series of sequential unit operation transformations;
 - During each transformation, the Material will exchange energy, force, mass, or information with the Manufacturing System, as well as with itself--



Process: What the Material “Sees”

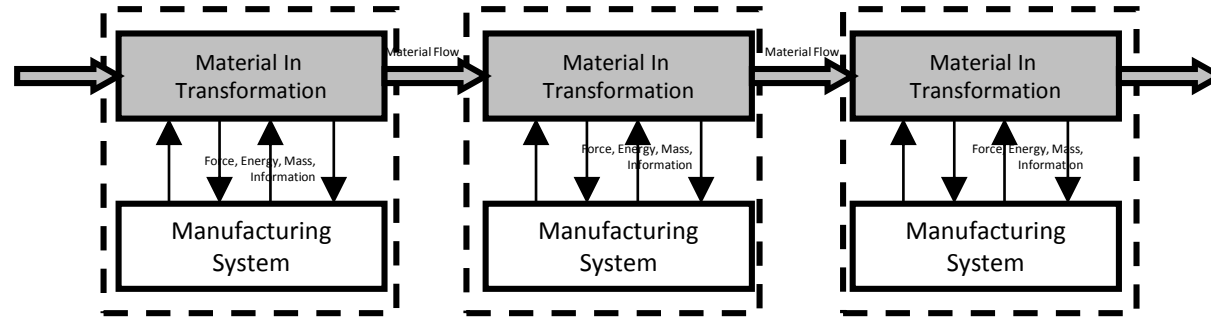
You → 

- Imagine that you could “ride through the process with the material”.
- Imagine that you could “see what the material sees” (forces, temperatures, etc.).
- This is the “process view” of the process engineer, materials scientist, chemist, metallurgist, or other process-related specialist:

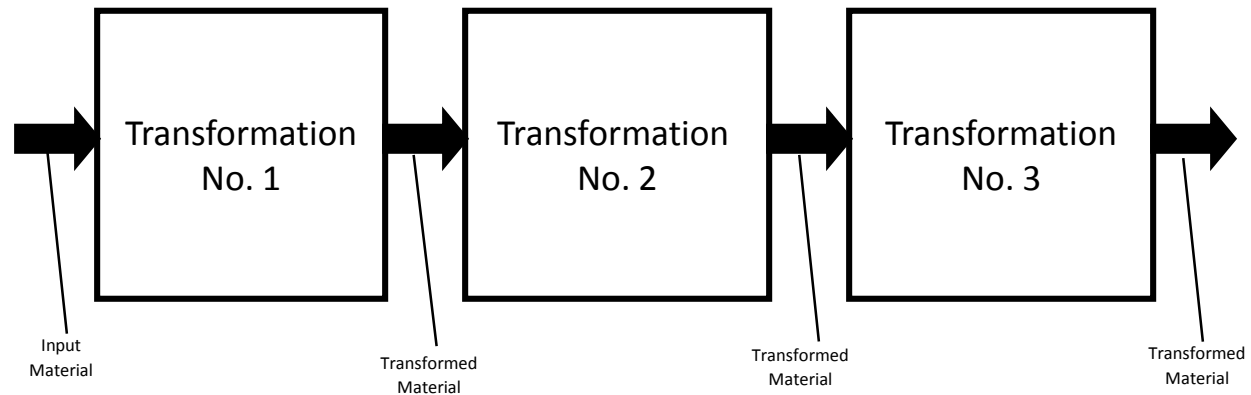


Less detailed PFD views

- Others people's jobs don't need that much detail, so they think of the transformations as "black boxes"; so that

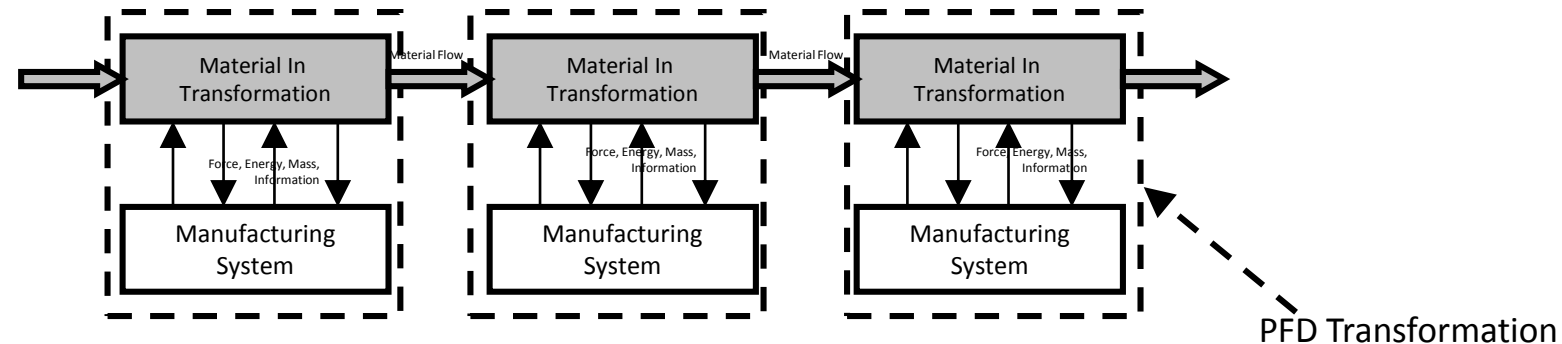


becomes a Process Flow Diagram (PFD):



Material In Transformation can be modeled as “logically outside” the equipment’s transformation role

- Difference between these two representations:
 - the Material In Transformation is “logically outside” the Manufacturing System, but . . .
 - that Material In Transformation is “logically inside” the PFD Transformations:



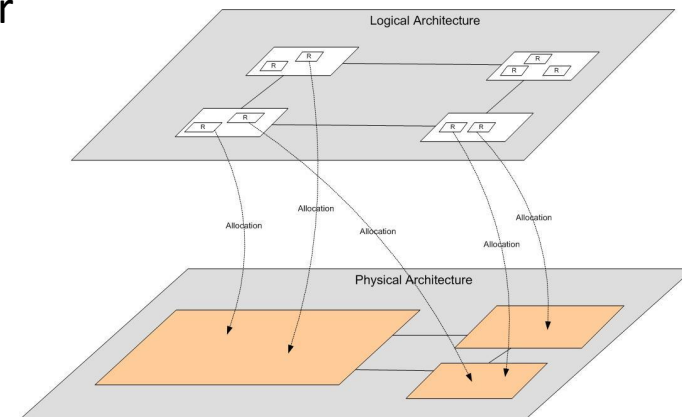
- After all, the Material In Transformation is not a part of the BOM of the Manufacturing System!
- The advantage of this approach is that it allows us to use the MBSE technique that all the functional requirements on the manufacturing system are found at the points of input-output boundary crossings of that system

“Registered Process” As Requirements

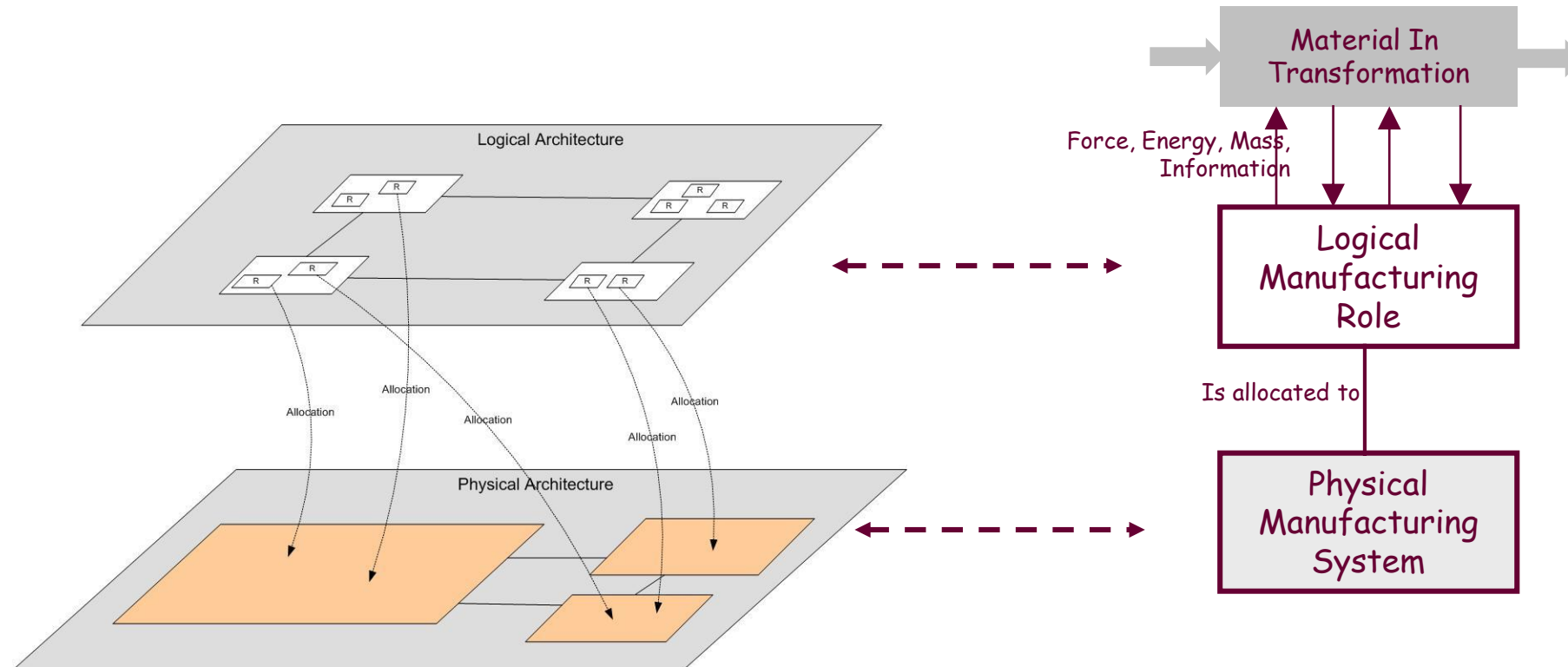
- Many manufacturing “processes” have a kind of managed existence separate from their specific implementation with equipment:
 - When a PFD describes a process before there is equipment design;
 - When a “registered process” has been approved by a regulator, and a factory is constructed to implement that specific process;
 - When a low-volume process has come out of a laboratory to a pilot production line, but not yet been scaled up to production volume.
- This reflects the idea that the requirements of a manufacturing system are something more than producing the end outputs from the initial inputs—it is also expected to embody a specific targeted manufacturing process.
- This is why we model the “Materials In Process” as an external actor interacting with the equipment.

Logical Systems vs. Physical Systems

- MBSE expresses what the Manufacturing System contributes to the process, using Logical Systems:
 - Logical systems are defined by their required externally visible behavior, as seen by the other interacting actors, without regard to the physical design used to accomplish that behavior.
- Logical System Roles:
 - represent transformation or other behavior of the manufacturing system, without regard to its design.
 - Certain Logical Manufacturing Roles must produce (or consume) certain forces, energy, or information, exchanged with the Material In Transformation.
- Physical Manufacturing Systems:
 - Are defined by their physical identity, not their behavior.
 - Logical behaviors are then allocated to physical equipment.
- Logical Roles are allocated to Physical Systems

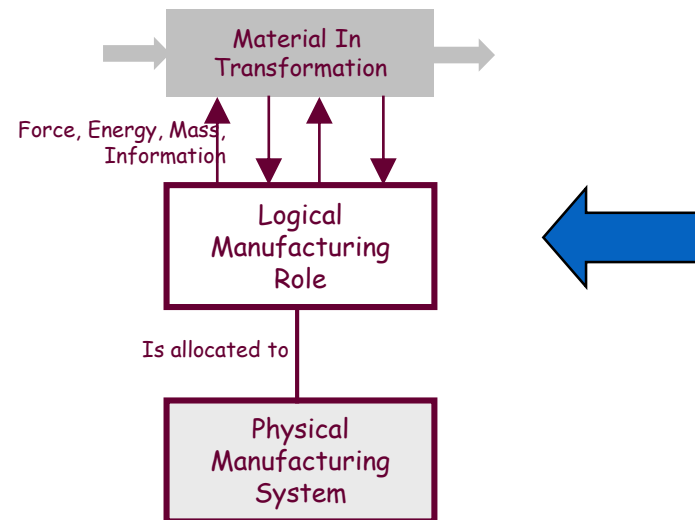


Logical Systems vs. Physical Systems



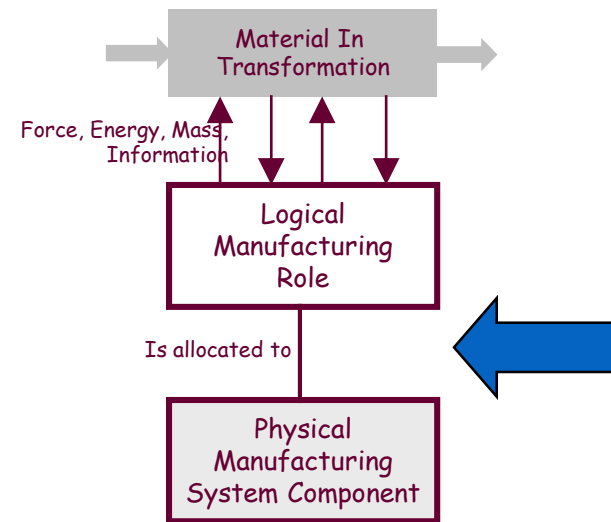
Manufacturing system requirements

- The input-output relationships (relationships between input-output Forces, Energies, Masses, Information that are exchanged with the Material In Transformation) of the Logical Manufacturing Roles turn out to express the requirements allocated to the Manufacturing System to accomplish the transformation:



Manufacturing equipment design

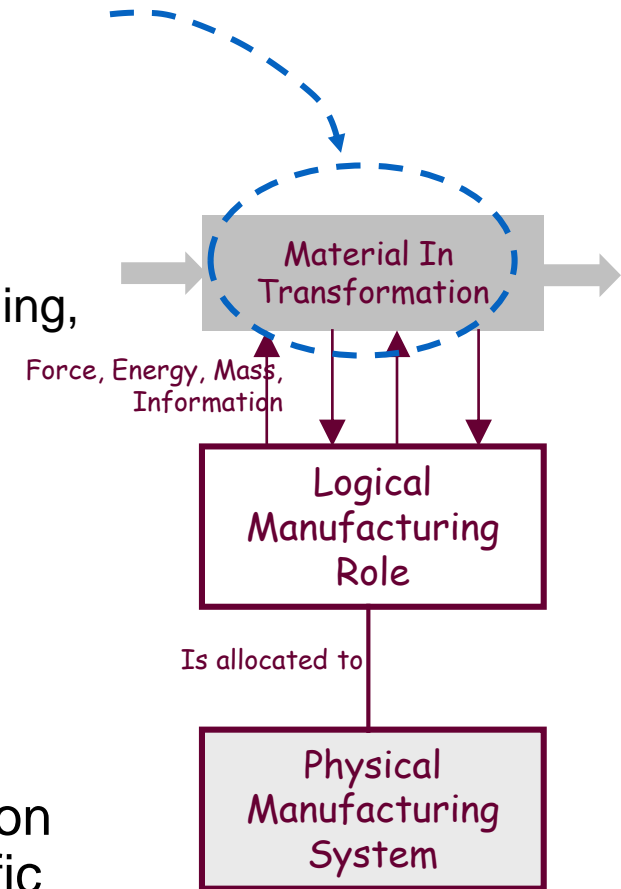
- The allocation of logical manufacturing roles to physical equipment components describes the high level design of the manufacturing system:



- This begins the embedding of process requirements into an integrated framework of system requirements.

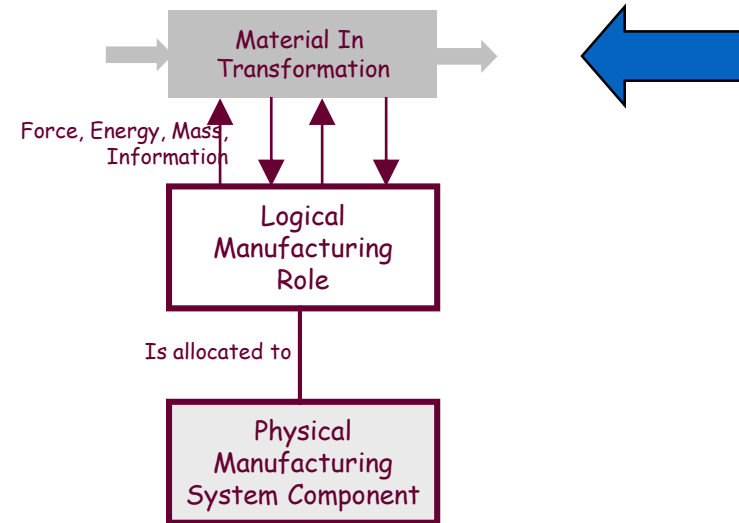
Materials roles

- For materials scientists, chemists, metallurgists, and other specialists in materials . . .
- These specialists seek out materials that have properties desirable for transformations:
 - bending, forming, structural deformations, cutting, milling, extruding, compression
 - chemical, biochemical, electrochemical reactions, distillation, fermentation, etc.
 - heating, cooling
 - bonding, welding, fastening
 - mixing, blending
 - other transformations
- The logical transformation model facilitates description of those properties, somewhat independent of specific materials:
 - Encourages understanding of materials requirements and opens thinking to new materials solutions.

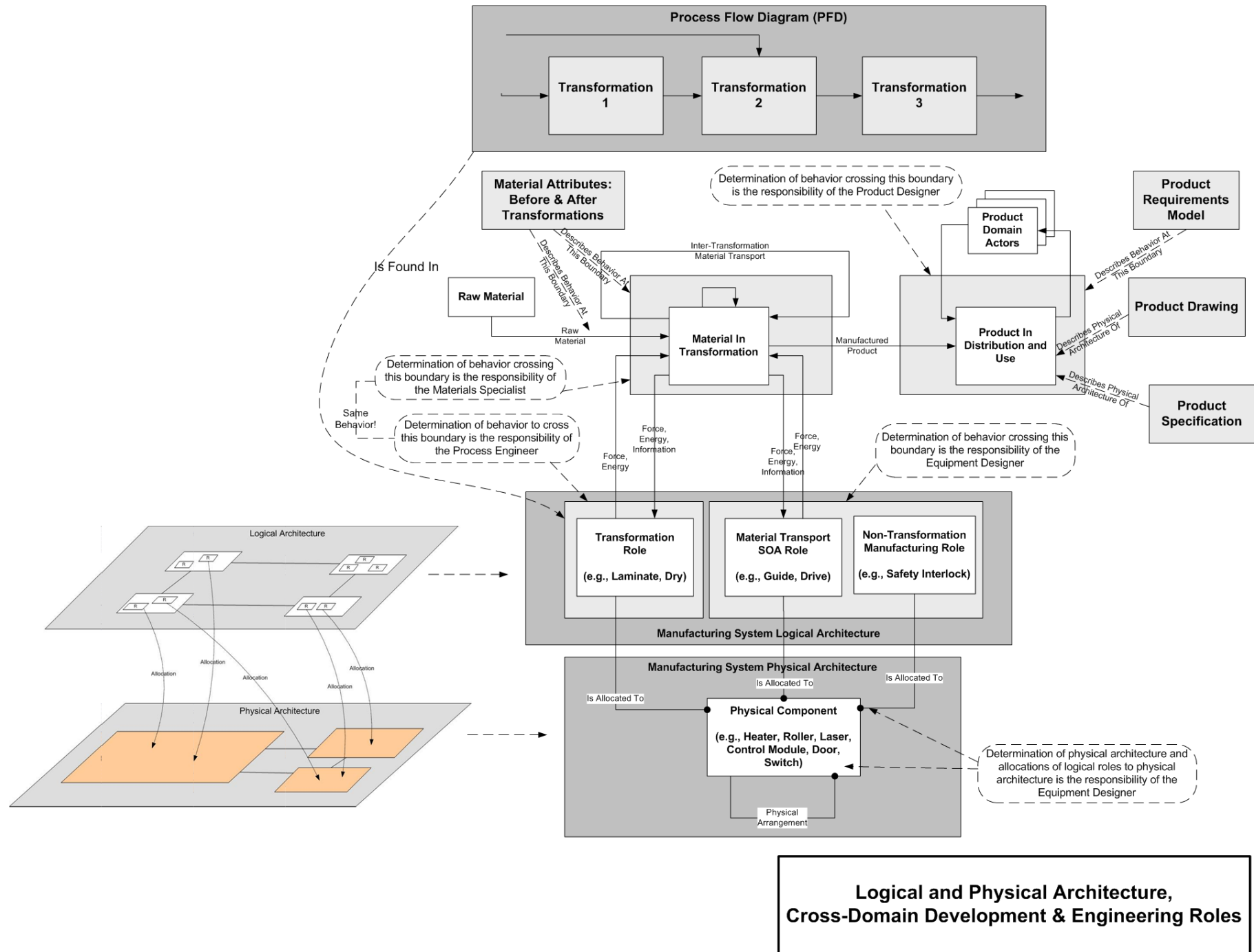


Materials roles

- Just like the equipment, logical roles are allocated to the Materials In Transformation, which they must satisfy in order for the transformation (or transport) to succeed:



- This means that we can create an integrated model that couples the roles of interest to the process engineer and equipment design with those of interest to the materials specialist



Logical and Physical Architecture, Cross-Domain Development & Engineering Roles

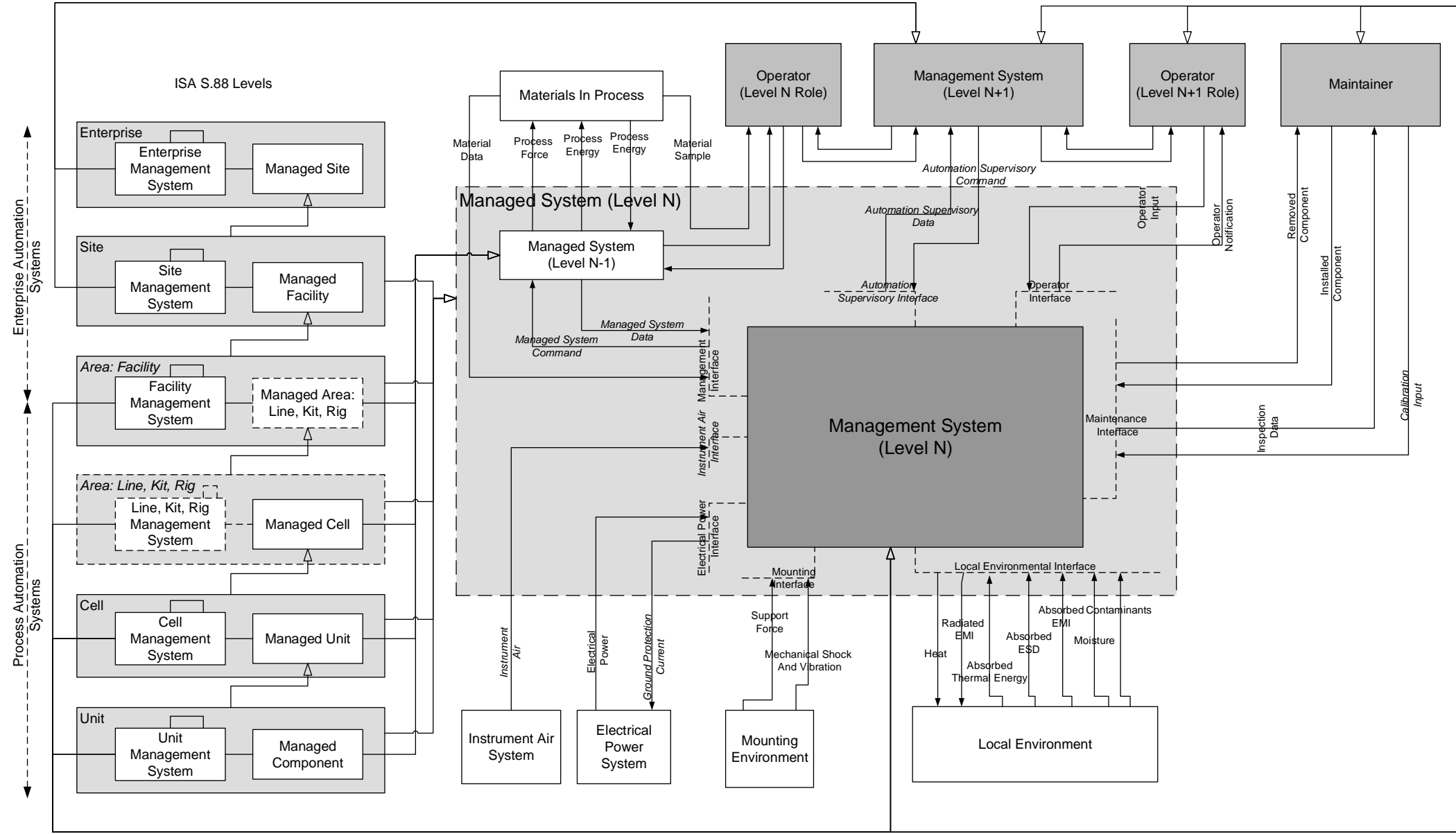


Sample Pattern Extracts

From Smart Manufacturing Pattern:

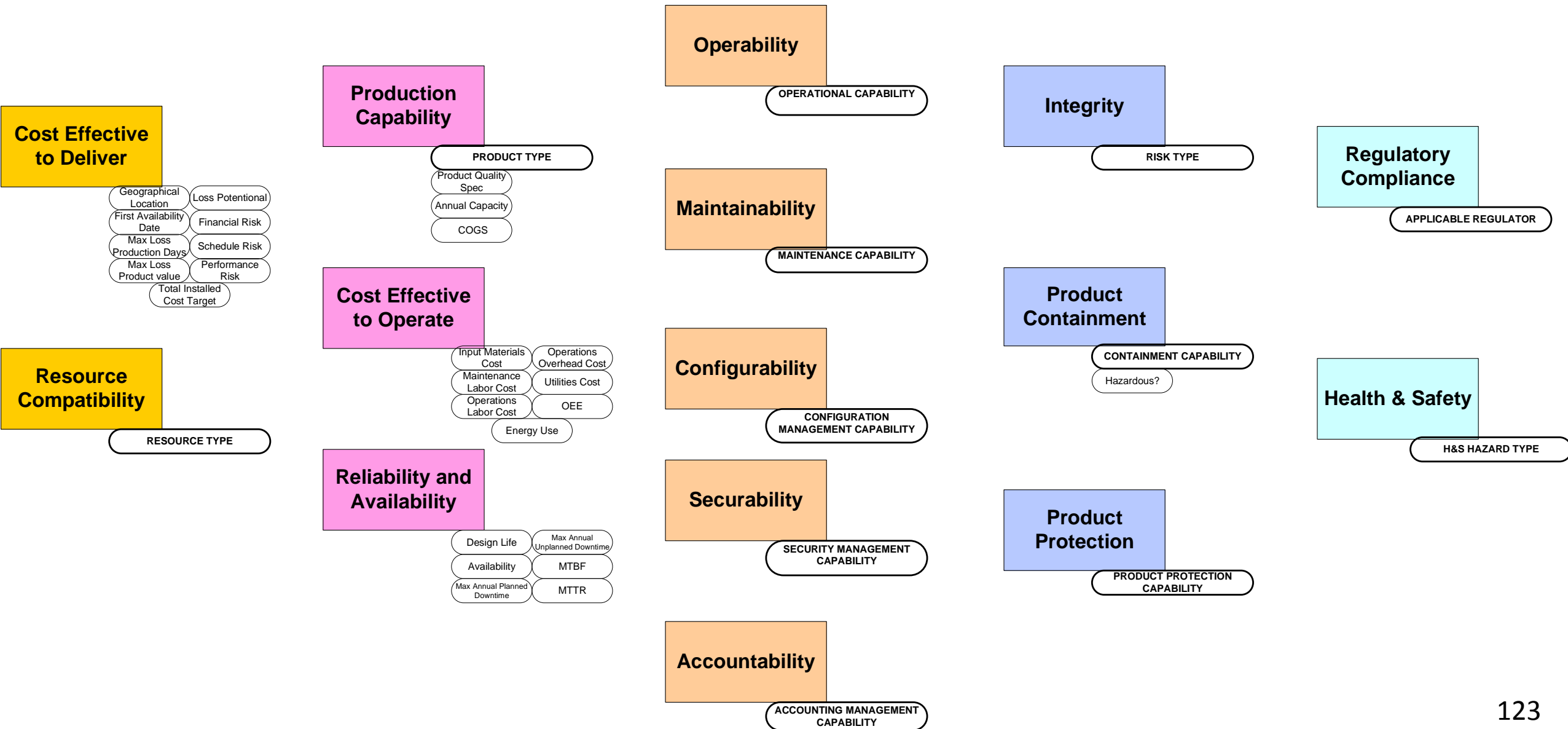
- Manufacturing Domain Model and Hierarchy
- Manufacturing Feature Model—Generic Level
- Sample Manufacturing Interaction Models
- Sample Manufacturing Systems of Access Models

Manufacturing Domain Model and Hierarchy



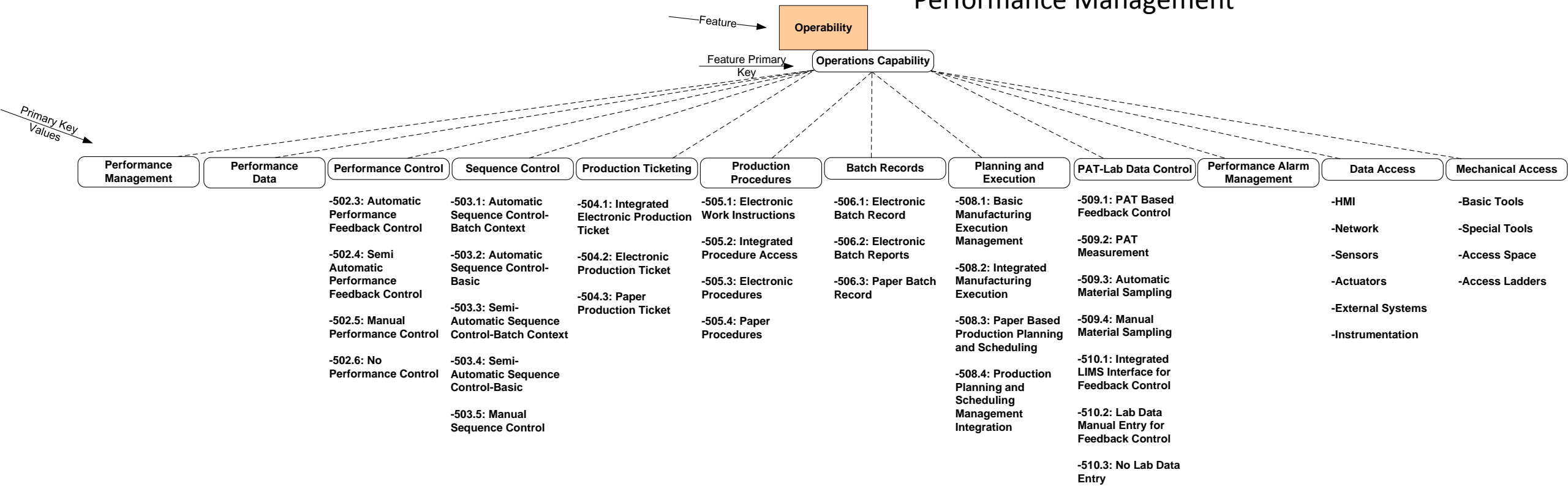
Domain Diagram:
Managed Manufacturing System
V1.2.2 10-18-09

Manufacturing Feature Model—Generic Level



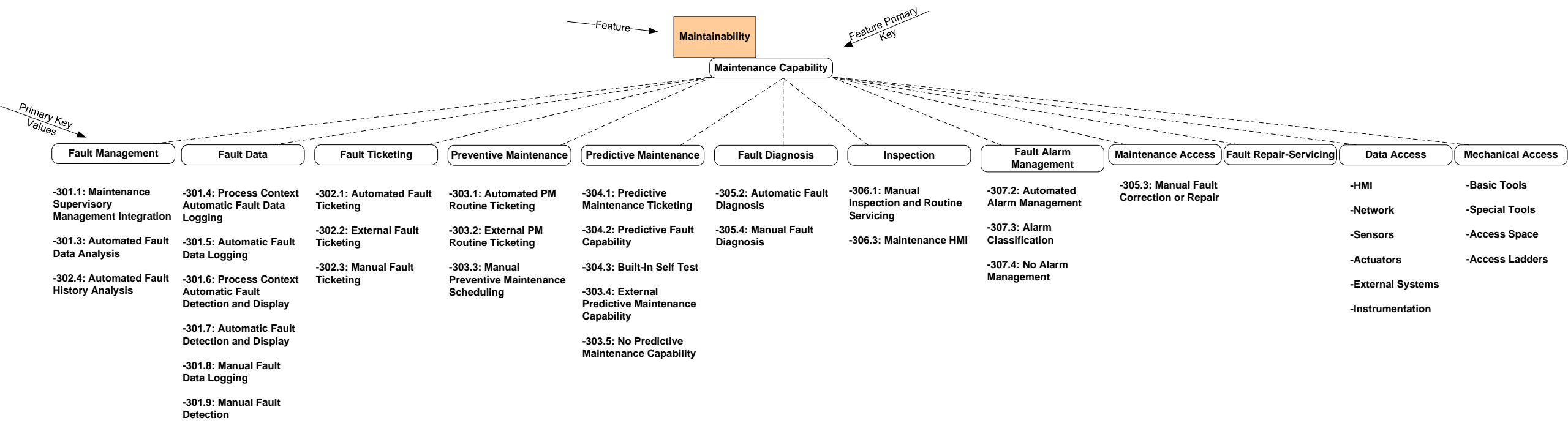
Manufacturing Feature Specialization by Feature Primary Keys

Operability, AKA
Performance Management

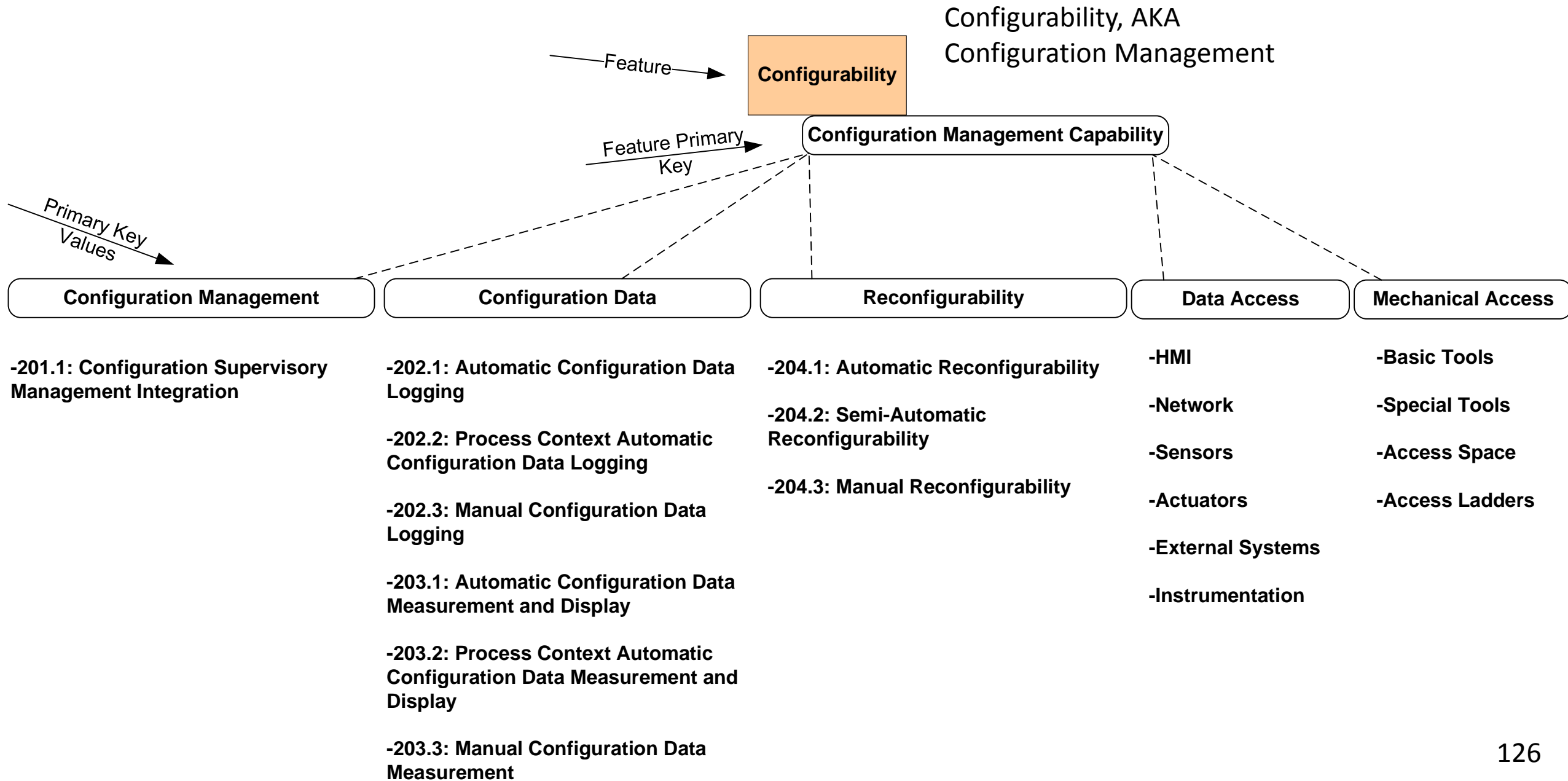


Manufacturing Feature Specialization by Feature Primary Keys

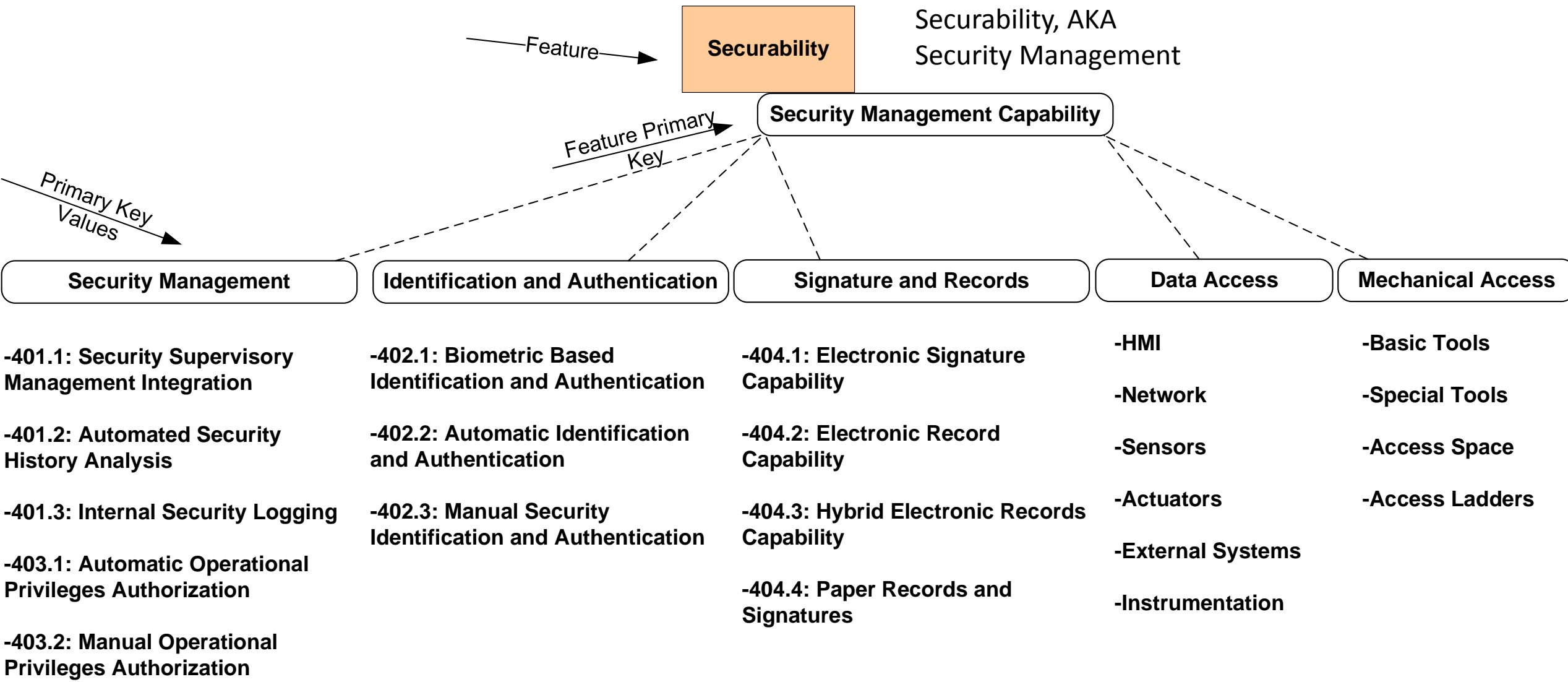
Maintainability, AKA Fault Management



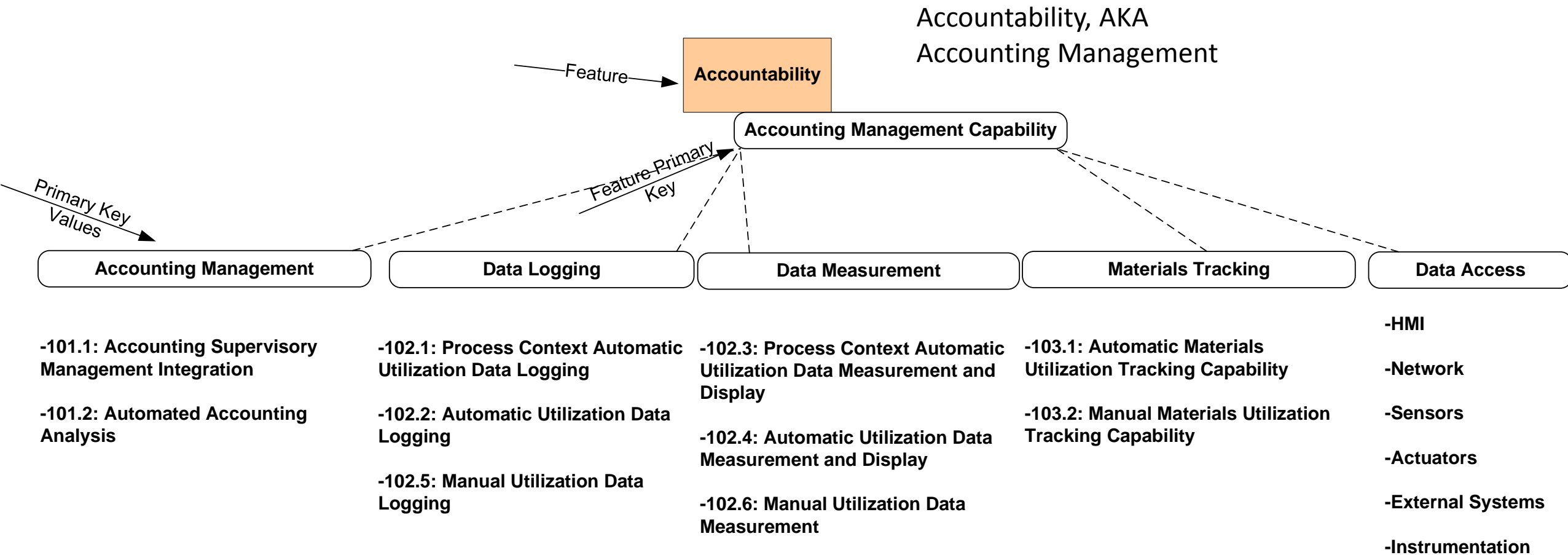
Manufacturing Feature Specialization by Feature Primary Keys



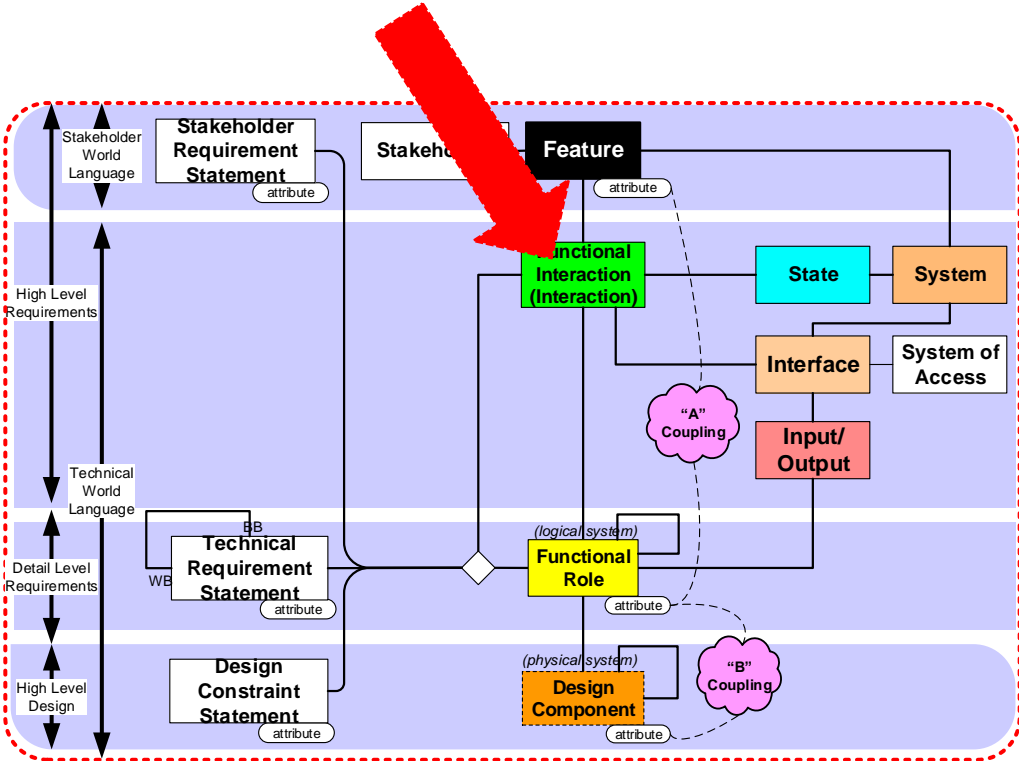
Manufacturing Feature Specialization by Feature Primary Keys



Manufacturing Feature Specialization by Feature Primary Keys



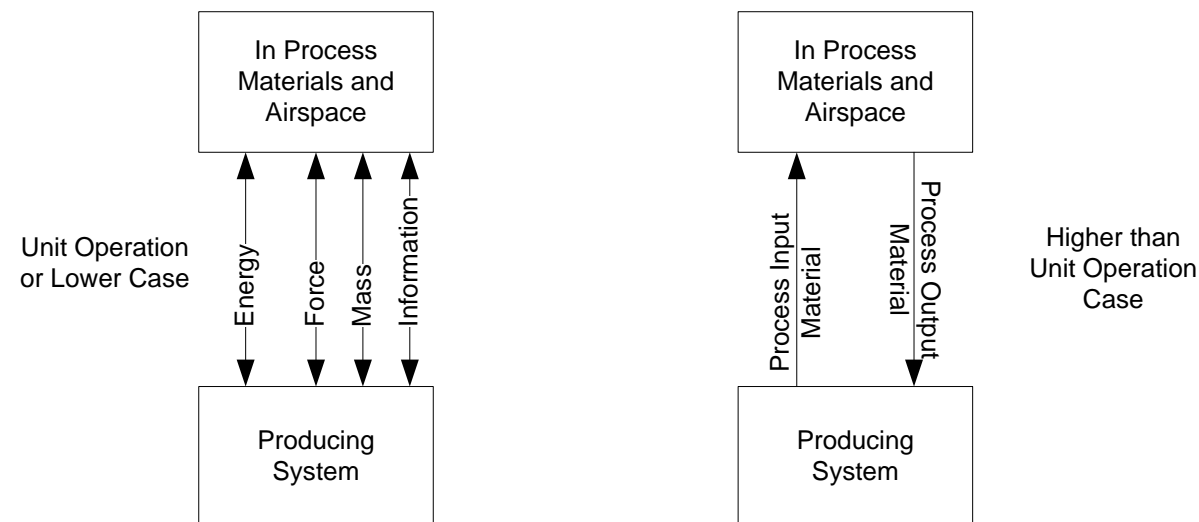
Manufacturing Interactions: Generic



- Operate System
 - Maintain System
 - Deliver System
 - Consume Utility
 - Protect
 - Secure System
 - Provide Access
- Transform Material
 - Transport Material
- Configure System
 - Account For System

Interaction: Transform Material

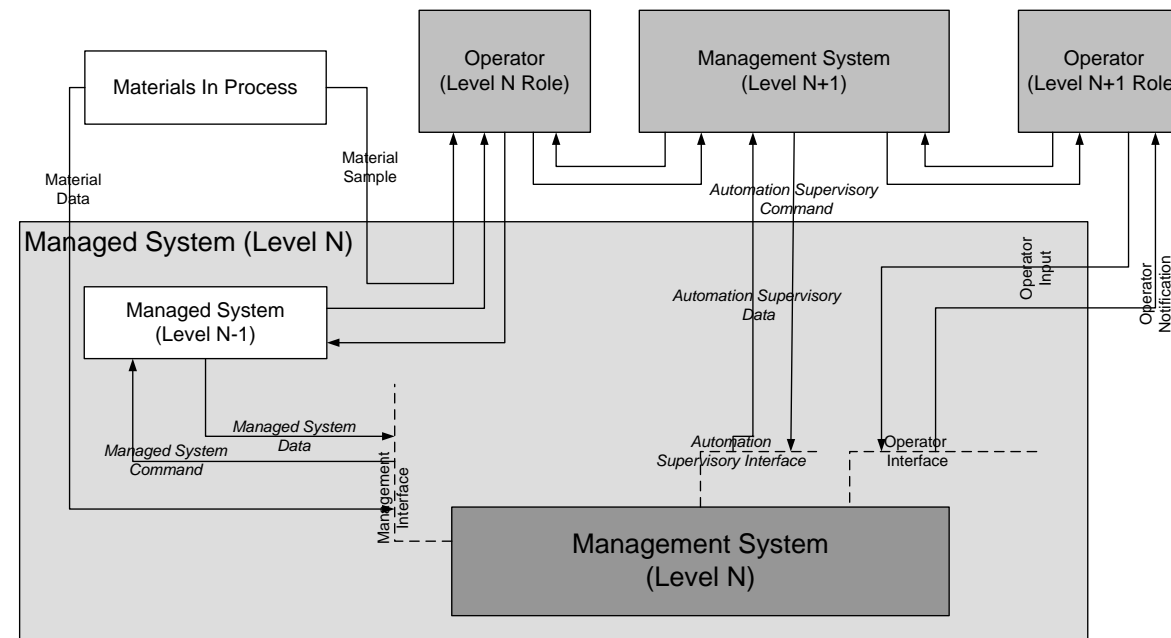
Definition:	The interaction between process equipment and materials in process in which the materials' structural, chemical, or other physical aspects are altered.
Model Information:	Only Unit Operation (or lower) level cases model material transformation forces, transformation energy, and transformation mass flows that occur during the transformation process, as seen by the material in process. Higher level cases model only the pre and post interaction materials. The attributes of the process and materials are modeled according to this same division.
Other related interactions:	Receiving and providing raw, in-process, or finished materials are part of the Transport Material interaction, not this interaction. The scope of this interaction does not include the management of transformation processes by human or automated means—for those aspects, refer to Operate System.



Interaction: Operate System

Definition:	The interaction of a managed system with a higher level management system and/or operators and managers acting in higher level management roles, through which the performance of the managed system in its basic mission is managed. The scope of this interaction does not include the actual production transformations of the managed system, but is focused on the management of their performance. It does not include management of faults, configuration, security, or accounting aspects.
Other Related Interactions:	Transform Material; Maintain System; Configure System, Secure System, Account for System.
Primary Key Values:	

Interaction: Operate System

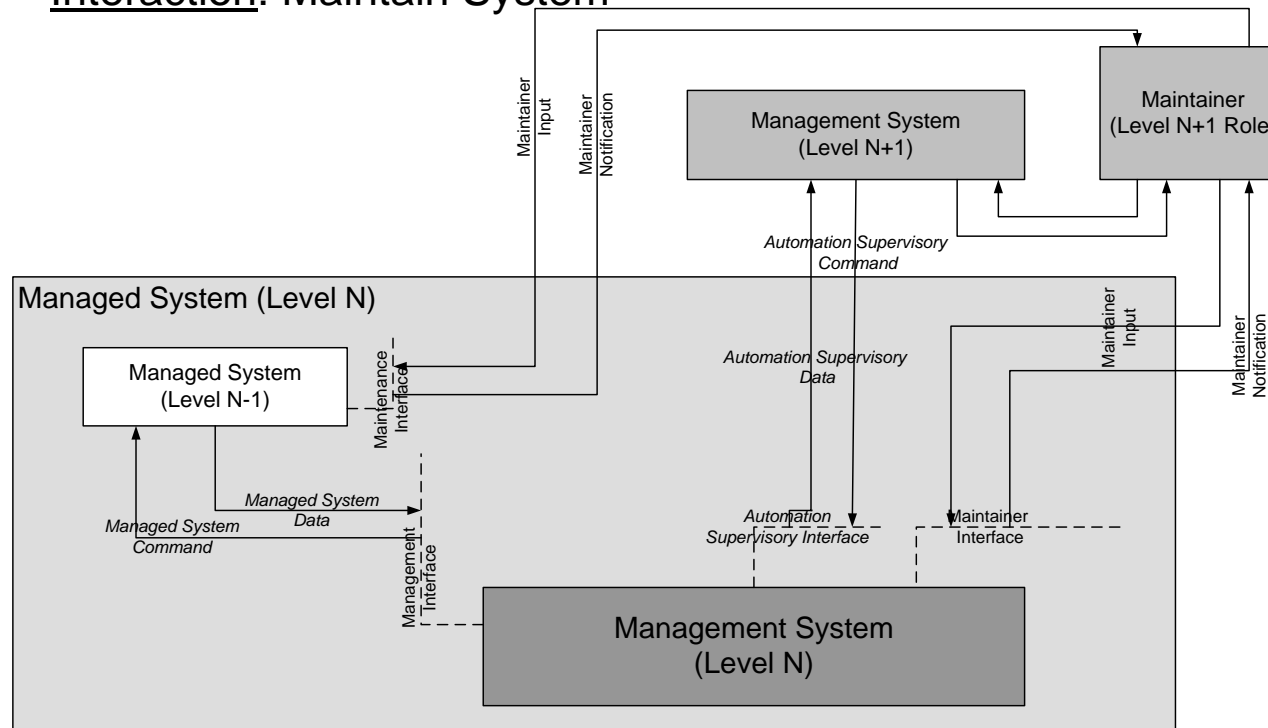


Interaction: Maintain System

Definition:

The interaction of maintenance occupants and higher level management systems with a managed system, for purposes of maintaining that system in a qualified or appropriate state for its intended purpose. This includes all forms of maintenance -- the prevention of faults (preventive maintenance), as well the detection, diagnosis, recovery, and repair of faults (corrective maintenance).

Interaction: Maintain System

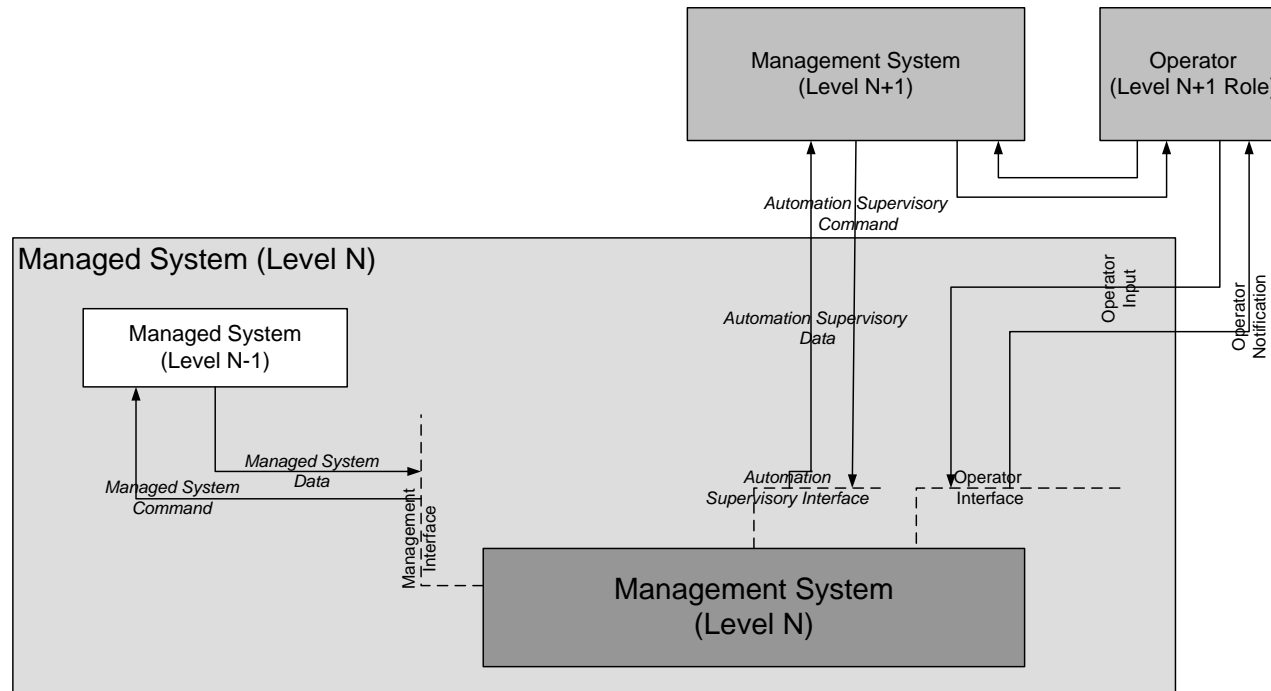


Interaction: Configure System

Definition:

The interaction of a managed system with a higher level management system and/or operator acting in a higher level management role, through which the configuration of the managed system is managed.

Interaction: Configure System

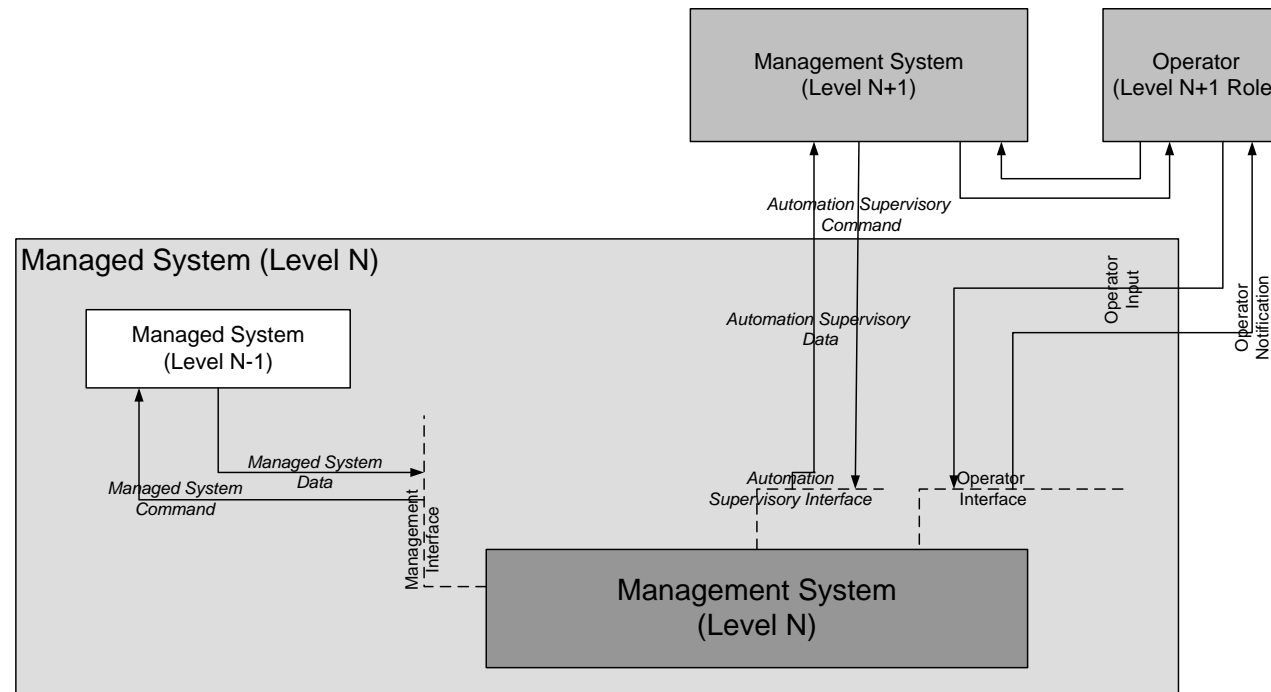


Interaction: Secure System

Definition:

The interaction of a managed system with a higher level management system and/or operators acting in a higher level management role, through which the security of the managed system assets and capabilities is managed.

Interaction: Secure System

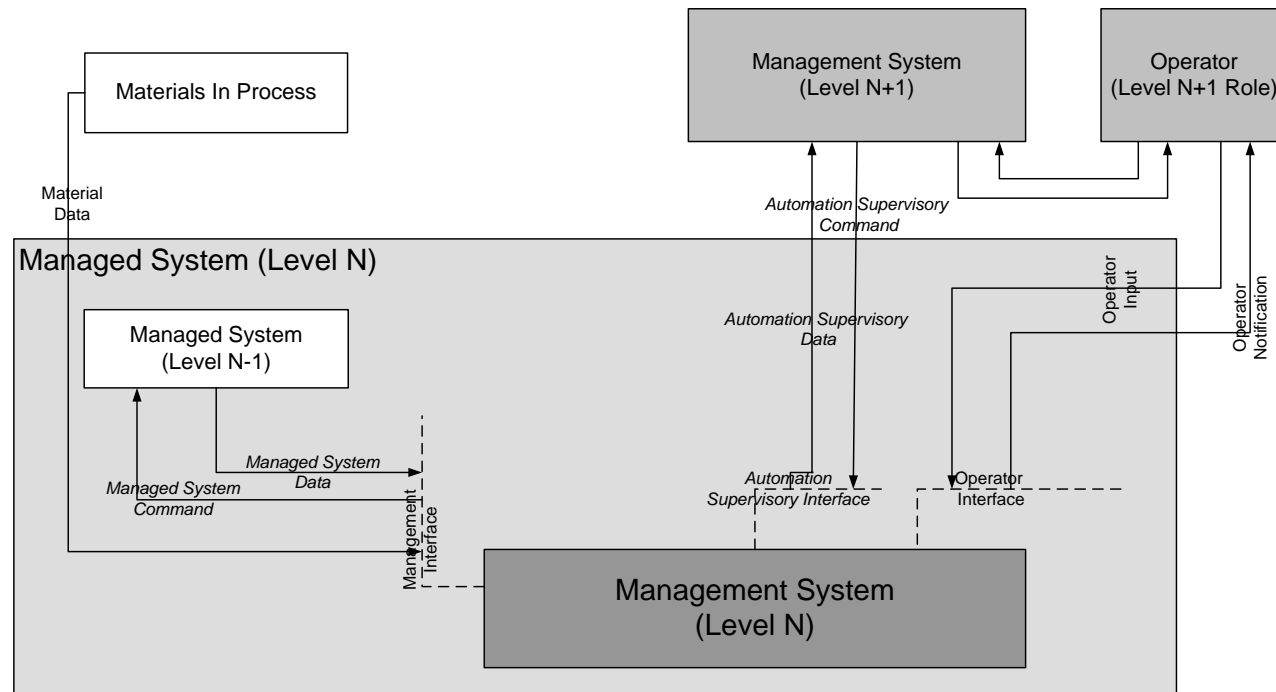


Interaction: Account for System

Definition:

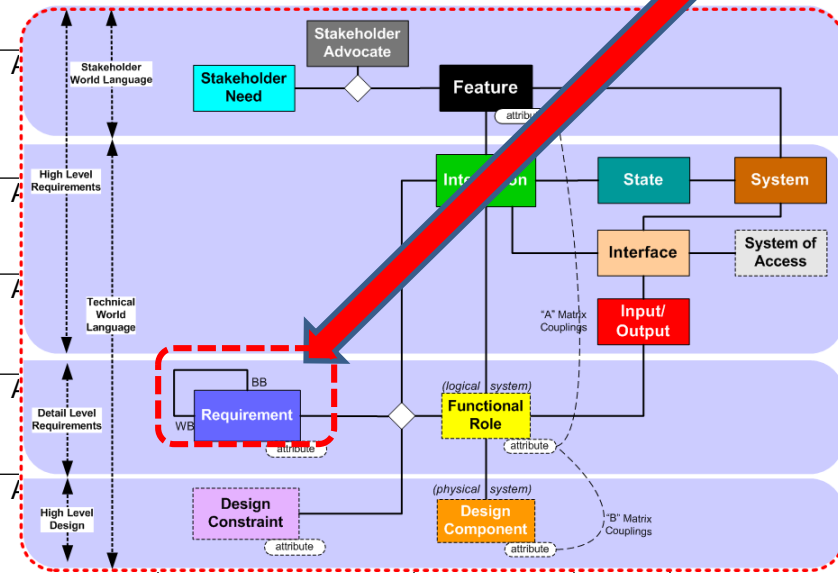
The interaction of a managed system with a higher level management system and/or operator acting in a higher level management role, through which the utilization of the resources or capabilities of the managed system is accounted for.

Interaction: Account for System



Account for System: Requirements

Interaction	Interaction Primary Key	Role	Req ID	Requirement
Account for System	101.2 Automated Accounting Analysis	Managed System (Level N)	AUTO 6001	The system shall produce the system accounting analysis outputs, views, displays, or reports as listed in the Reports Table.
Account for System	102.1 Process Context Automatic Utilization Data Logging	Managed System (Level N)	AUTO 6011	The system shall transmit system utilization data, as shown in the Logged Data Table, for capture by external management system log, including process context data.
Account for System	102.2 Automatic Utilization Data Logging	Managed System (Level N)	AUTO 6021	The system shall transmit system utilization data, as shown in the Logged Data Table, for capture by external management system log.
Account for System	102.3 Process Context Automatic Utilization Data Logging	Managed System (Level N)	AUTO 6031	The system shall measure and display system utilization data as listed in the Managed System Measured Outputs Table, including process context data and including a status of data indicator.
Account for System	Accounting Management Regulations	Managed System (Level N)	GS_AM_AR_1	The system shall provide accounting management capabilities such that it complies with the regulations required by the regulators listed in the Applicable Regulators Table.



all measure and display system utilization data as listed in the Managed System Measured Outputs Table, including a status of data indicator.

all display or report system utilization data as shown in the Logged Data Table, for logging of such data.

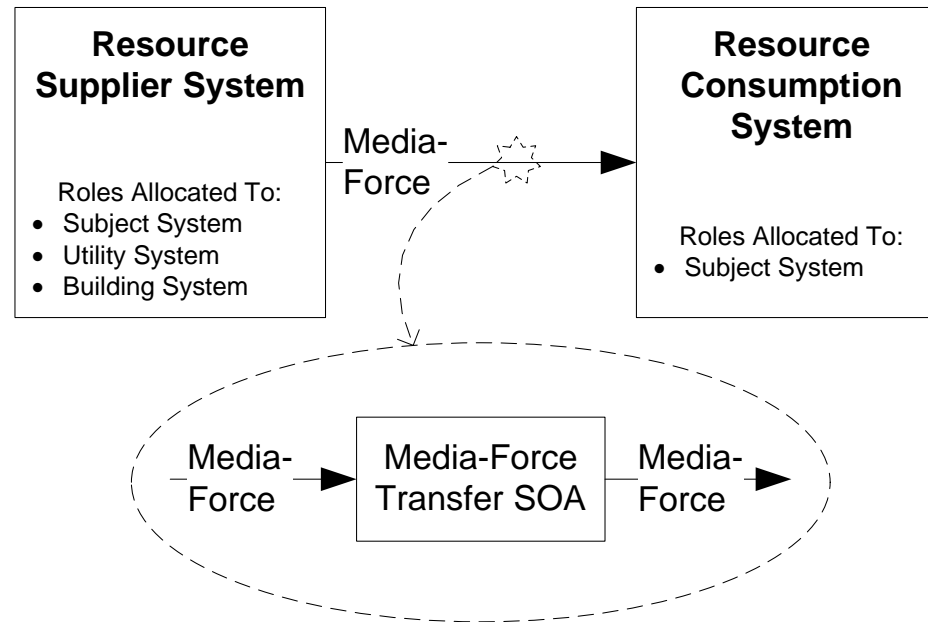
all all the operator to manually measure the system utilization data listed in the System Measured Outputs Table, for those listed for the Manual Utilization Data capability.

all display, indicate, or report the materials utilization data listed in the Managed System Measured Outputs Table, for those listed for the Automatic Materials Utilization Tracking including a status of data indicator.

all depend upon external (Operator) capture and tracking of materials utilization data listed in the Managed System Measured Outputs Table, for those listed for the Manual Utilization Data Tracking capability, and including a status of data indicator.

Interaction: Consume Utility

Definition:	The interaction whereby utilities are transferred between systems.
Model Information:	Instances of this interaction may involve production input and outputs, raw materials, utility media supplies and returns, exhaust, energy, mounting/support forces, vibrations, etc. A subject system may be a source (supplier) of one instance of media or force transfer and a sink (destination) to another. Media or force transfer interactions imply a hidden system of access (SOA) role that may be detailed in selected specialized patterns.



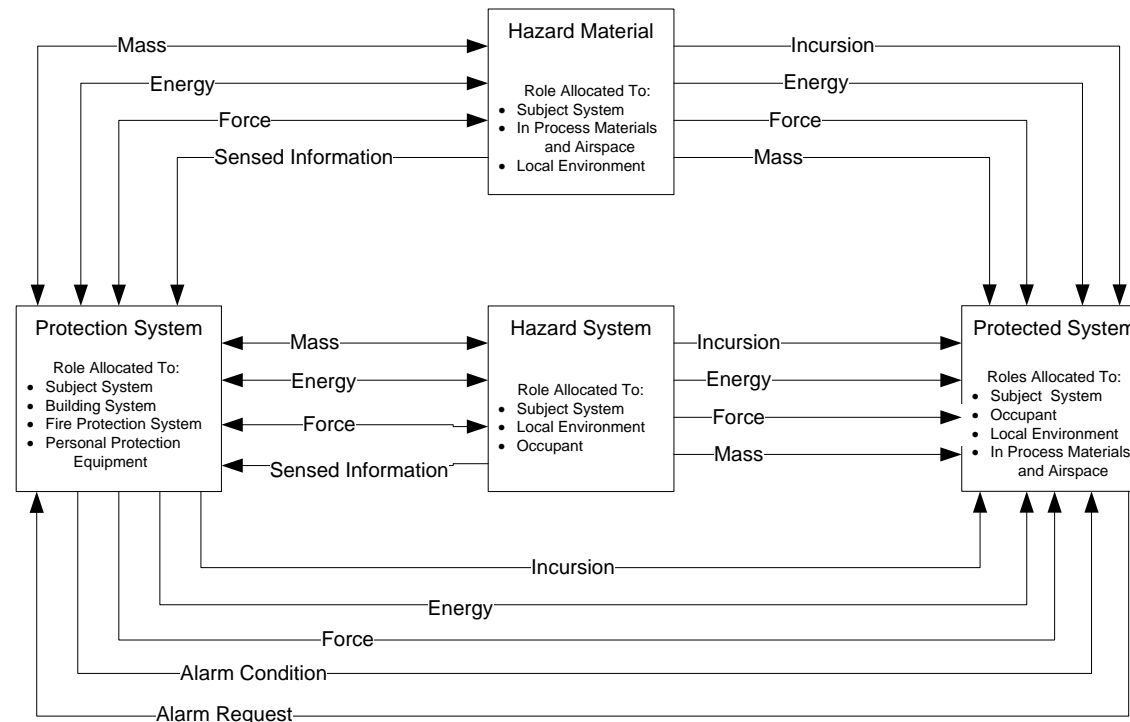
Interaction: Protect

Definition:

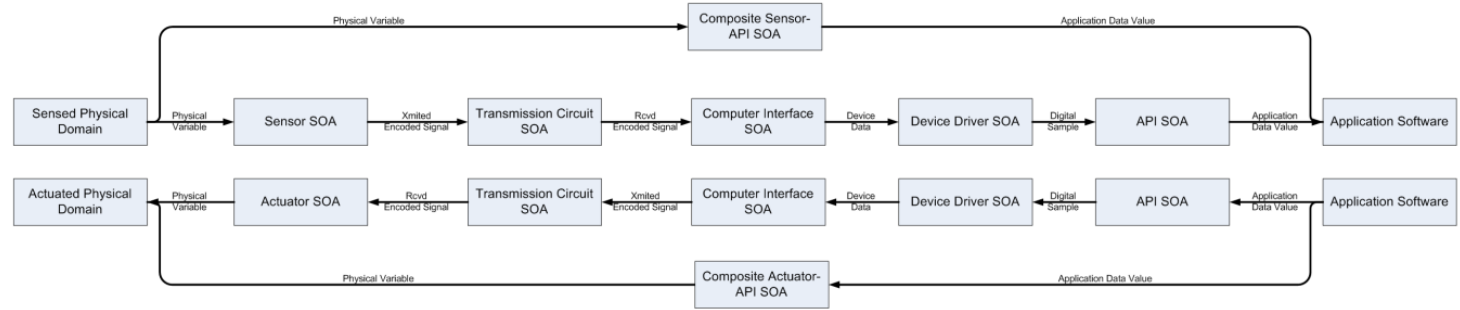
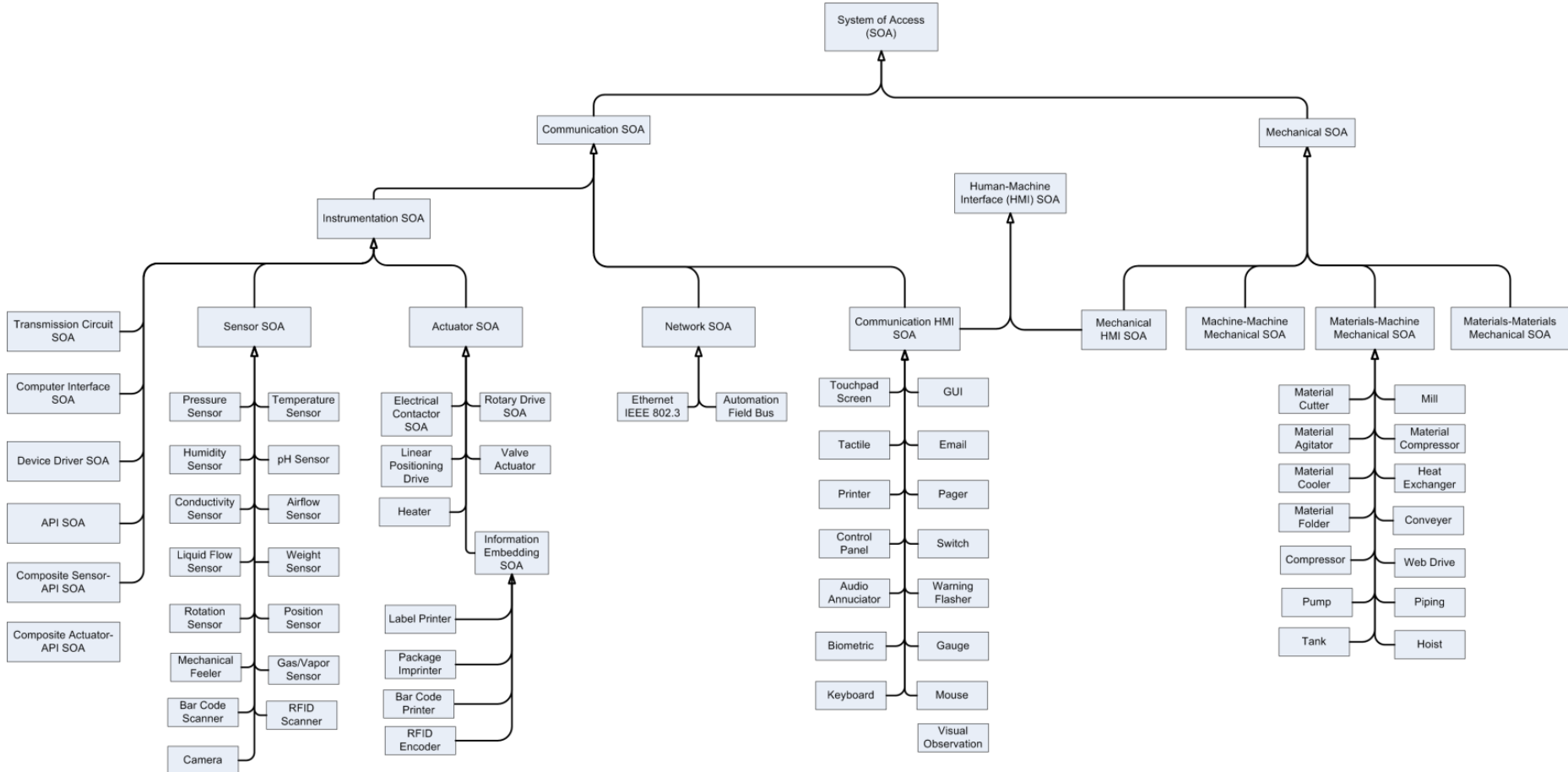
The interaction of a subject system with external actors (other systems, people, product and material, and the system's environment) such that the subject system itself, the external systems, people, product and material, and the subject system's environment are protected from hazards originating in each other. This includes maintaining structural integrity, along with distribution of and protection from static and dynamic forces.

Model Information:

A given instance of this interaction may have any of its four common roles allocated to either the Subject System or any of the External Actors interacting with the Subject System.



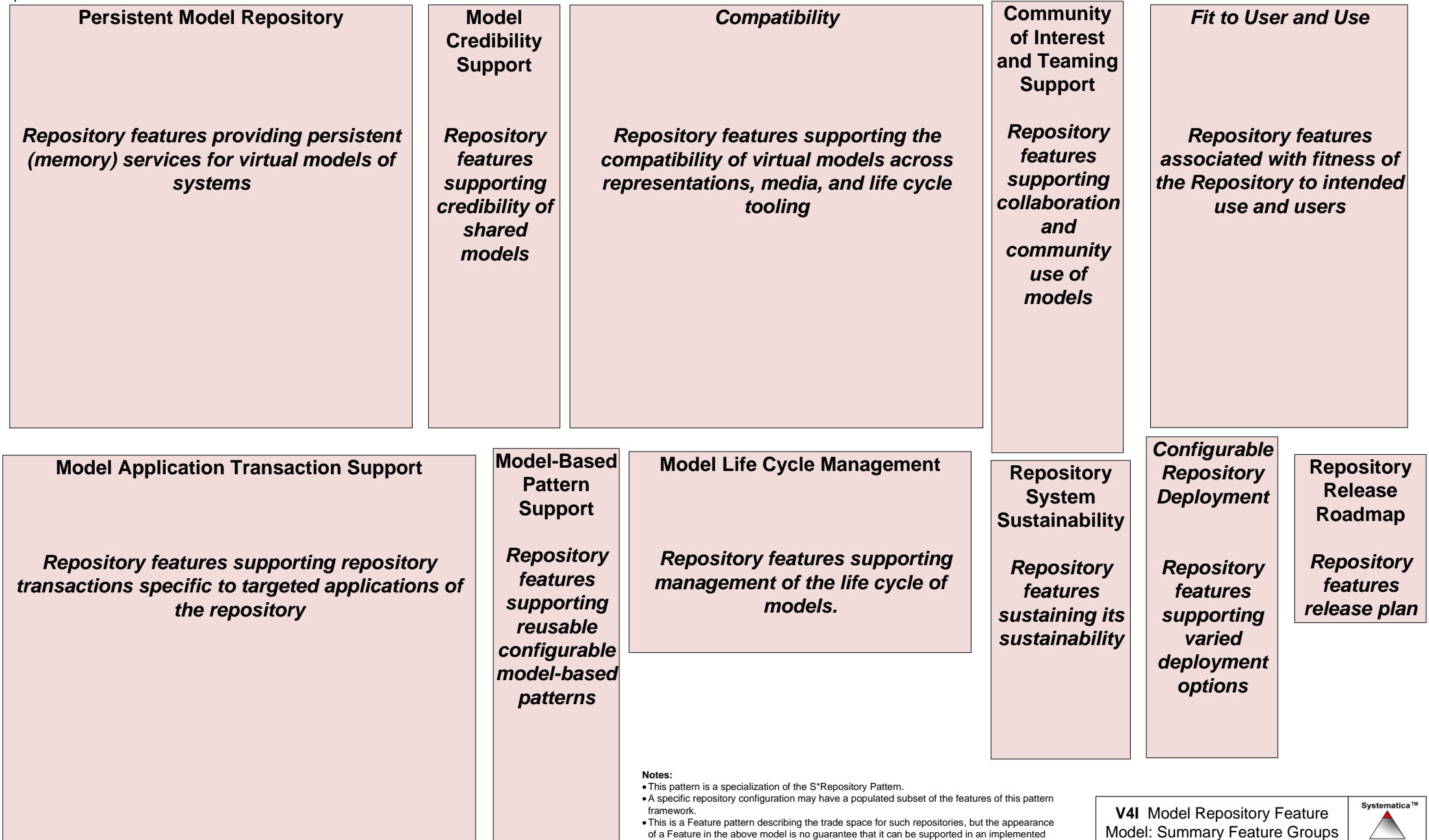
Example Systems of Access (SOA) Families in Manufacturing Systems Domain



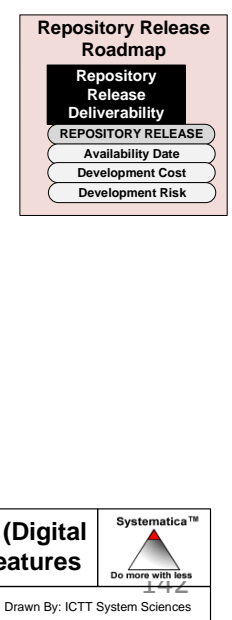
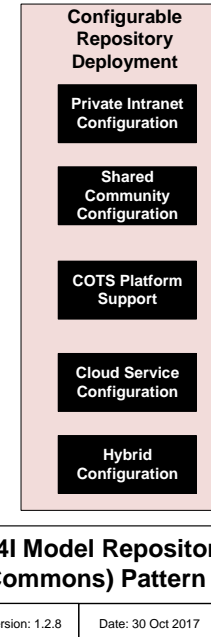
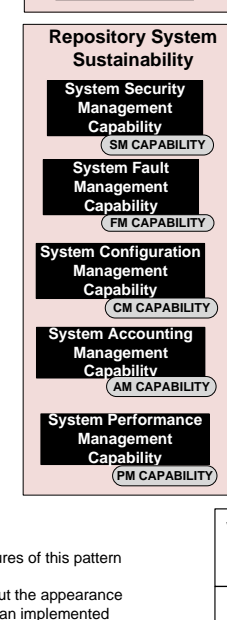
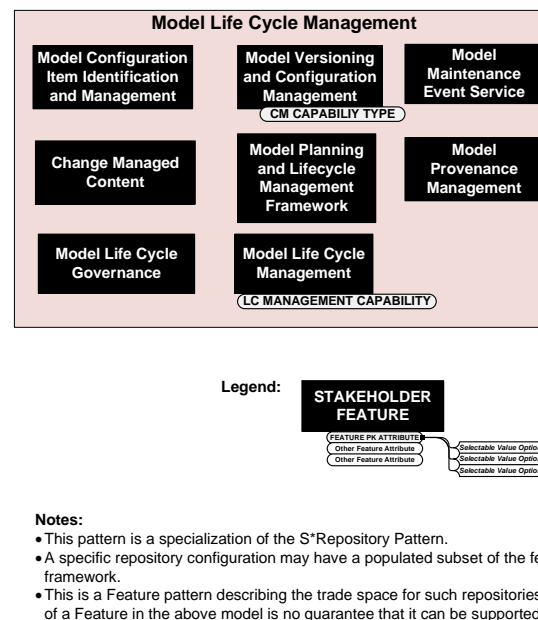
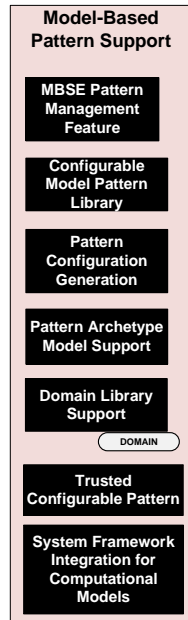
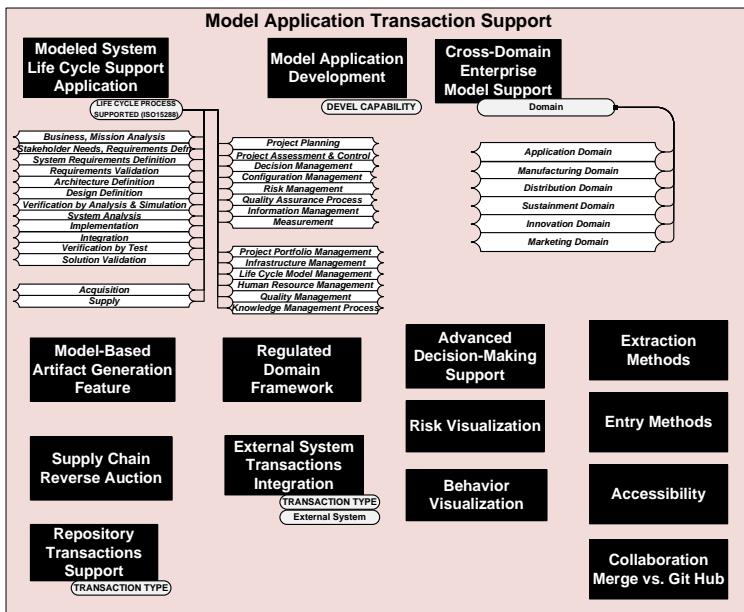
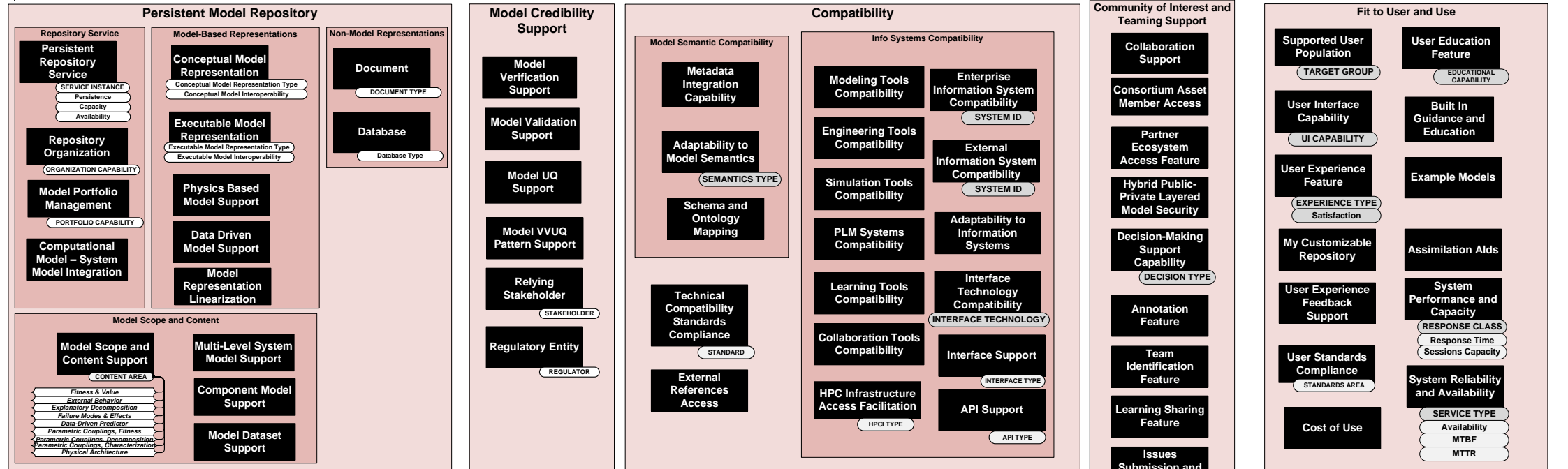
SOA Class Diagram
v 1.4.6
03/24/2011

V4I Model Repository Reference S*Pattern

- Intended primarily as a reference framework (requirements, design, otherwise) for describing this large space, and offerings (third party or otherwise) within it.
- Because of its wide breadth:
 - It expected that most practical cases will be federated sets of COTS and other information systems, not any single system—at least, not for configurations including a large number of the Features listed by the reference pattern.
 - This S*Pattern is currently focused on the (configurable) Stakeholder Features, pending further discussion.
- One or more specific configurations of this framework are expected to be illustrated by real systems during the Launch Projects—whether made mostly or only partly of existing COTS, enterprise, of institutional systems and platforms, or additional components.
- A key value of this framework is as an open reference for others, encouraging a large community—not a single proprietary implementation.



Features of Model Repository



Notes:

- This pattern is a specialization of the S*Repository Pattern.
- A specific repository configuration may have a populated subset of the features of this pattern framework.
- This is a Feature pattern describing the trade space for such repositories, but the appearance of a Feature in the above model is no guarantee that it can be supported in an implemented system, unless it appears in the configured Features for that system.